

**Note:** It is recommended to perform this procedure on a workbench before installing the windows into the frame opening.

## STEP 1 PREPARE THE WINDOW AND FACTORY MULLION FOR INSTALLATION

-Cut off the exterior flange on the window where the factory mullion is to be installed. Ensure it is flush with the window frame.

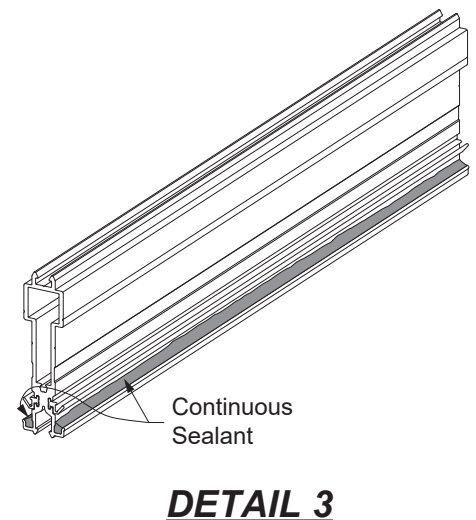
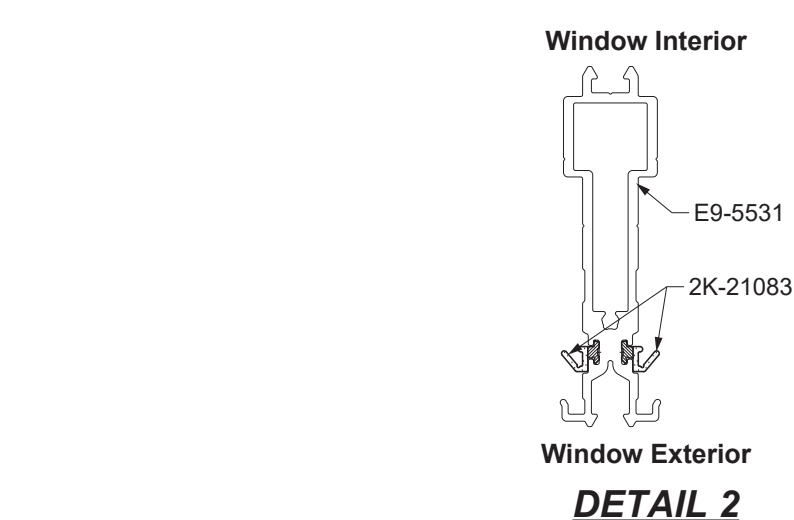
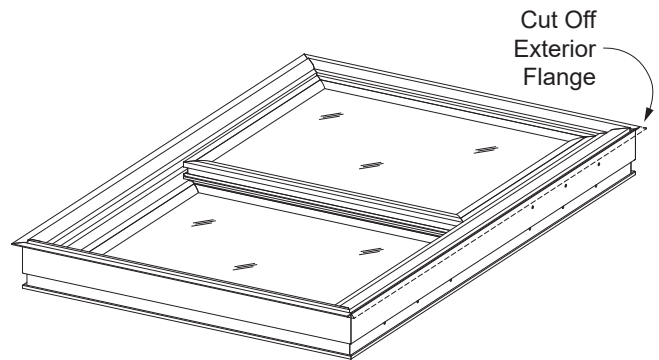
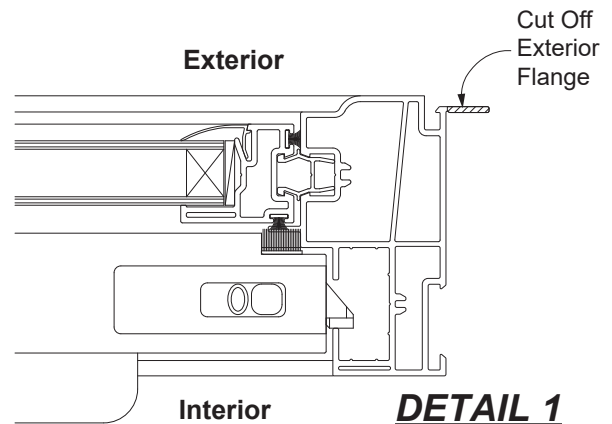
See **Detail 1**.

-Cut the factory mullion to window frame height minus (-) 1".

-Cut two V-gaskets (2K-21083) also to window frame height minus (-) 1".

-Insert the V-gaskets into the reglets on each factory mullion front, taking care to ensure the proper orientation as shown in **Detail 2**.

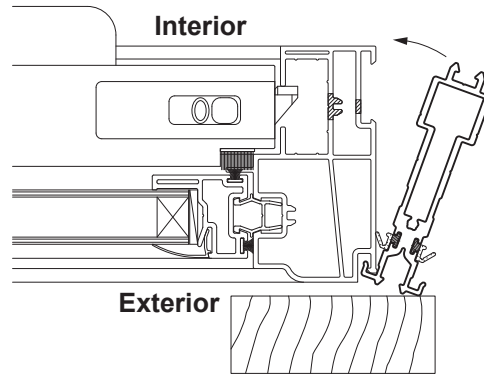
-Apply continuous sealant to the engagement areas of the factory mullion as shown in **Detail 3**.



## STEP 2 INSTALL THE FACTORY MULLION

-Hook the mullion onto the exterior side of the window jamb, centered along the frame height, and rotate it into position. Keep the mullion supported until both exterior and interior mullion halves are installed.

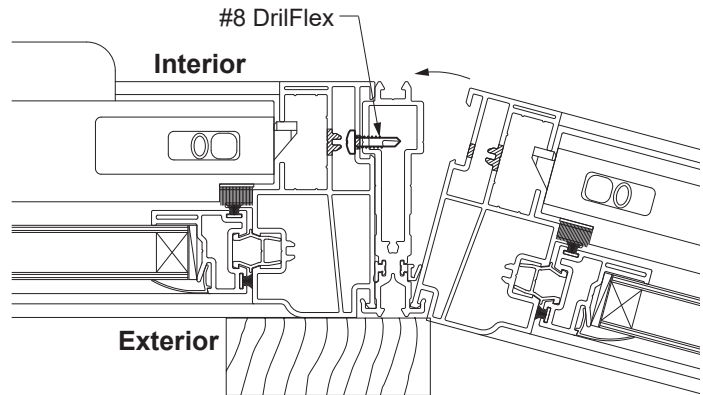
See **Detail 4**.



**DETAIL 4**

-Fasten the factory mullion into place with #8 DrilFlex screws, through the access holes at the interior side of the window frame. Hook the second window on the other side and fasten it to the mullion as shown on **Detail 5**.

**Note:** The factory drilled access holes in the jambs should be offset to prevent interference.



**DETAIL 5**

## STEP 3 APPLY SEALANT AND SIKA TAPE

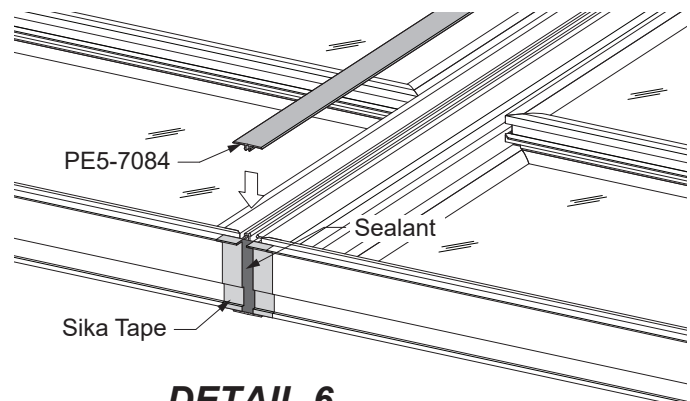
-At the ends of the mullions, fill the gap between them with sealant, and apply sika tape over the gap as shown in **Detail 6**.

## STEP 4 INSTALL THE VINYL SNAP COVERS

-Cut the PE5-7084 snap covers to the window frame height.

-Snap them into both the exterior and interior of the factory mullion.

See **Detail 6**.



**DETAIL 6**