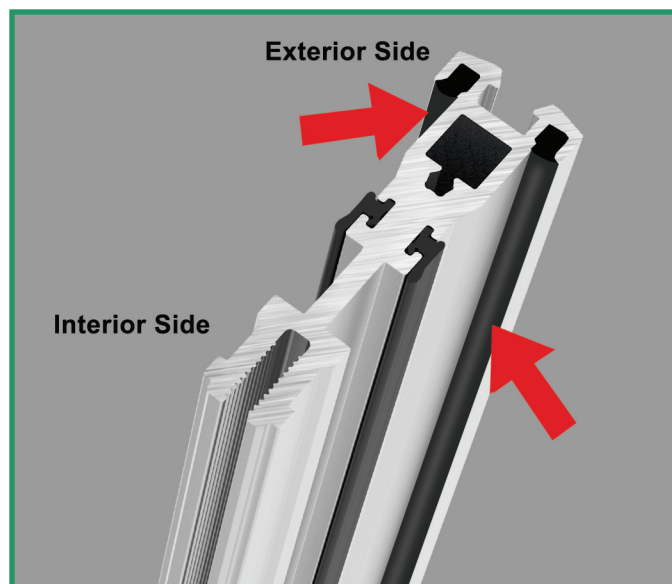
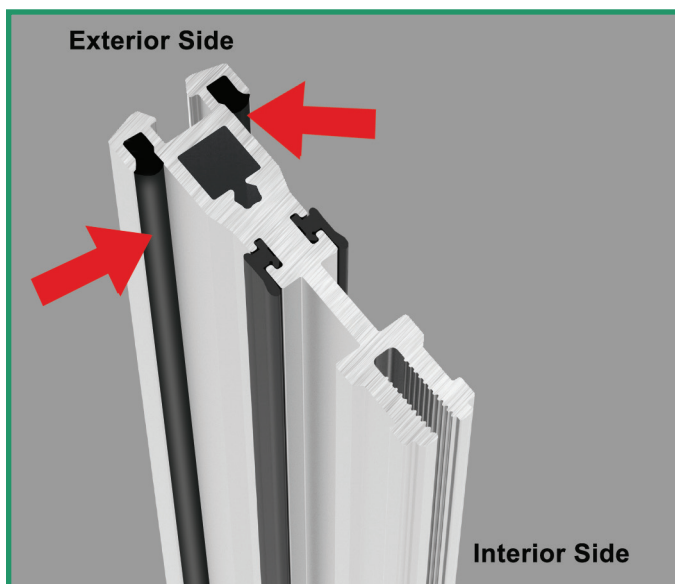


This guide details how to combine windows in the field with our additional mulling kit. Please follow the instructions below carefully, as deviating from these instructions or incorrectly following the instructions could compromise the actual windows and/or void the warranty. **If you have any questions or are missing any parts and pieces in the field mulling kit, please contact our customer service center at residentialorders@ykkap.com or by phone at 1-866-348-9091.**

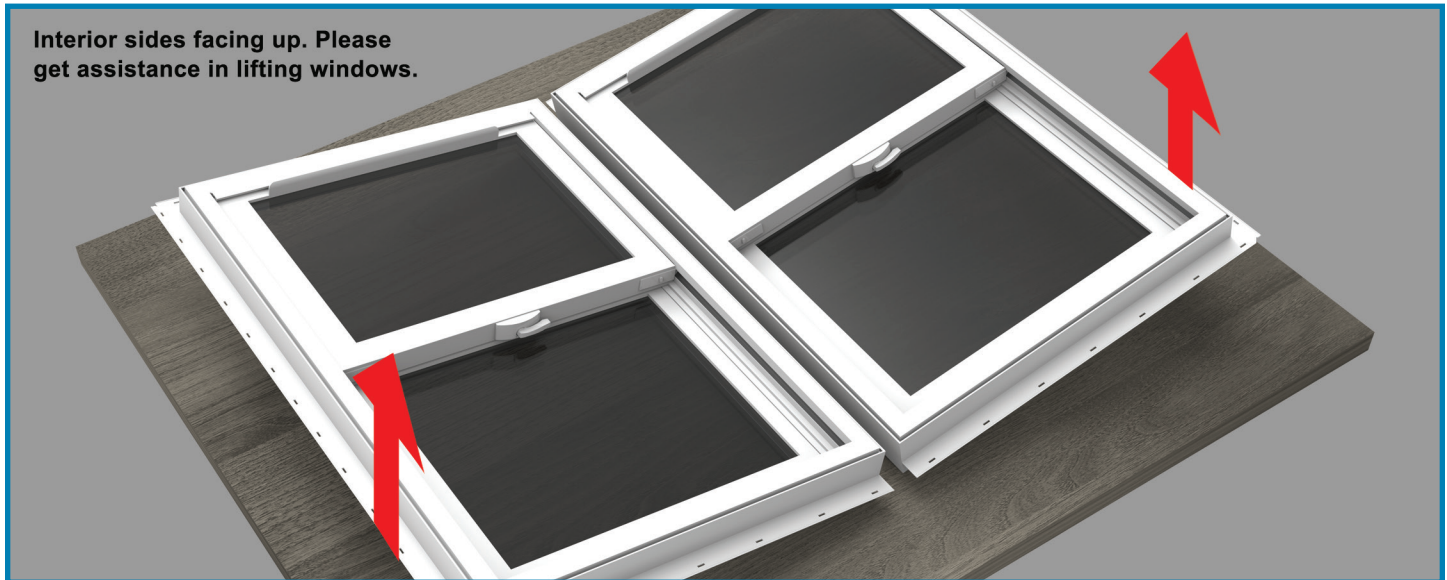
- 1** Determine which sides of the windows you will be field mulling, as they will be joined together. Carefully cut off and remove the entire nail fin from those two sides of the windows.



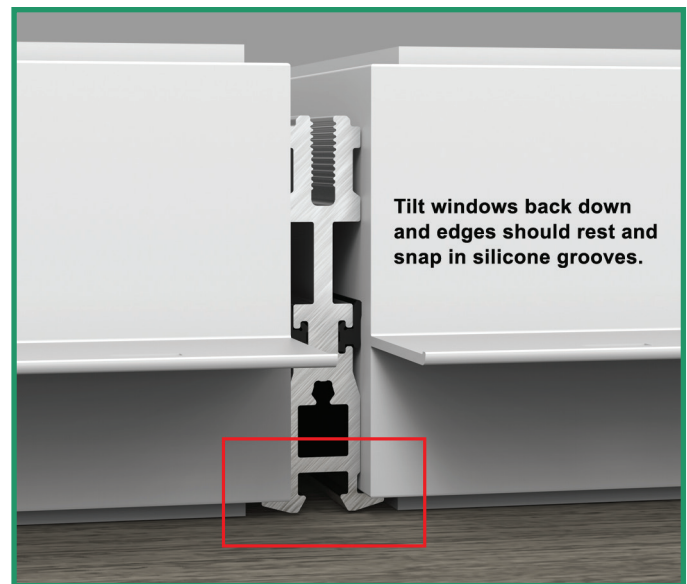
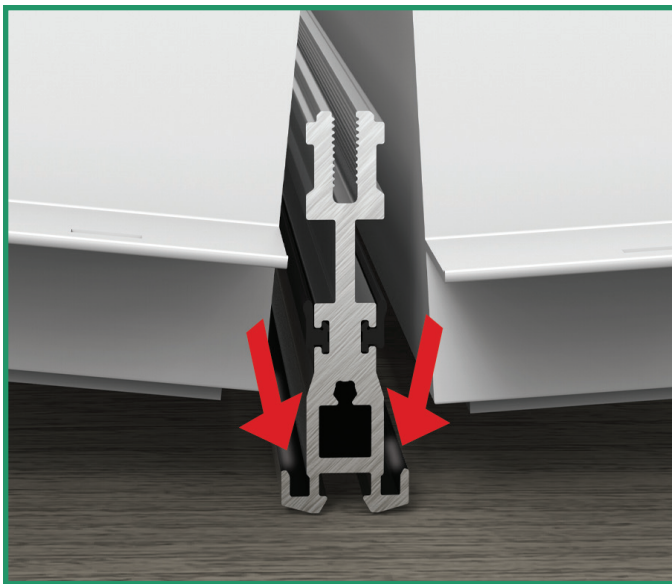
- 2** Use silicone (**NOVA Flex silicone is strongly recommended**) and put a bead in each of the inside hooks directly on the mullion adaptor itself. This will prepare it for joining the windows together.



- 3** Lay the windows on a table, interior facing up and the head (top part of window) facing you. Lift and tilt the inside edges of the window to be mulled upwards in preparation for the mullion.



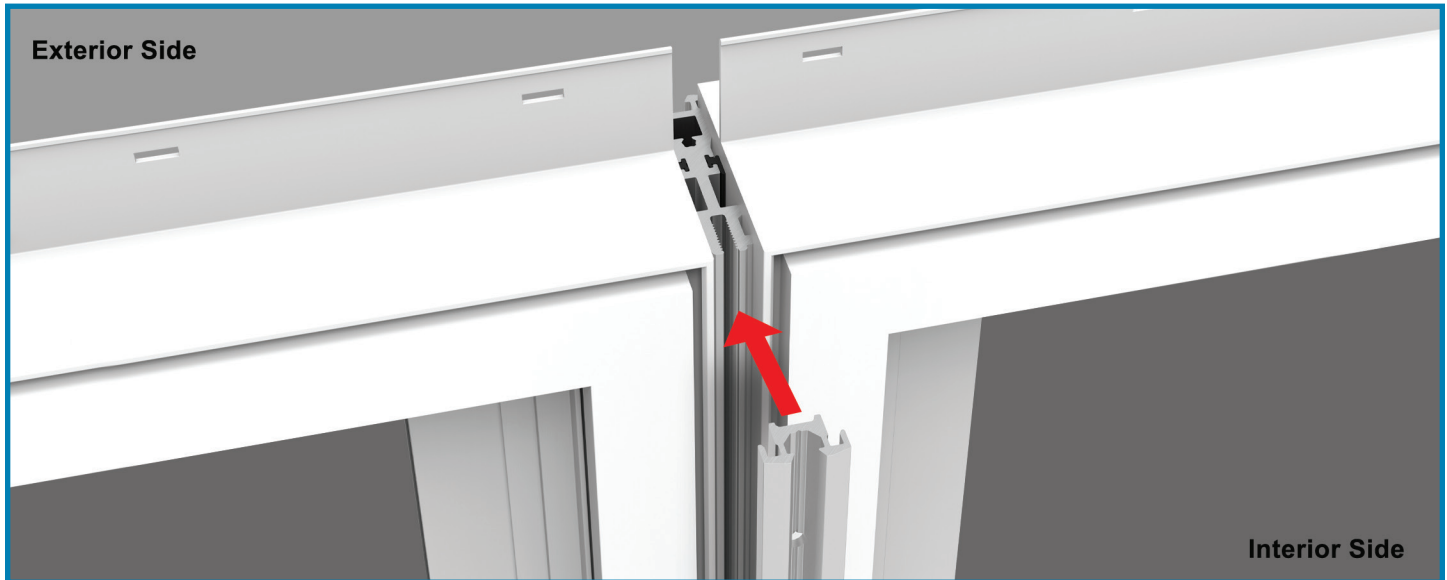
- 4** Align and insert the mullion in between the windows as the windows are slightly tilted up. There should be about 1/2" of space from the top and bottom of the window to the mullion (**Mullions are pre-cut 1" shorter than height of windows**). Then, as it is inserted, tilt the windows back down flush so it catches and snaps into the groove. The mullion piece should be slightly deeper inside the channel than the frame. Remove any excess sealant.



NOTE: Make sure the black gaskets are attached to the sides of the mullion before placing

5

After the mullion is set, place the interior mull bar over the mullion on the interior side of the window. It should press and fit snug indicating it is in place.



6

Use the screws (**Teks #8 x 3/4" screws should be supplied in the kit**) to fasten the mull bar to the mullion itself helping to secure the entire mulling system. There should be pre-drilled holes which will vary in amount depending on the height of the window. Make sure to use the fasteners in all the holes and do not add any new holes.

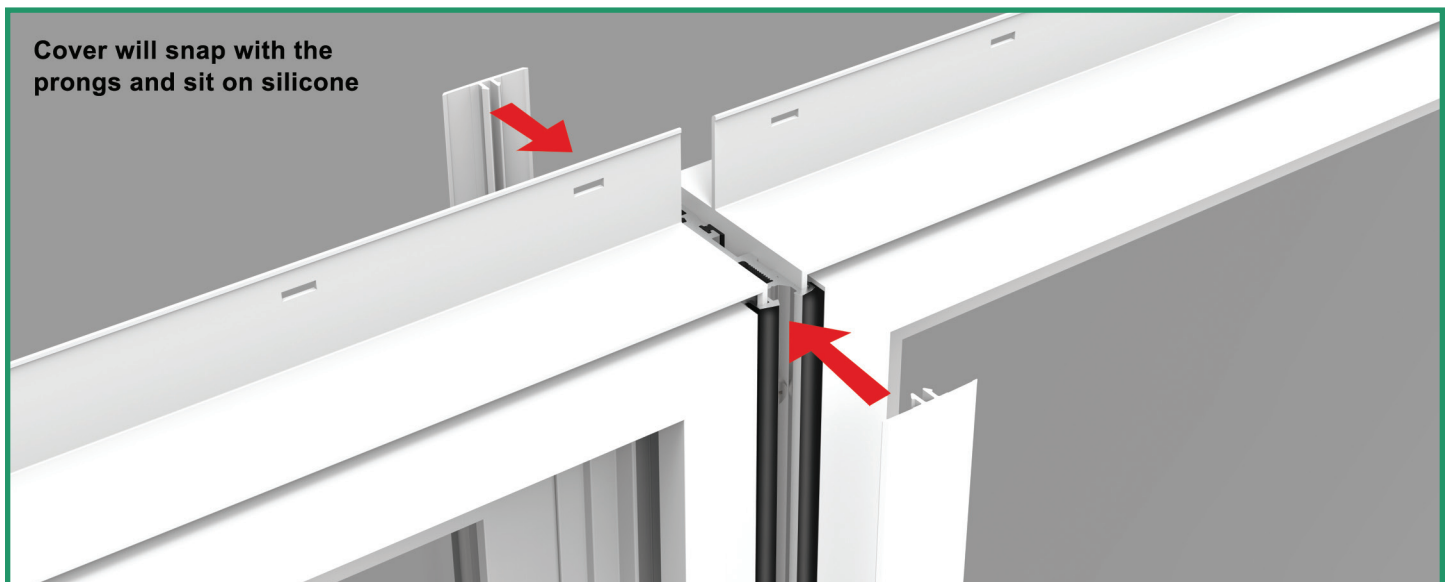


7

Optional, but recommended – In preparation for both cover pieces, place beads of silicone on each side of the mullion at the **exterior and interior** pockets.

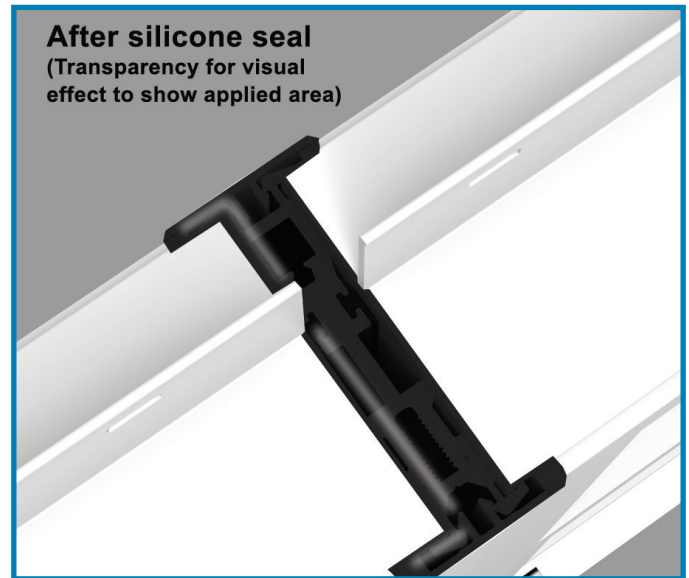
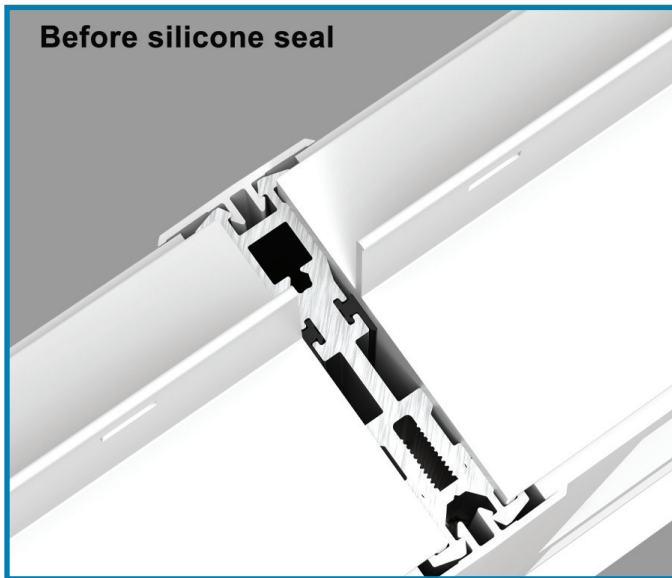
**8**

Snap in the interior and exterior mullion covers. This cover will snap and sit against both of the window units and cover up the mullion on both sides.



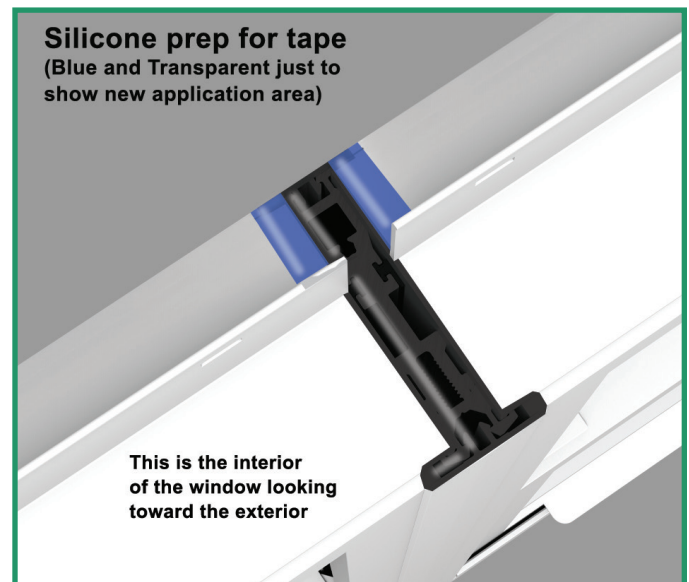
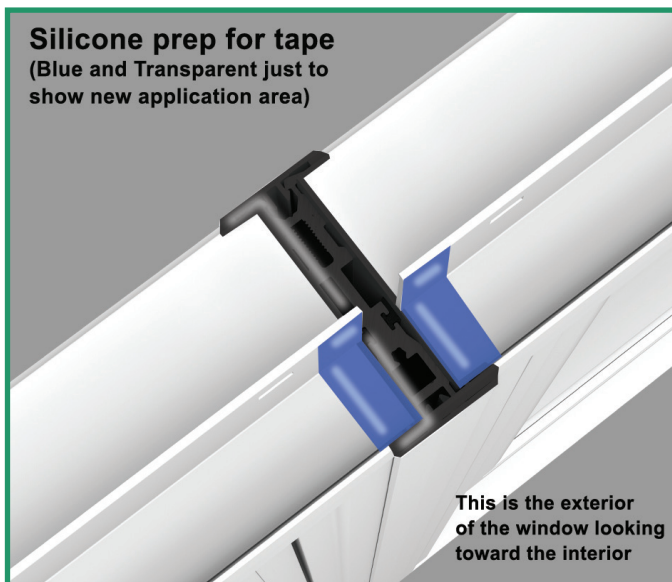
9

Completely seal the end conditions of the windows and the mullion with silicone. Do this for **both** the head (top) and under the sill (bottom) exposed mullion areas.



10

On the head (top) and sill (bottom), run a bead of silicone around the channel in preparation for SIKA tape. It should be a few inches out on each side from the sealed mullion.



11

Apply the SIKa tape on the channel pockets on head and sill exterior of nail fin to prevent anything from getting in the channel when siding is applied to the window. You are essentially creating a bridge between the nail fins and windows on the exterior.



Press, tool and fully seal the silicone after the SIKa tape has been applied. Let the silicone cure before placing the windows, or the mullion may move and/or the windows may become misaligned.