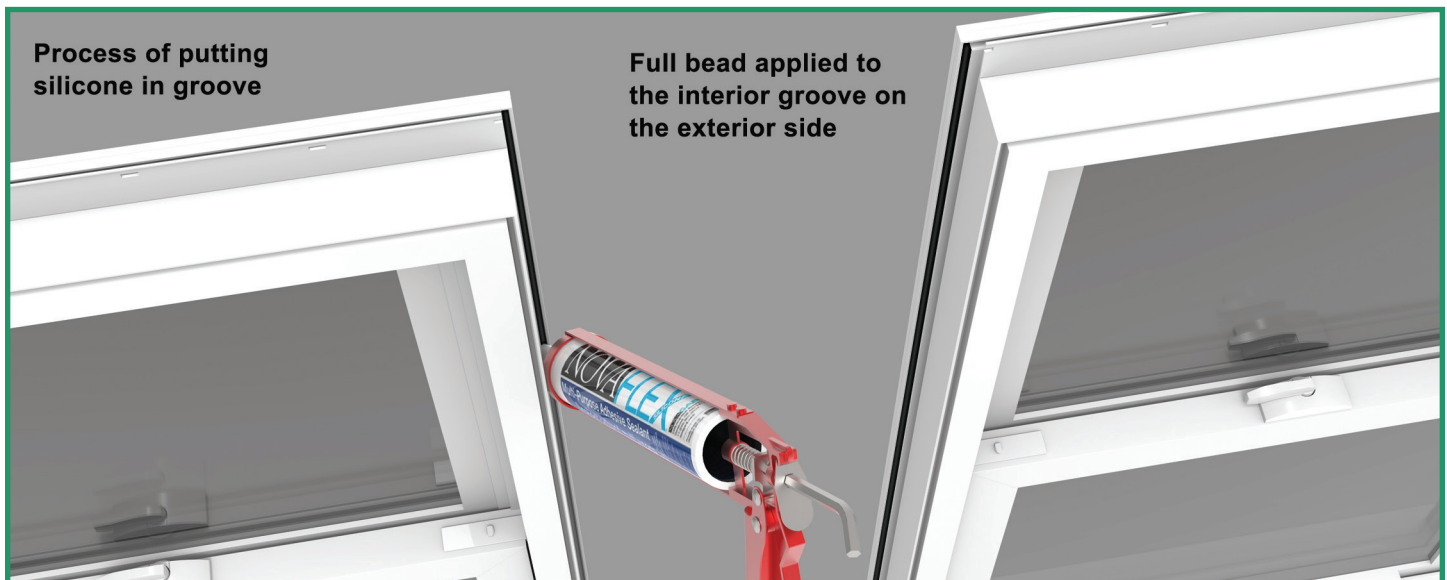


This guide details how to combine windows in the field with our additional mulling kit. Please follow the instructions below carefully, as deviating from these instructions or incorrectly following the instructions could compromise the actual windows and/or void the warranty. **If you have any questions or are missing any parts and pieces in the field mulling kit, please contact our customer service center at [residentialorders@ykkap.com](mailto:residentialorders@ykkap.com) or by phone at 1-866-348-9091.**

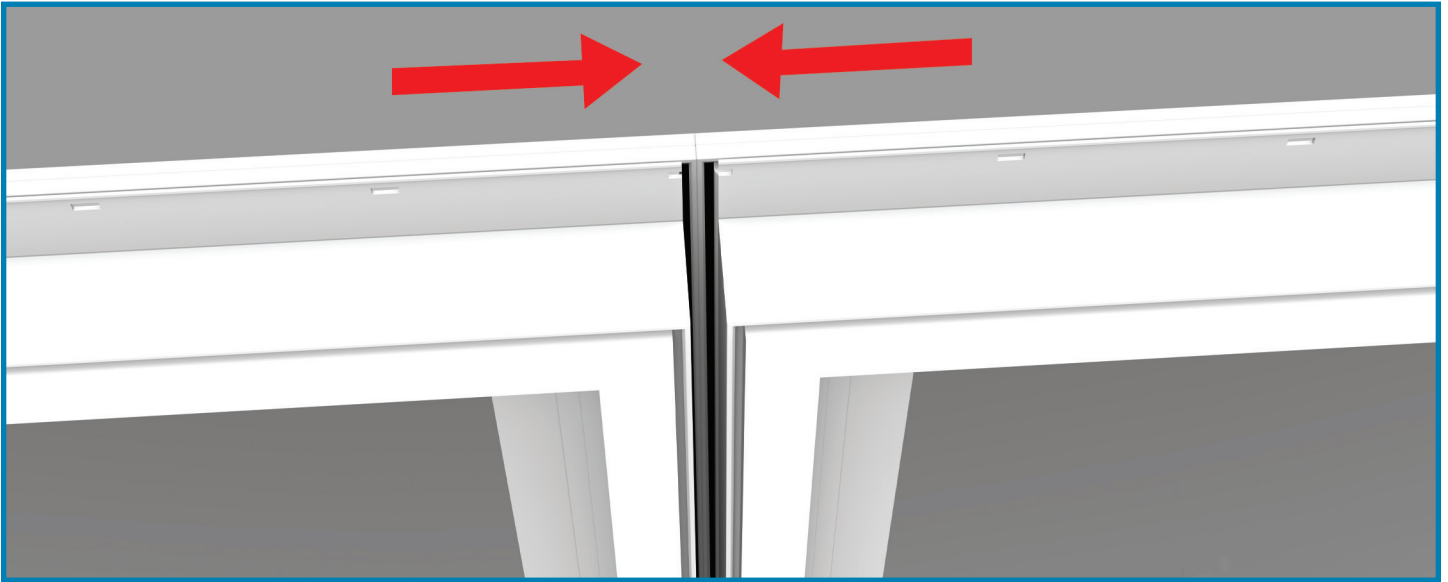
- 1** Determine which sides of the windows you will be field mulling, as they will be joined together. Carefully cut off and remove the entire nail fin from those sides of the windows.



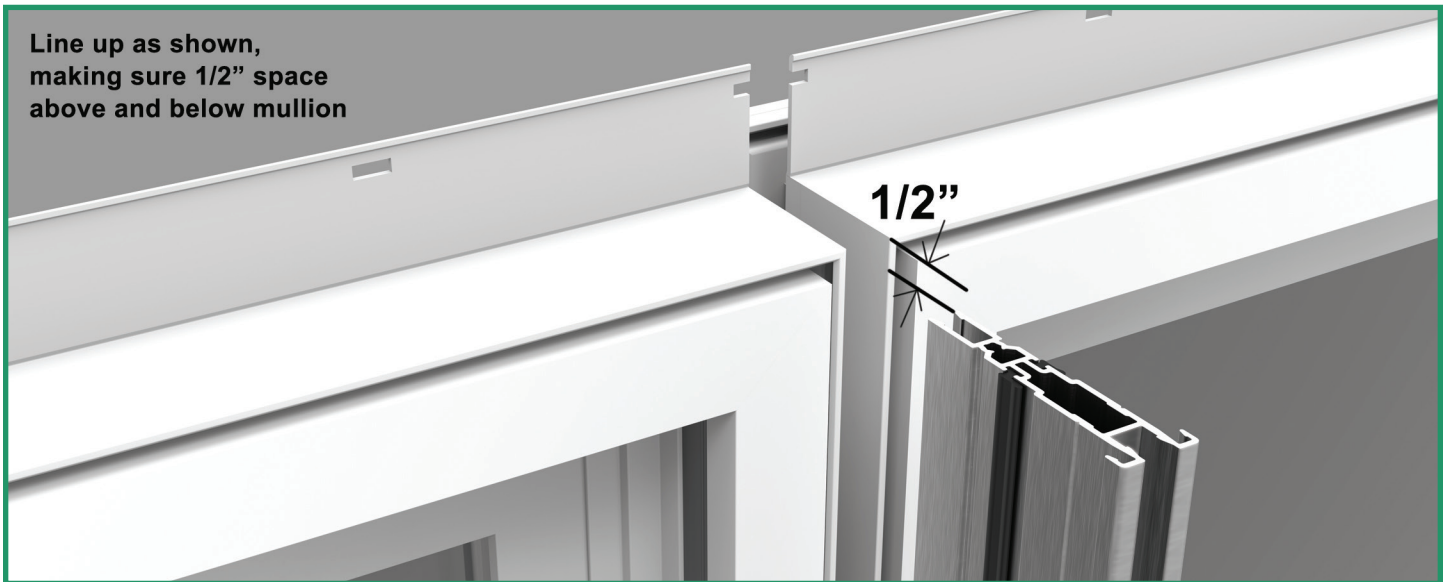
- 2** Use silicone (**NOVA Flex silicone is strongly recommended**) and put a bead in each of the brick mold accessory grooves on the interior side of the exterior brick mould.



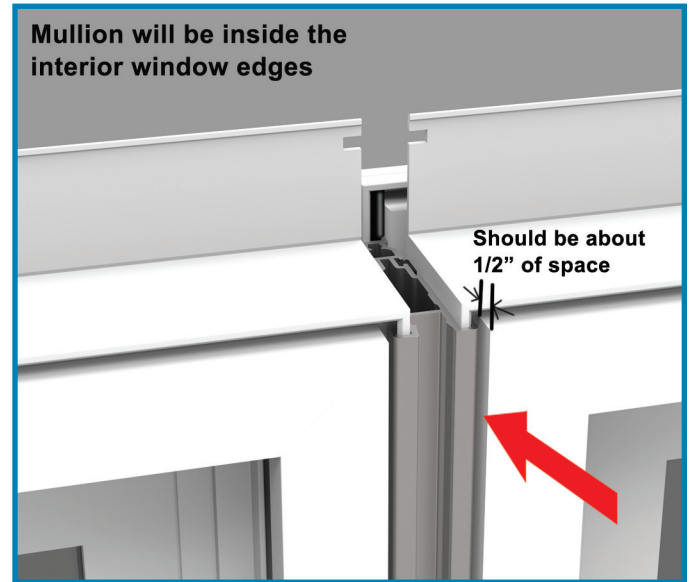
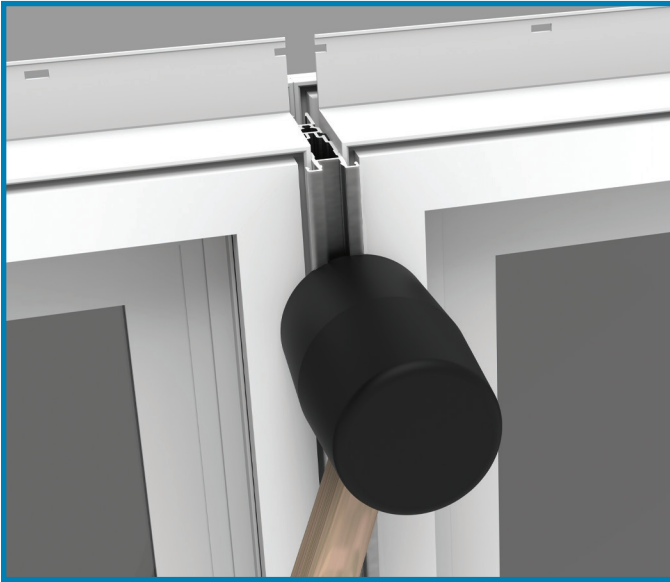
- 3** Butt the windows up next to each other so the exterior brick moulding from each window is touching in preparation for the mullion. There should be no gaps between the exterior window trim and a slight gap between the actual nail fins and frames.



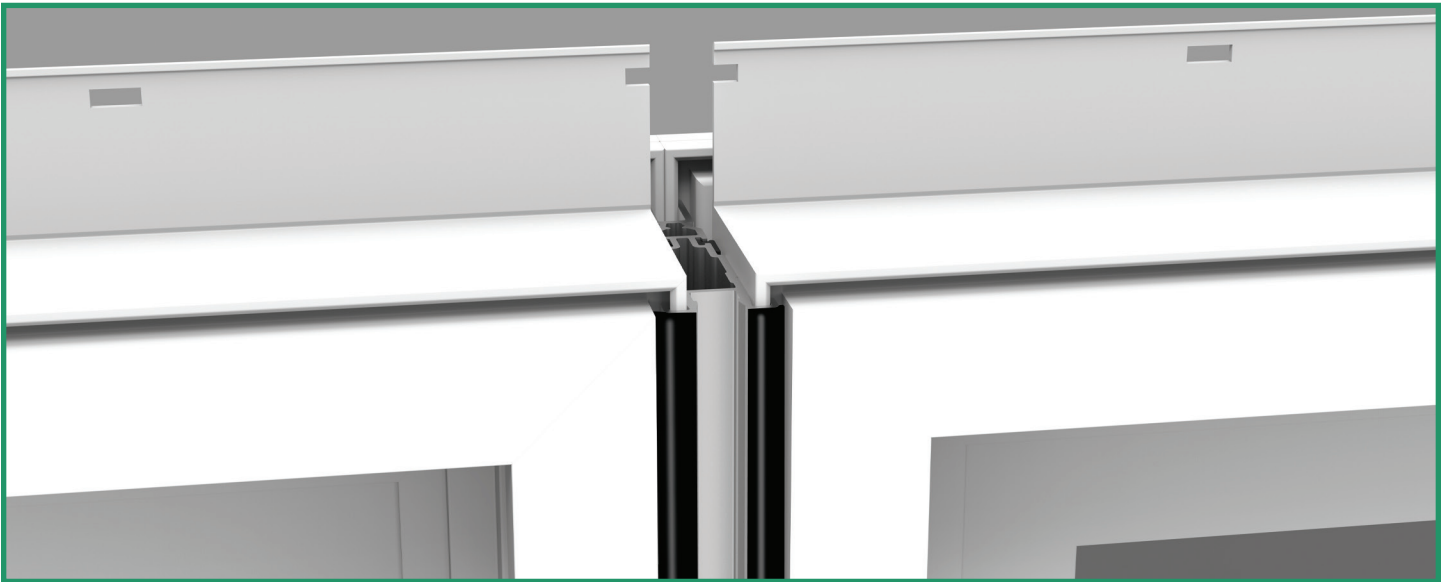
- 4** Center the mullion in between the windows in the groove – making sure that the mullion piece has a  $\frac{1}{2}$ " space on the top and bottom. Each mullion piece will always be cut 1" shorter than the frame height. Also make sure the mullion has the gaskets on each side.



- 5** After being aligned properly, push the mullion piece in as far as you can. Use a rubber mallet and tap it the remainder of the way in. You may need a piece of wood to get in between the windows while using the mallet. The mullion piece should be slightly deeper inside the channel than the frame. The front prongs will go into the grooves with silicone.



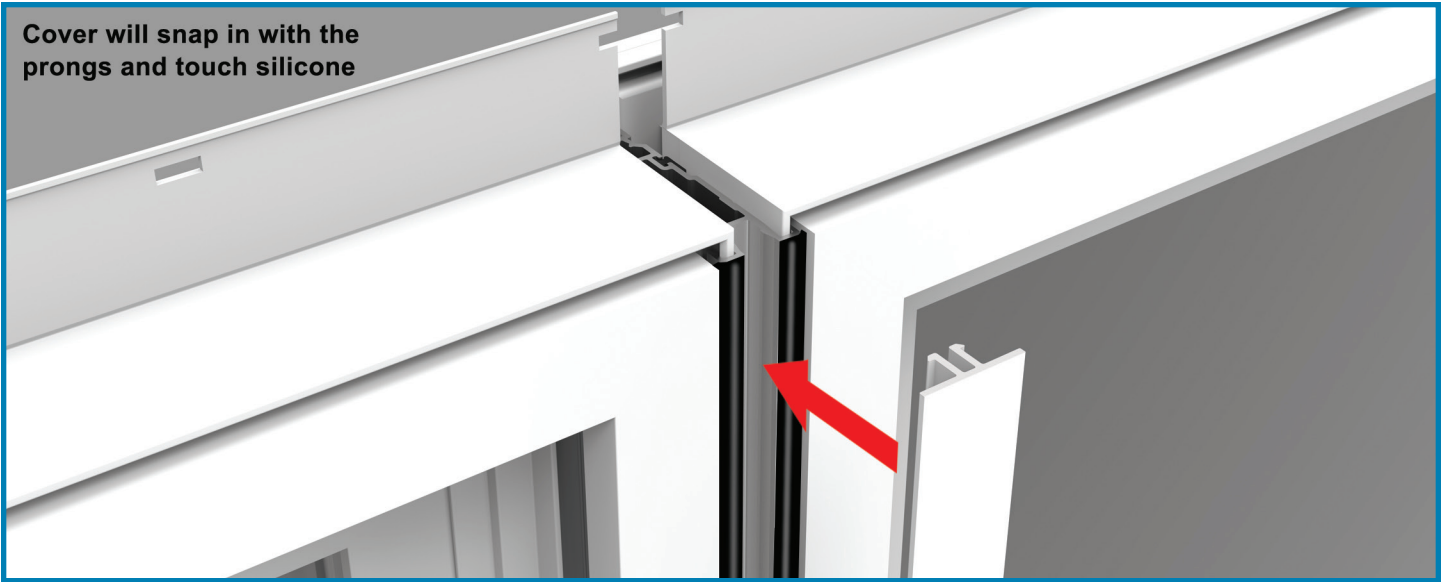
- 6** **Optional, but recommended** – In preparation for the interior cover piece, place beads of silicone on the mullion and interior cover pockets on the edges of the window.



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Snap in the interior mullion cover. This will be perfectly flush, edge to edge with both of the window units and cover up the mullion.

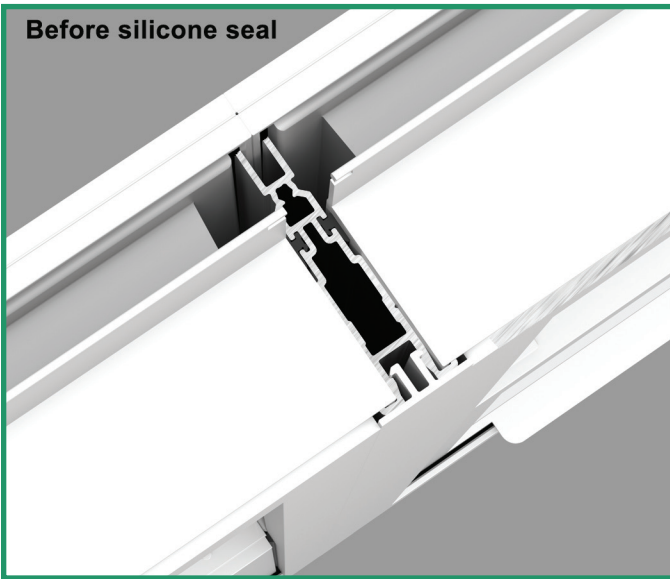
Cover will snap in with the prongs and touch silicone



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Completely seal the end conditions of the windows and the mullion with silicone. Do this for **both** the head (top) and under the sill (bottom) exposed mullion areas.

Before silicone seal



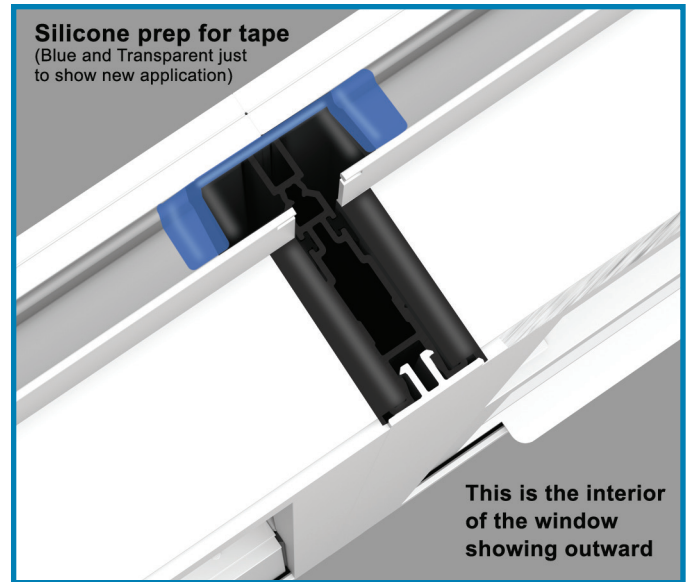
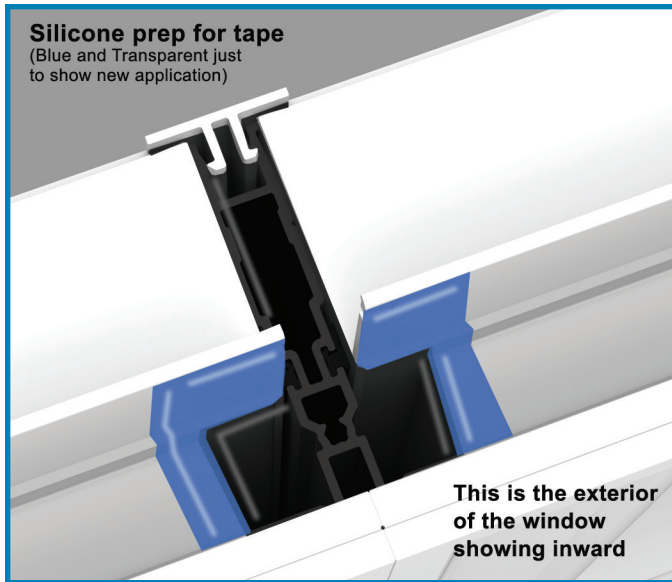
After silicone seal  
(Transparency for visual effect to show area)





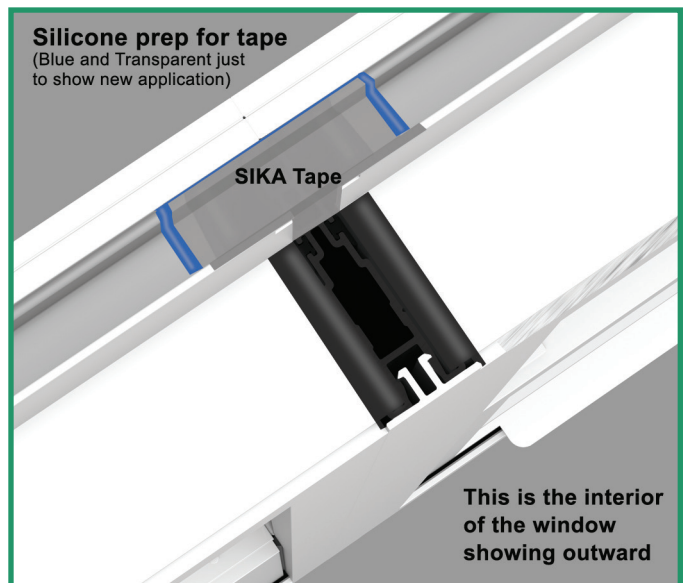
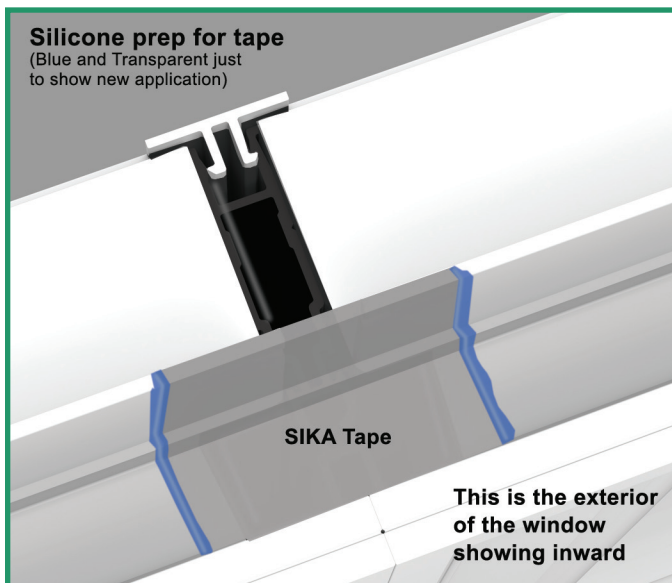
9

On the head (top), run a bead of silicone around J-channel in preparation for SIKAtape. It should be a few inches on each side from the mullion channel that was just sealed.



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Apply the SIKAtape on the J-Channel pockets on head and sill exterior of nail fin to prevent anything from getting in the channel when siding is applied to the window. You are essentially creating a bridge between nail fins.



Press, tool and fully seal the silicone after the SIKAtape has been applied. Let the silicone cure before placing the windows, or the mullion may move and/or the windows may become misaligned.