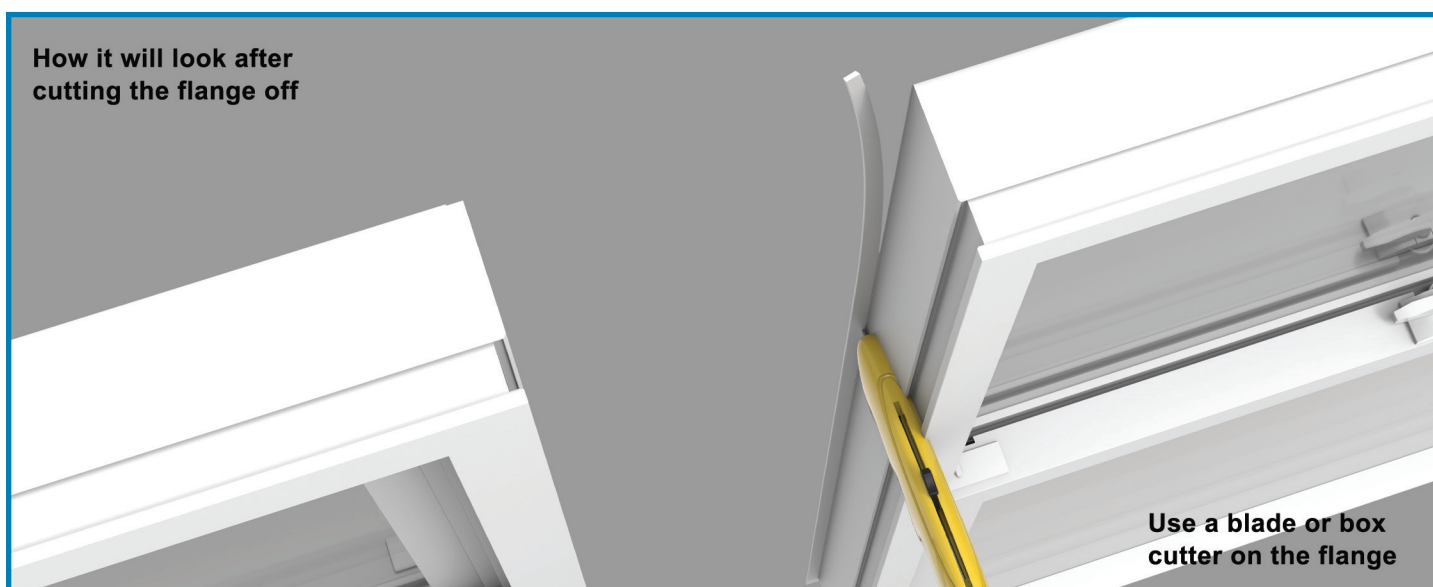
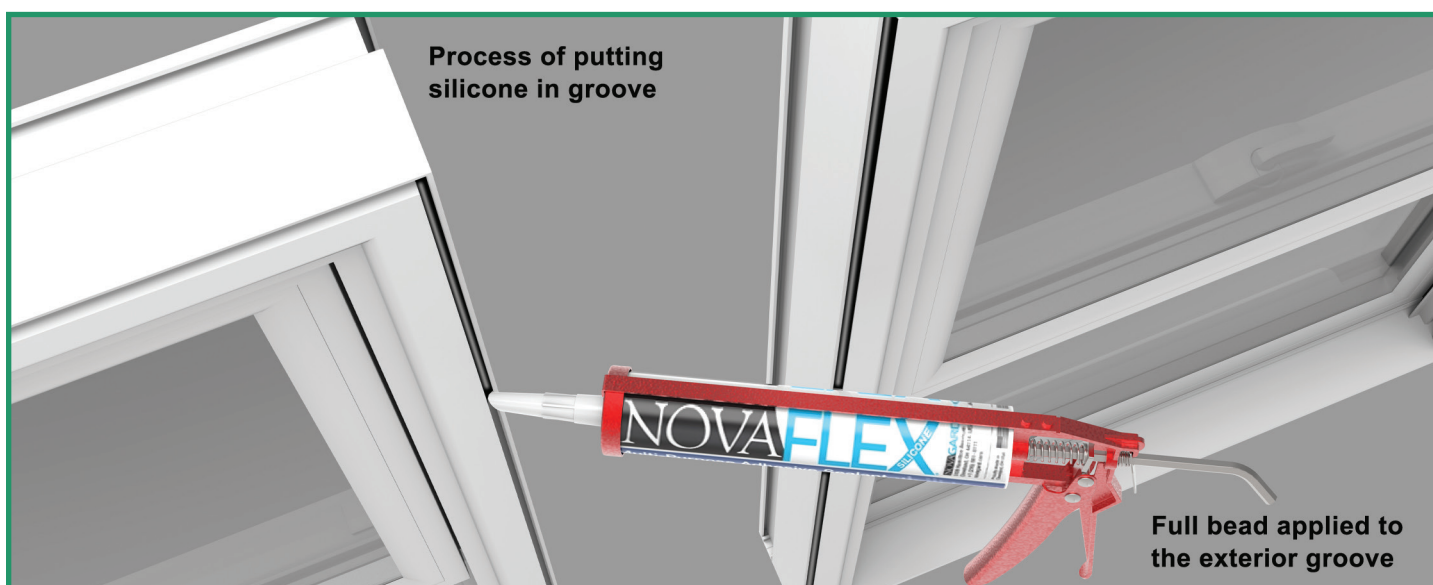


This guide details how to combine windows in the field with our additional mulling kit. Please follow the instructions below carefully, as deviating from these instructions or incorrectly following the instructions could compromise the actual windows and/or void the warranty. **If you have any questions or are missing any parts and pieces in the field mulling kit, please contact our customer service center at [residentialorders@ykkap.com](mailto:residentialorders@ykkap.com) or by phone at 1-866-348-9091.**

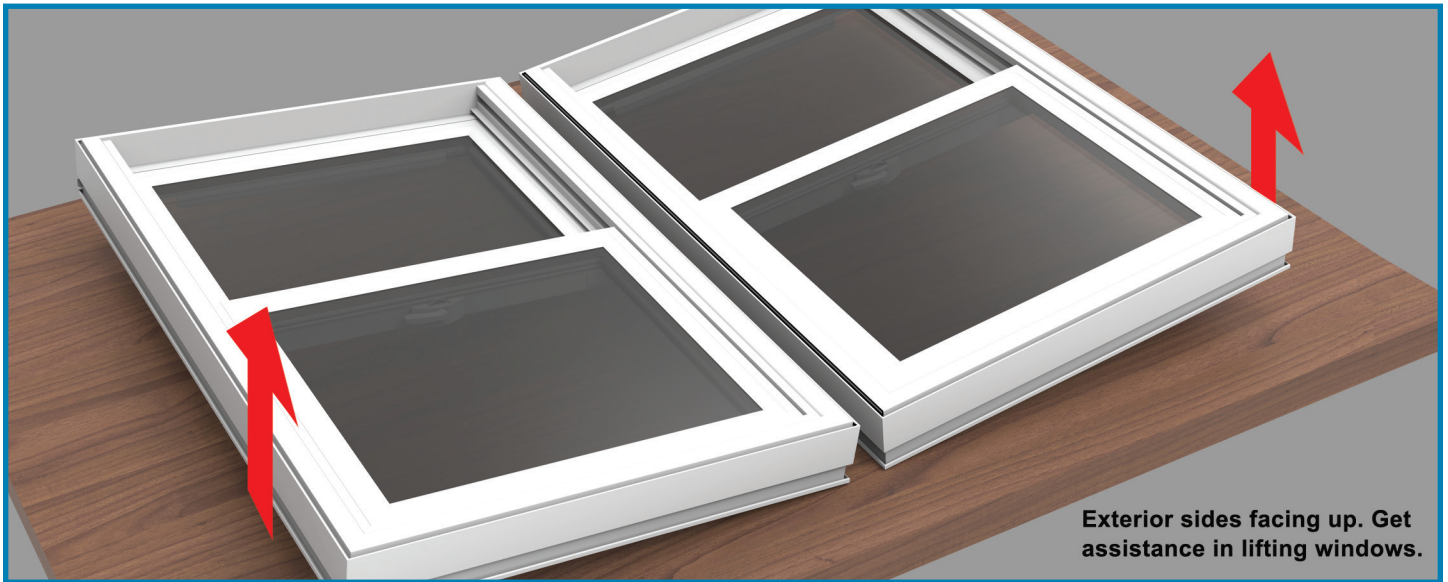
- 1** Determine which sides of the windows you will be field mulling, as they will be joined together. Carefully cut off the flanges from **ALL SIDES** of **BOTH** windows.



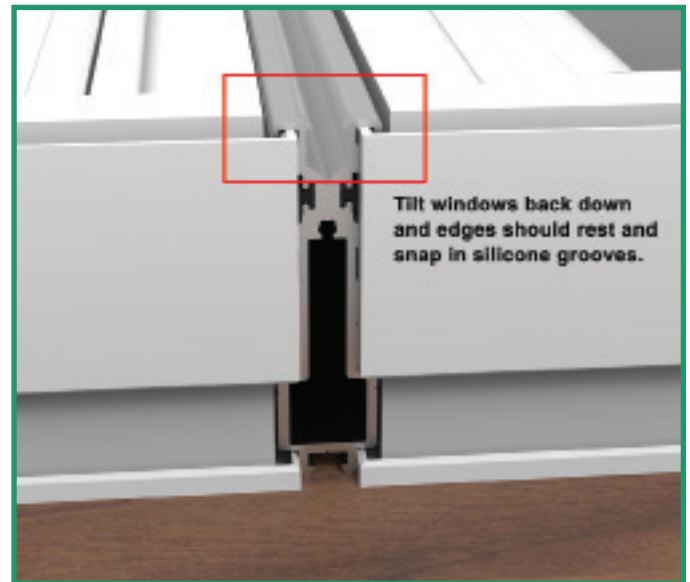
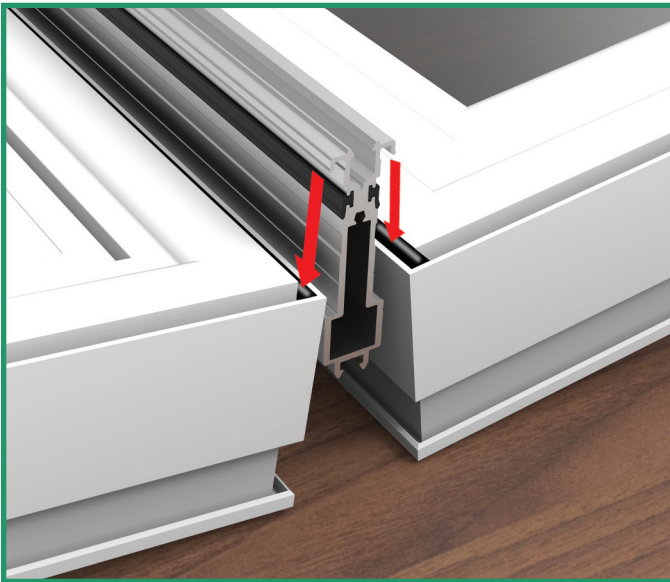
- 2** Use silicone (**NOVA Flex silicone is strongly recommended**) and put a bead in each of the accessory grooves on the exterior side. This is only done on the two joining sides of the window.



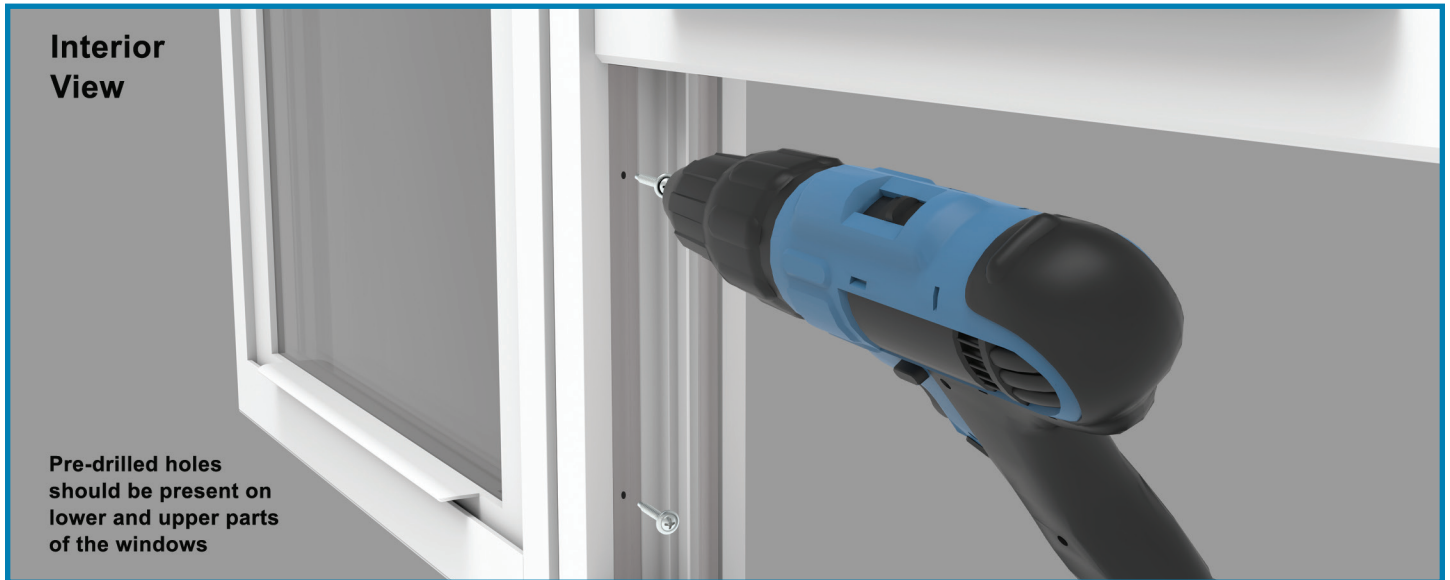
- 3** Lay the windows down, exterior facing up and the head (top) facing you. Lift and tilt the edges of the window to be mulled upwards in preparation for the mullion.



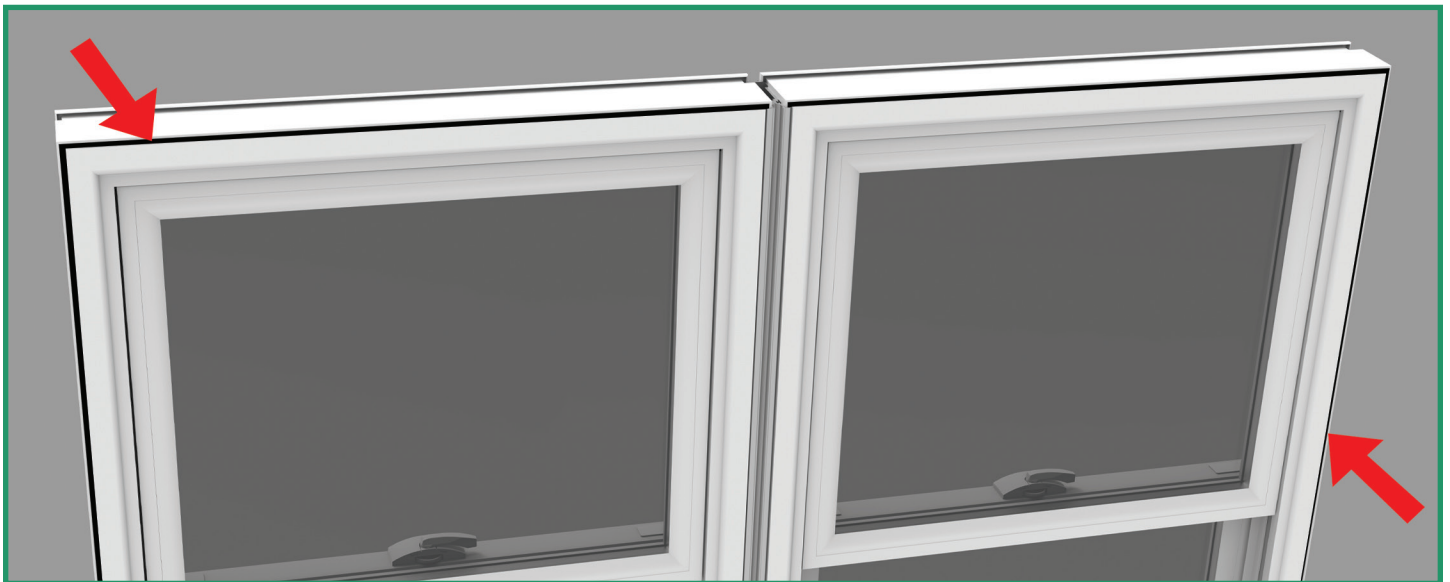
- 4** Insert the mullion in between the windows as the windows are slightly tilted up. Then as it is inserted, tilt the windows back down flush so it catches and snaps into the groove. The mullion should be flush with the frame on top and bottom (shorter than the top/bottom grooves).



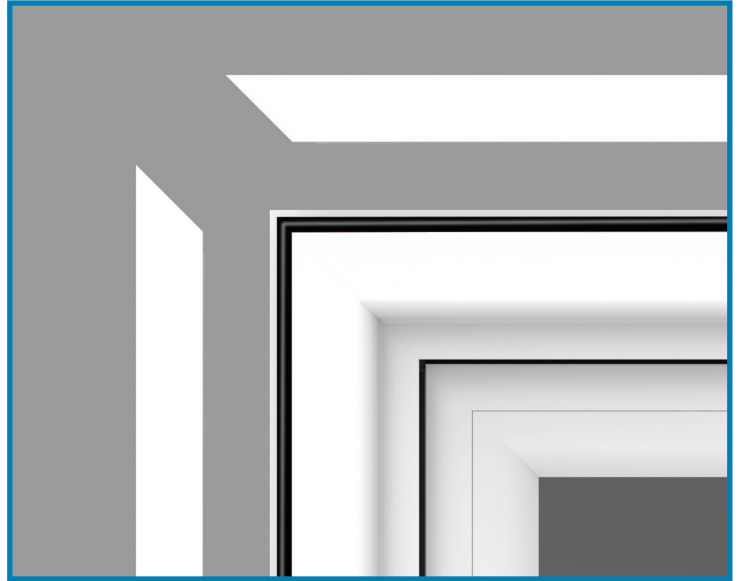
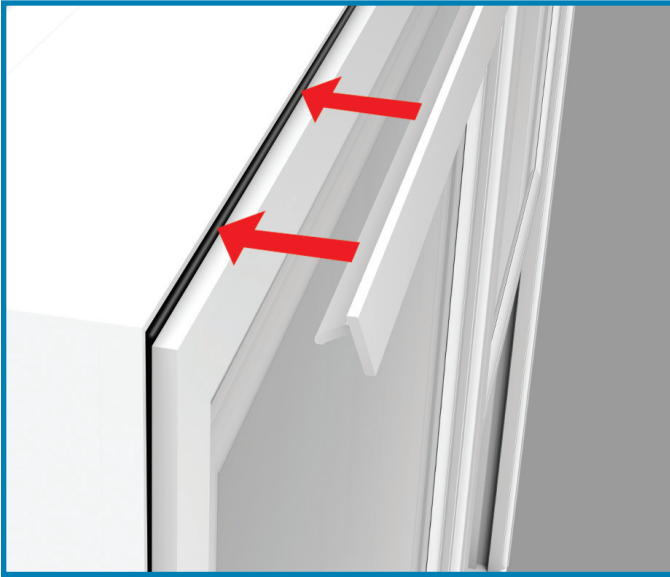
- 5** Locate the pre-drilled holes through the interior balance tracks of the windows inward towards the mullion. Use the screws (**Teks #8 x 1/2" screws should be supplied in the kit**) to fasten mullion to the windows. If a hung window, move sash up or remove to clear the balance and find all of the holes. If a casement, just open the window to see pre-drilled holes.



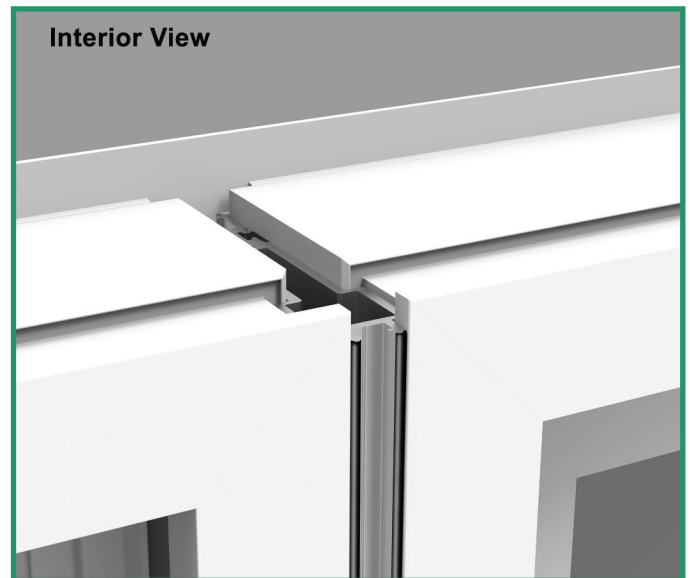
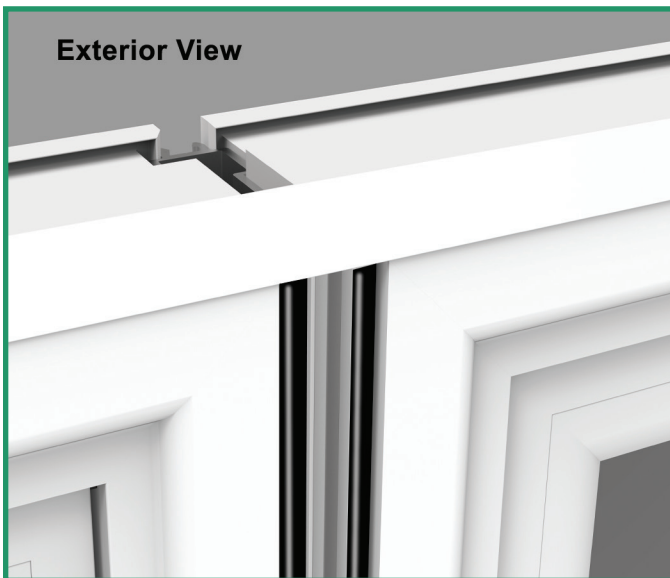
- 6** Apply silicone around **all of the remaining exterior accessory groove areas** of the window where the flange adaptors will be snapped into.



- 7** Place the ½" flange adaptor pieces in the silicone exterior accessory grooves around windows. **Do not** cut the adaptor apart in two pieces at the head or sill where windows meet. **You must make miter cuts to join the corners of the adaptors properly.**

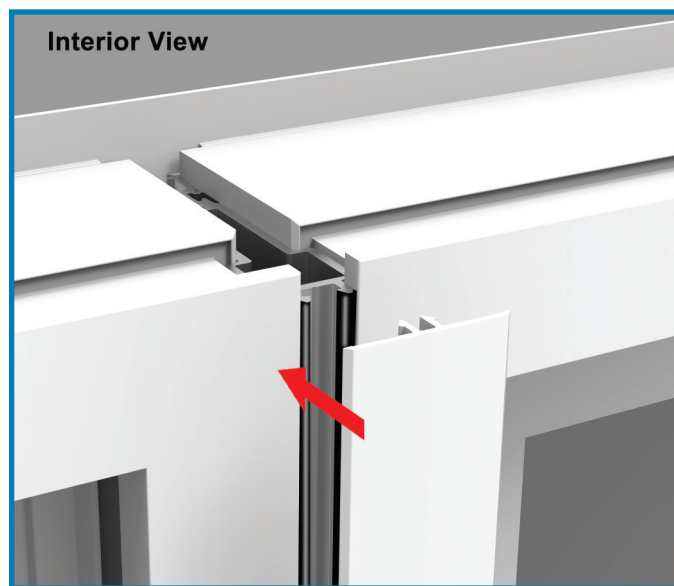
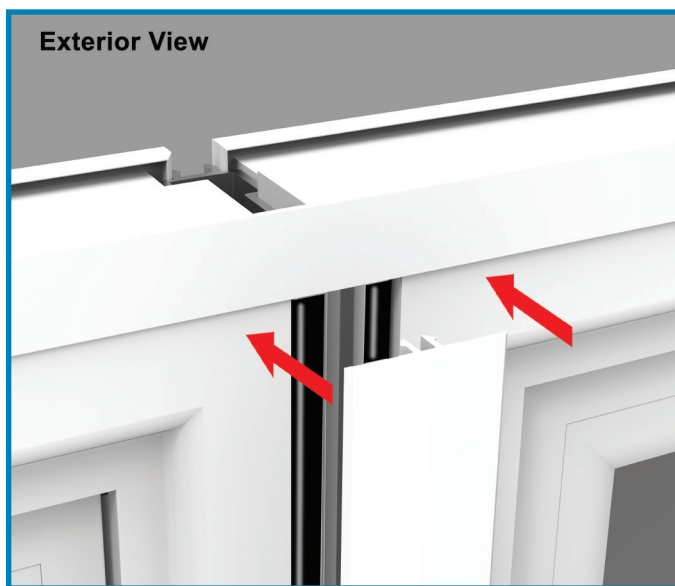


- 8** Apply a bead of silicone to the interior and exterior exposed sides of the mullion where the mullion covers will be snapped into.

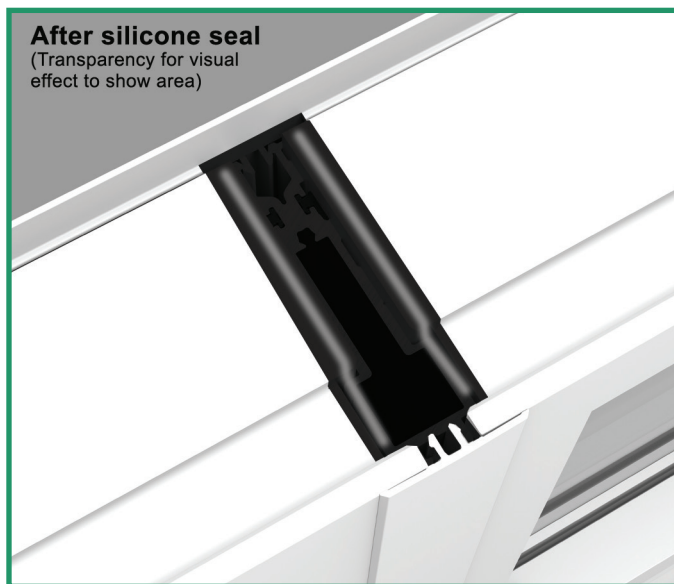
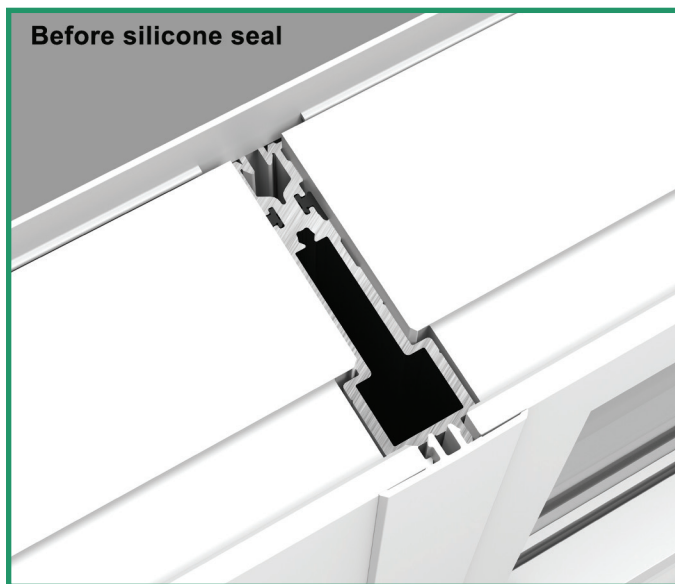




- 9** Snap in the interior and exterior mullion covers. Make any cuts necessary to line up the covers to fit in between the flange joints properly.

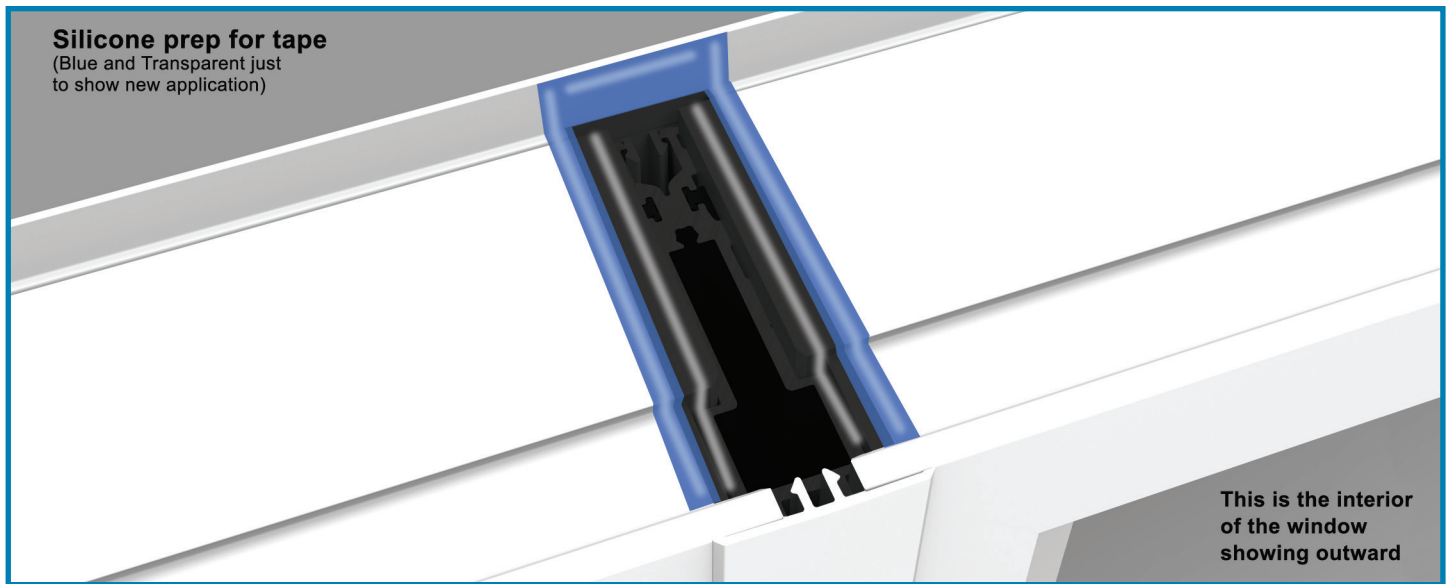


- 10** Completely seal the end conditions of the windows and the mullion with silicone. Do this for **both** the head (top) and under the sill (bottom) exposed mullion areas.

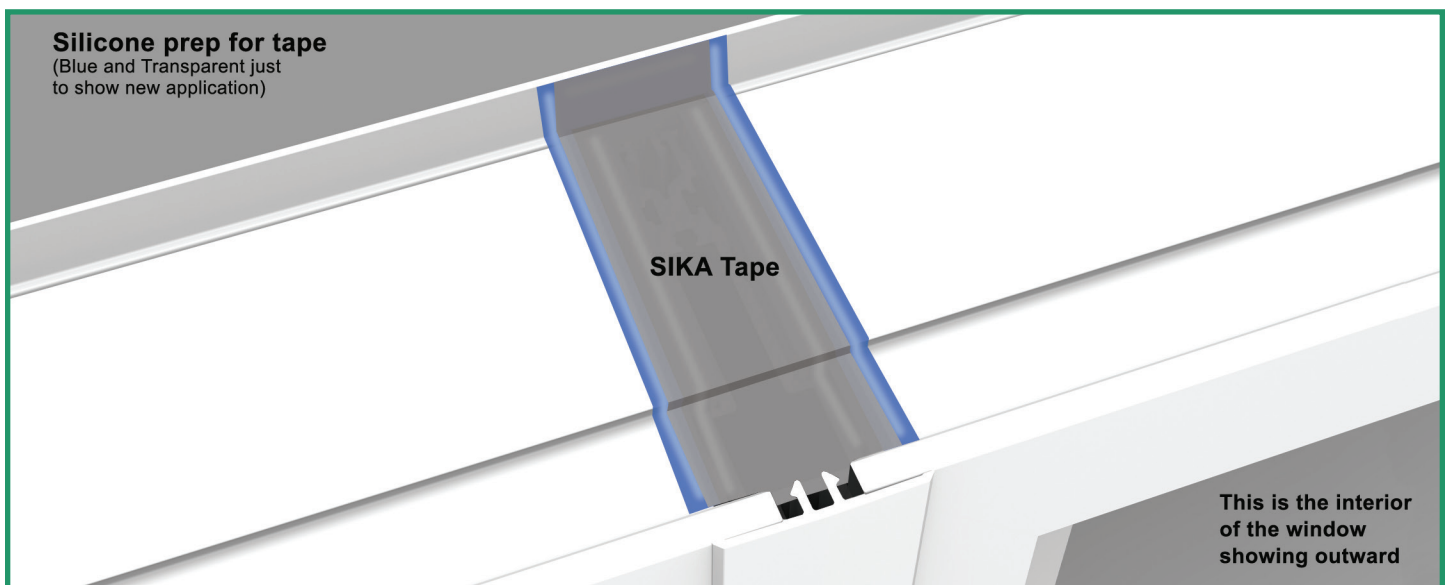


**11**

On the head (top), run beads of silicone in preparation for SIKAtape. It should be a few inches on each side from the mullion channel that was just sealed up.

**12**

Place SIKAtape so it is flush with the 1/2" flange adaptor and wrap it around the frame of the window covering the mullion. You are essentially creating a bridge between windows.



Press, tool and fully seal the silicone after the SIKAtape has been applied. Let the silicone cure before placing the windows, or the mullion may move and/or the windows may become misaligned.