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Buddy Holly Performing Arts Center - Lubbock, TX

YCW 750 SSG

Shop/Cassette

2 and 4-Sided Structural Silicone Glazed Curtain Wall System

The popular YCW 750 family of products has been expanded to include 4-side structural silicone cassette glazing. This stick built system is designed for glazing in a climate controlled environment for increased quality assurance of critical seals. Shop glazed cassettes interlock with integral toggle adapters on horizontals to create full width engagement top and bottom.

- 4-Sided SSG shop/cassette glazing
- 4-Sided field/captured (YCW 750 OG/IG) integration options
- Accomodates splayed wall designs
- Dual finish capability for different exterior and interior colors
- Sealant is used by default and 3M® VHB® Structural Glazing Tape is an alternative

3M and VHB is a registered trademark of 3M CORPORATION

Configuration:

Glazing	Glass Setting	Installation
SSG	Front Set	Shear Block

Thermal Values:

U-Factor:	Values as low as 0.28*
CRF:	Minimum 74 frame and 65 glass

*Based on AAMA 507. Lower values may be achieved through further simulation.

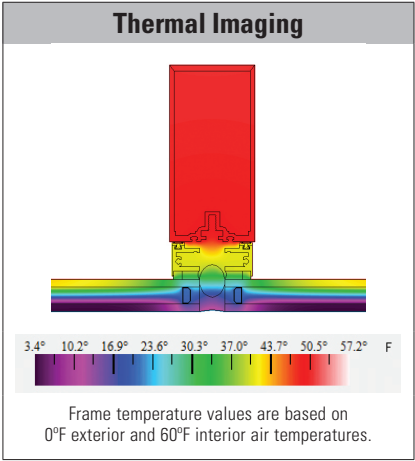


YCW 750 SSG SHOP SPECS		
Base Depth	7-1/2"	
Sightline	2-1/2"	
Config	Structural Silicone Glazed / Front Set	
Tested Glass	1" IGU with Low-E (C.O.G. U-Factor: 0.29)	
Test	Results	Standards
Air Infiltration	0.06 CFM/FT ² (1.10 m ³ /h·m ²) @ 6.24 PSF (299 Pa)	ASTM E 283
Water Infiltration	<div> <div>(2-Sided) Static: 20 PSF (957 Pa)</div> <div>(4-Sided) Static: 15 PSF (718 Pa)</div> <div>Dynamic: 20 PSF (957 Pa)</div> <div>Dynamic: 15 PSF (718 Pa)</div> </div>	ASTM E 331 AAMA 501
Acoustical (1" IGU)	<div>Standard STC: 33</div> <div>Standard OITC: 26</div> <div>Laminated STC: 37</div> <div>Laminated OITC: 31</div>	ASTM E 90 ASTM E 1425

Thermal Performance								
Mullion Depth	U-Factor - BTU/hr·ft ² ·°F						CRF	
2-Sided Shop	0.40	0.39	0.37	0.35	0.34	0.32	74	68
4-Sided Shop	0.37	0.35	0.33	0.32	0.30	0.28	80	65
Center of Glass	0.30	0.28	0.26	0.24	0.22	0.20	Frame	Glass
AAMA 507							AAMA 1503	

Finish Options	
Type	Standard
Factory Anodized (2-Sided only)	AAMA 612
Organic Paints	AAMA 2604 AAMA 2605

Mullion Depth Options	
2-Sided 1/4" Glass	2-Sided 1" Glass
5-1/4" and 6-3/4"	6" and 7-1/2"
4-Sided 1" Glass	
5-7/8", 7-3/8", 8-7/8" and 10-3/8"	

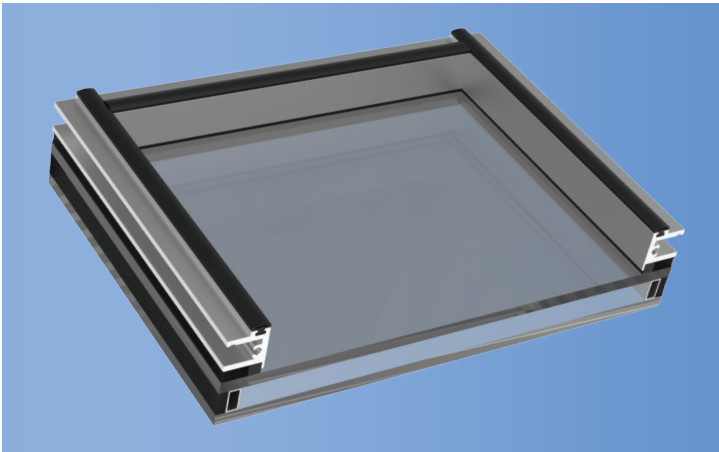


Brief Cassette/Shop Rundown

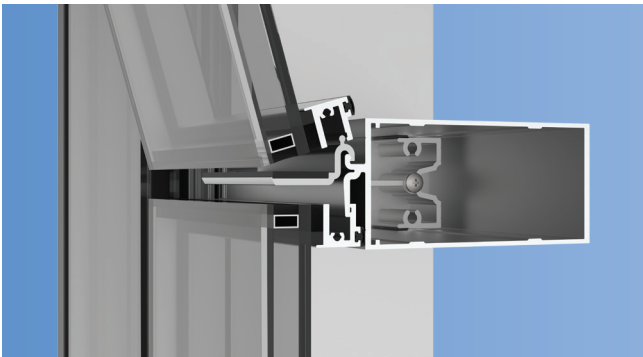
(2-sided toggle shown, 4-sided toggle is similar)



The curtain wall framing around the units is pre-installed on the job site prior to the units being sent to the site.



Glass units are silicone glazed to an aluminum carrier frame or cassette, in a clean, temperature controlled shop environment to cure properly.



The panel cassette adaptor on the glass units interlock with the integral adaptor on the horizontal mullions.



Rotating toggle locks are inserted on the vertical mullions to complete the unit installation. Silicone can now be applied.

Additional information including CAD details, CSI specs, test reports and installation instructions are found on the Product Guide by clicking this link or visiting www.ykkap.com/commercial/productguide