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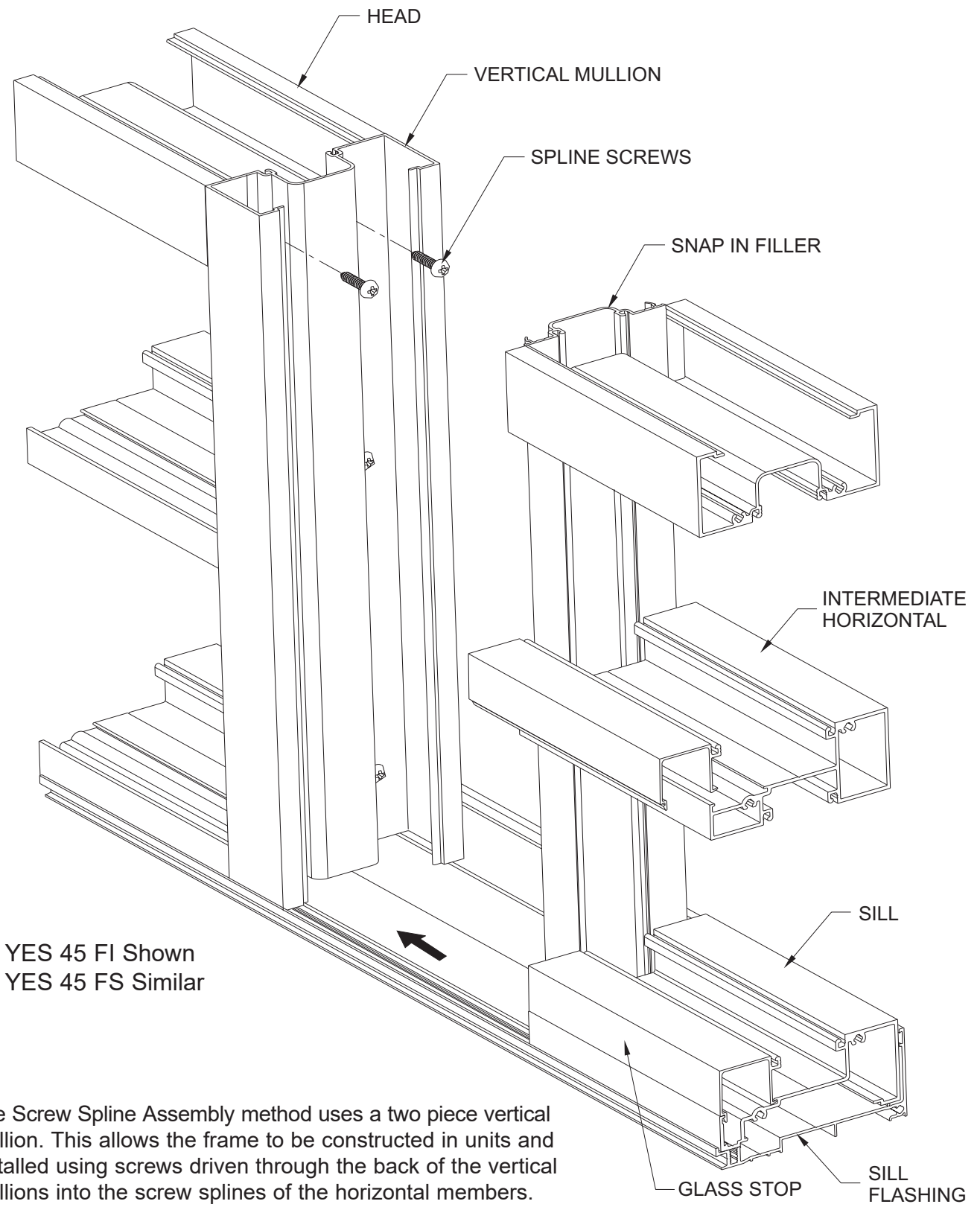
*The latest installation instructions for this product are available at www.ykkap.com.

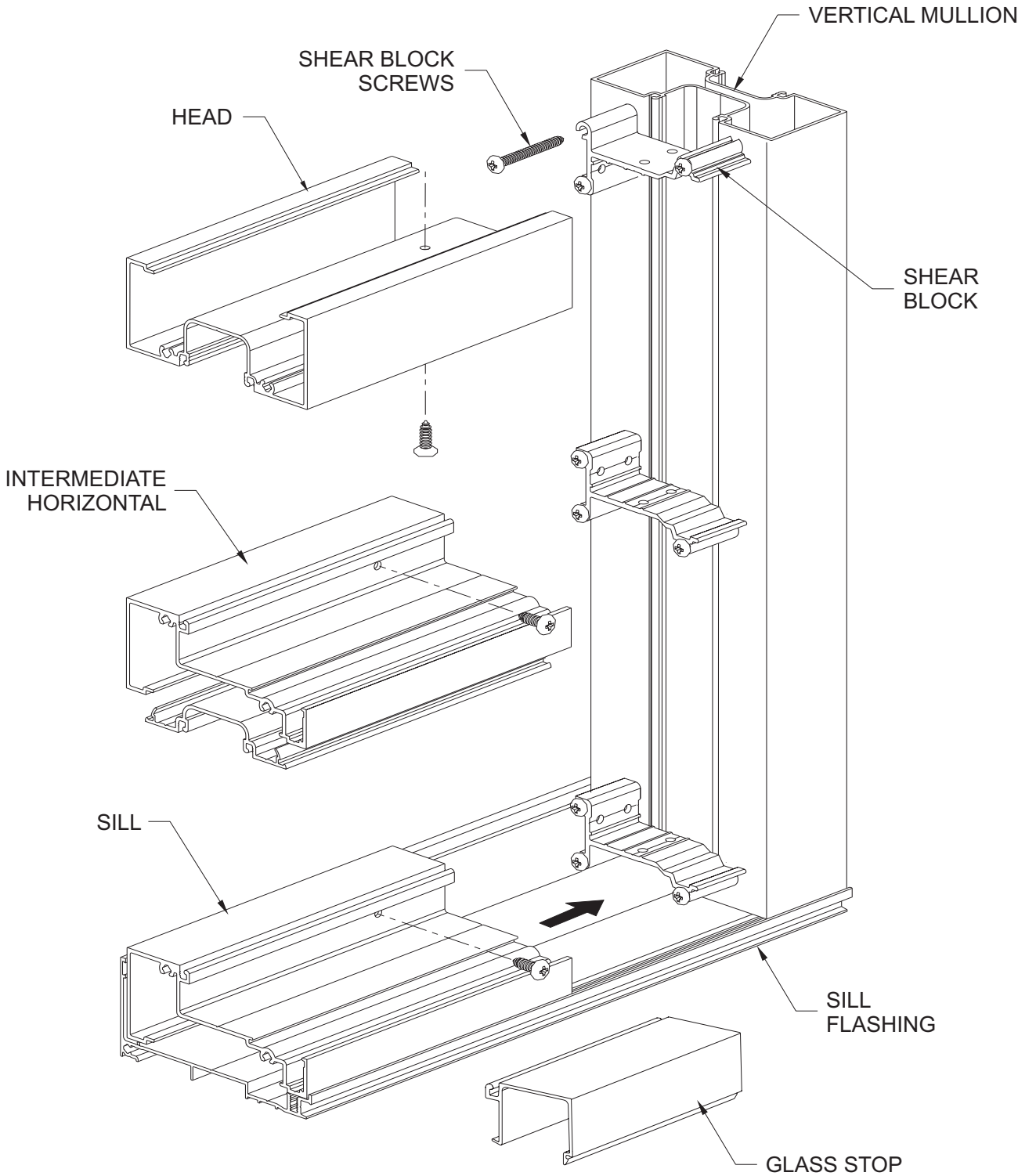
SCREW SPLINE ASSEMBLY



YES 45 FI Shown
YES 45 FS Similar

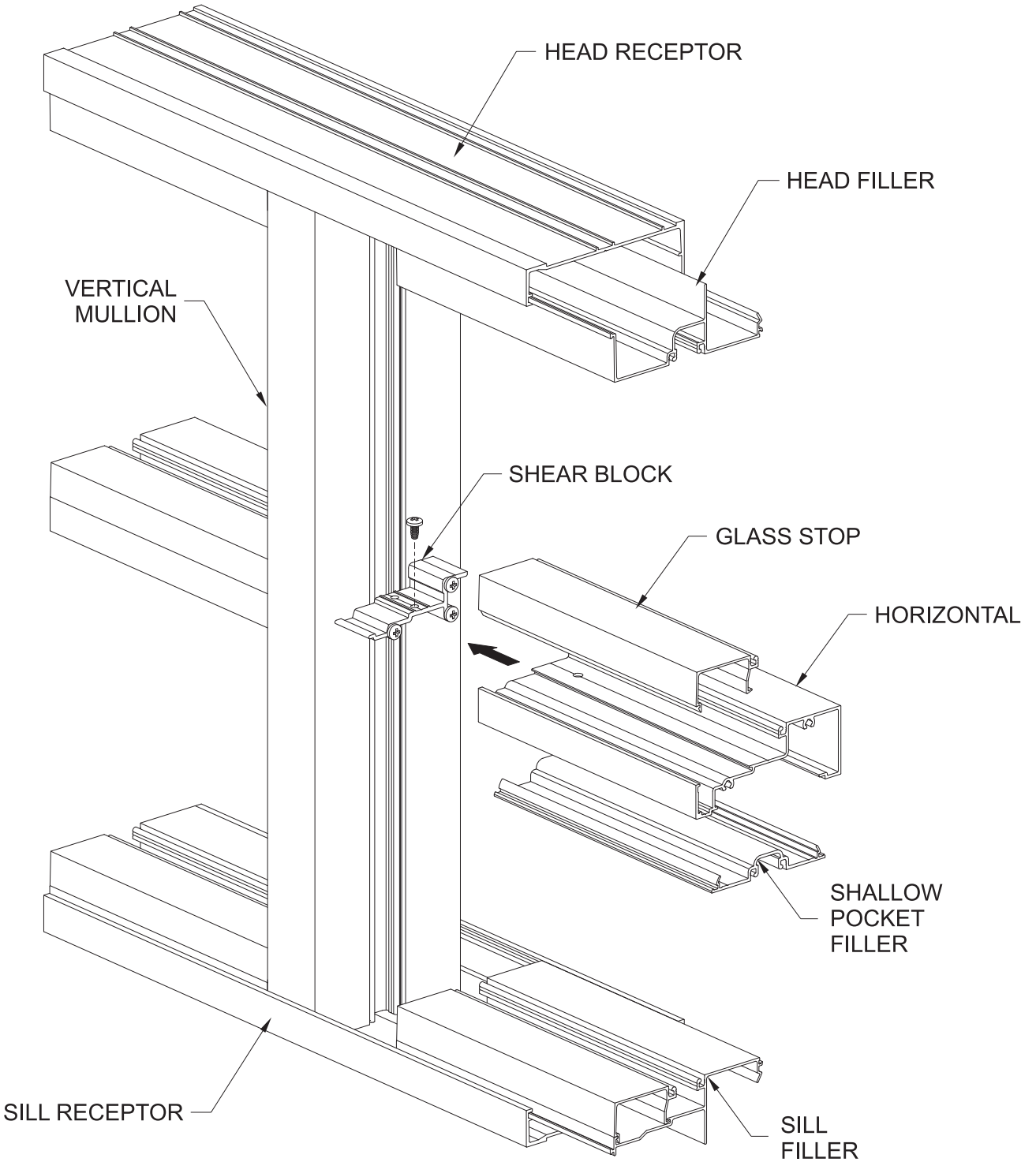
The Screw Spline Assembly method uses a two piece vertical mullion. This allows the frame to be constructed in units and installed using screws driven through the back of the vertical mullions into the screw splines of the horizontal members. The units are then snapped together at the vertical to complete the fabrication.

SHEAR BLOCK ASSEMBLY



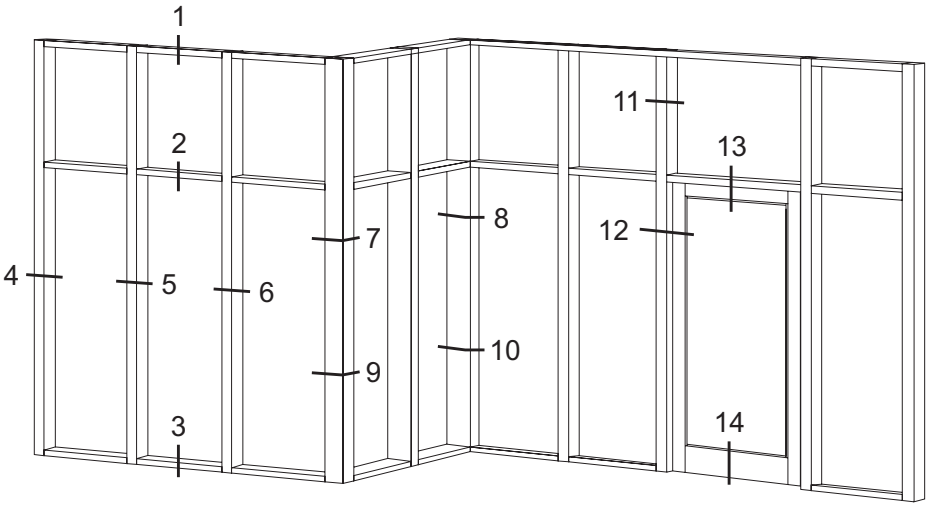
The Shear Block Assembly method uses shear blocks to attach horizontal members to tubular vertical mullions. This allows for a stronger joint connection.

STOREFRONT CAN ASSEMBLY



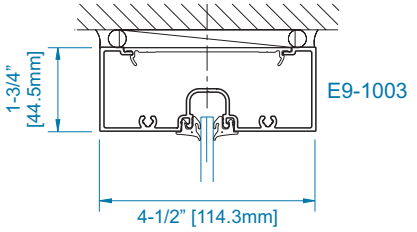
Note: YES 45 FS Shown, YES 45 FI Similar.

YES 45 FS FRAMING MEMBERS

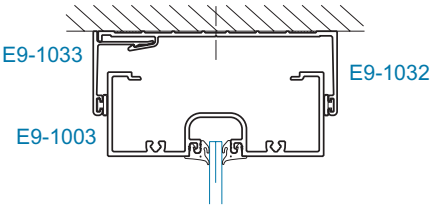


SCALE: 1/4 SIZE

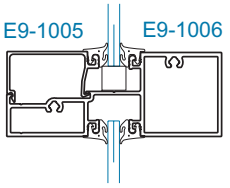
0 3 6



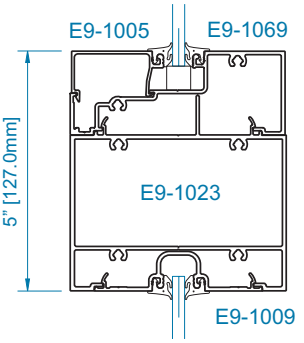
SECTION 1
HEAD



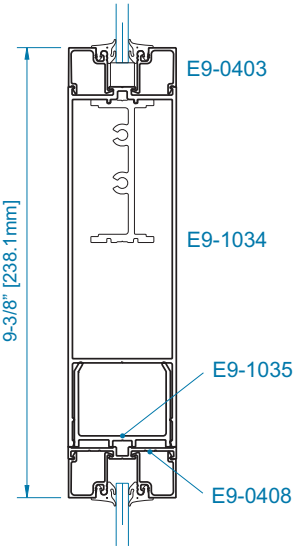
SECTION 1A
HEAD RECEPTOR



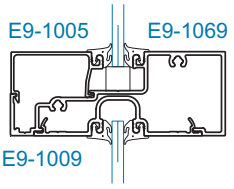
SECTION 2
HORIZONTAL



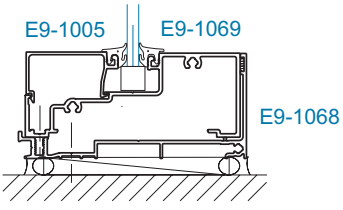
SECTION 2B
5" HORIZONTAL



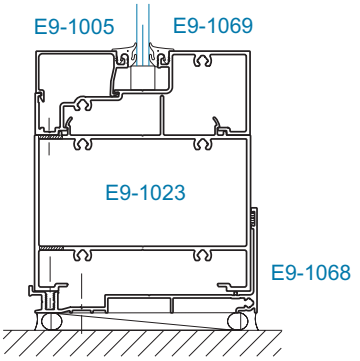
SECTION 2C
9-3/8" SIDELITE MIDRAIL



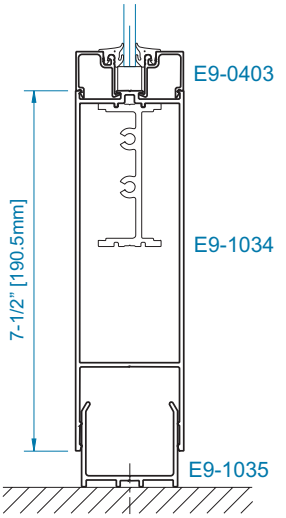
SECTION 2A
TWO PIECE HORIZONTAL



SECTION 3
SILL

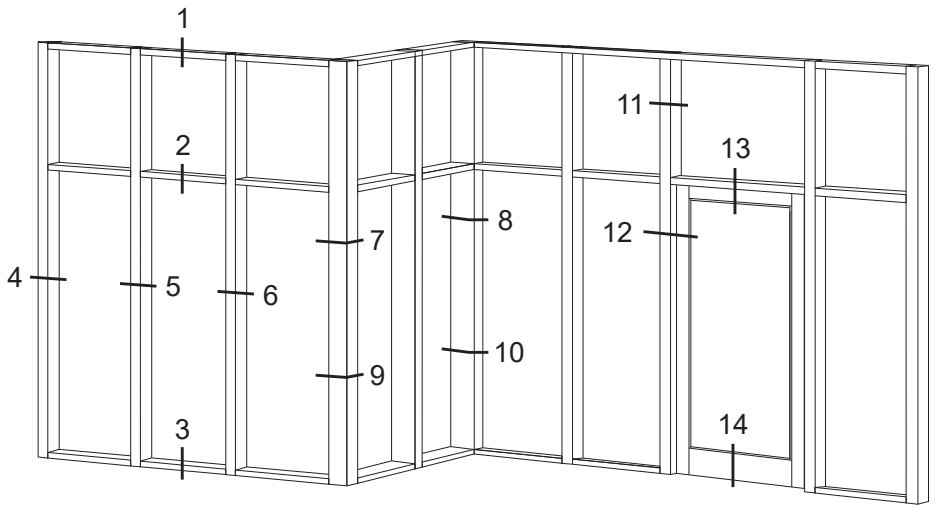


SECTION 3A
5" SILL

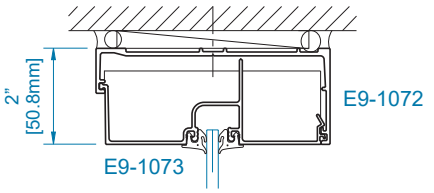


SECTION 3B
7-1/2" SIDELITE BASE

YES 45 FS CAN/RIBBON FRAMING MEMBERS

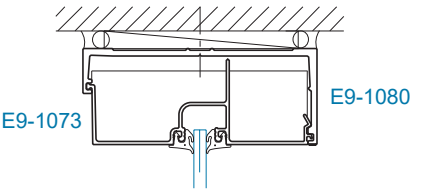


STANDARD

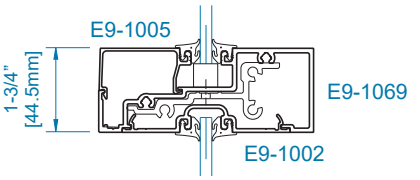


SECTION 1B
O.G. RIBBON HEAD

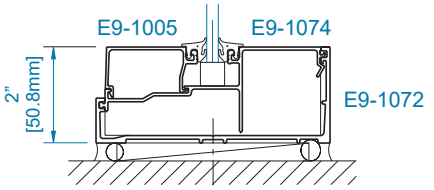
HEAVY DUTY



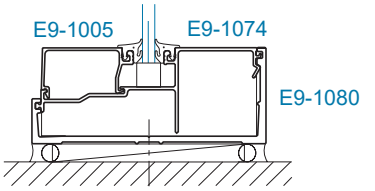
SECTION 1C
O.G. RIBBON HEAD



SECTION 2D
O.G. RIBBON
HORIZONTAL

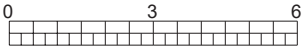


SECTION 3C
O.G. RIBBON SILL

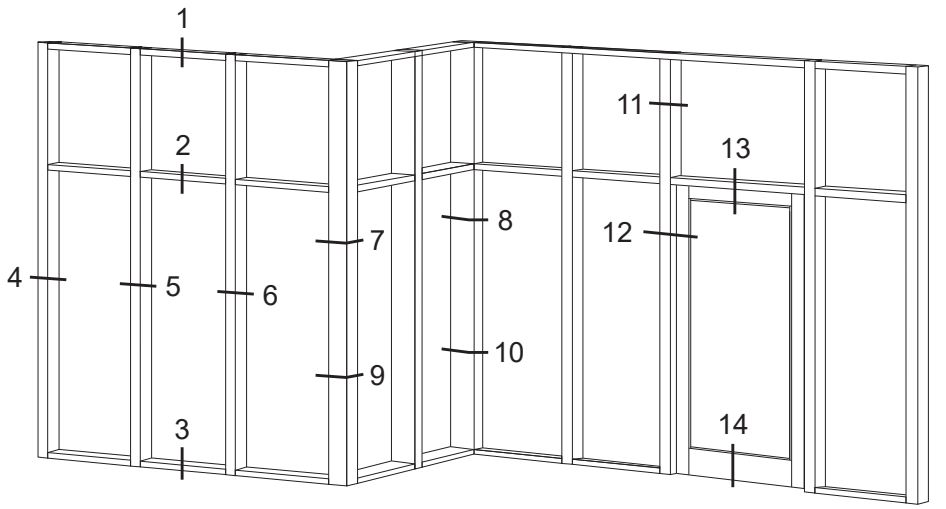


SECTION 3D
O.G. RIBBON SILL

SCALE: 1/4 SIZE



YES 45 FS CAN/RIBBON FRAMING MEMBERS



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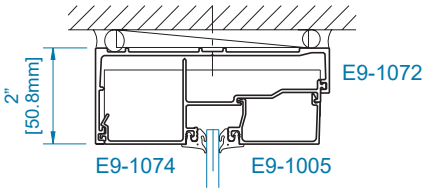
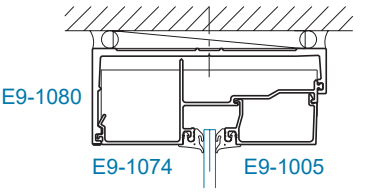
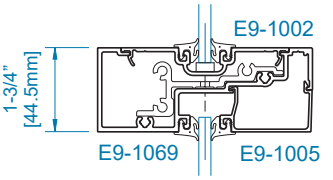


SECTION 1D
I.G. RIBBON HEAD

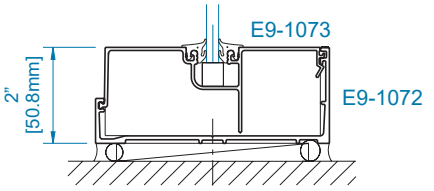
HEAVY DUTY



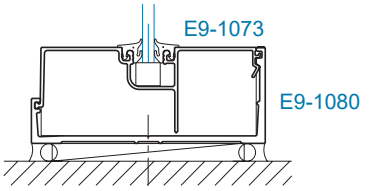
SECTION 1E
I.G. RIBBON HEAD



SECTION 2E
I.G. RIBBON
HORIZONTAL

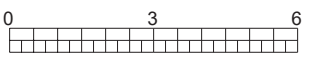


SECTION 3E
I.G. RIBBON SILL

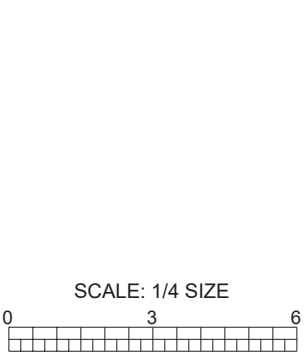


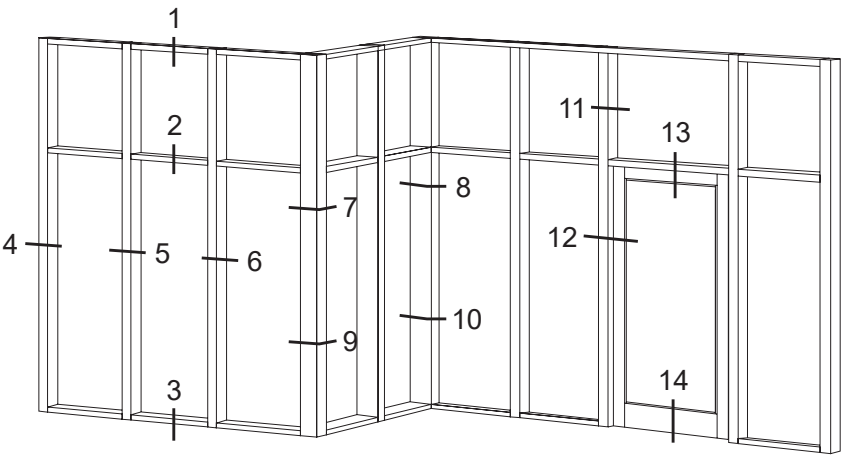
SECTION 3F
I.G. RIBBON SILL

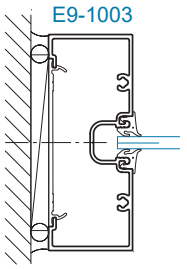
SCALE: 1/4 SIZE



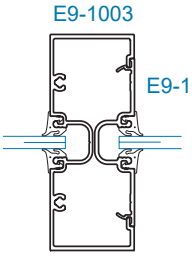
YES 45 FS FRAMING MEMBERS



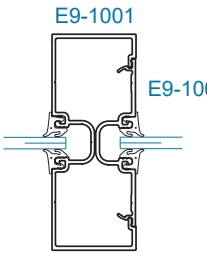




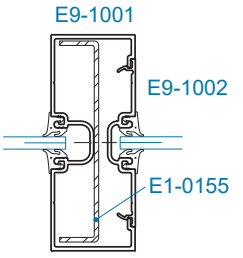
SECTION 4
JAMB



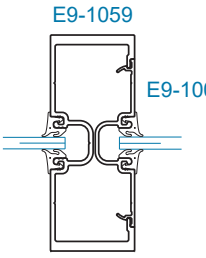
SECTION 5
VERTICAL



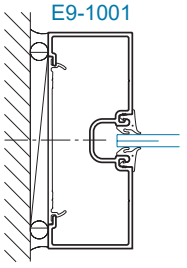
SECTION 5A
VERTICAL



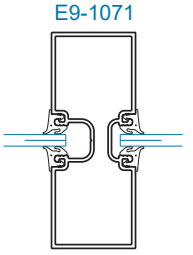
SECTION 5B
VERTICAL W/
STEEL REINFOR.



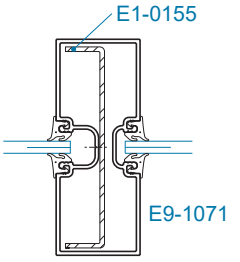
SECTION 5C
HEAVY DUTY
VERTICAL



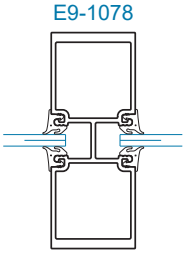
SECTION 4A
JAMB



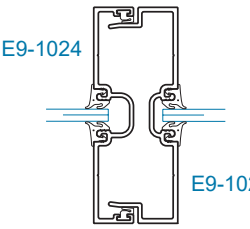
SECTION 5D
TUBULAR
VERTICAL



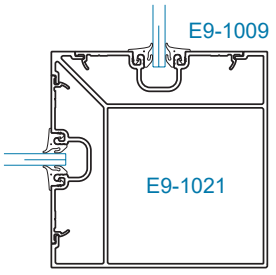
SECTION 5E
VERTICAL W/
STEEL REINFORCING



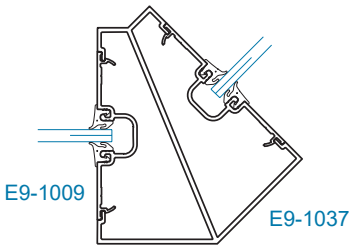
SECTION 5F
HEAVY DUTY
TUBULAR VERTICAL



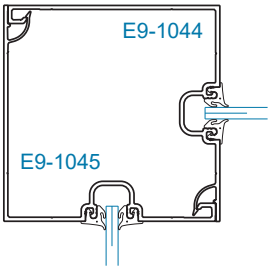
SECTION 6
EXPANSION
MULLION



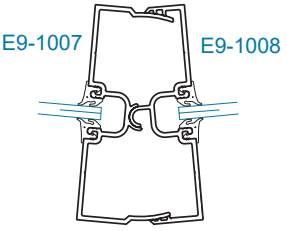
SECTION 7
90° OUTSIDE CORNER



SECTION 7A
135° OUTSIDE CORNER

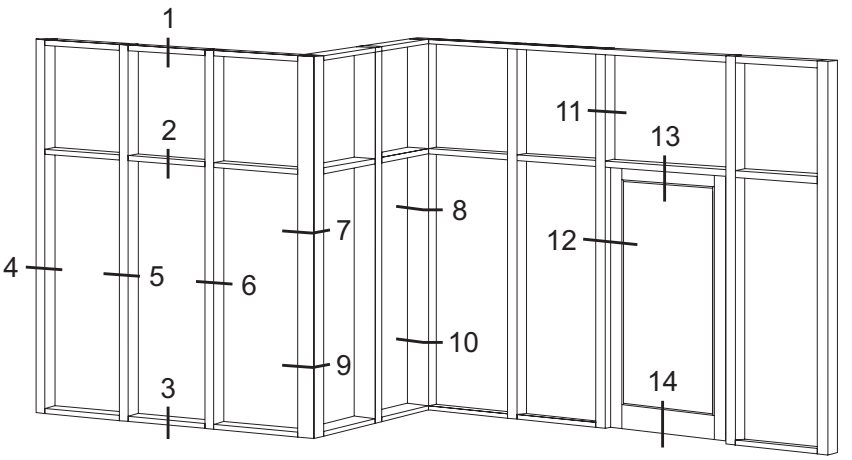


SECTION 8
90° INSIDE CORNER



SECTION 9
0° - 15° HINGED
MULLION

YES 45 FS FRAMING MEMBERS



SCALE: 1/4 SIZE

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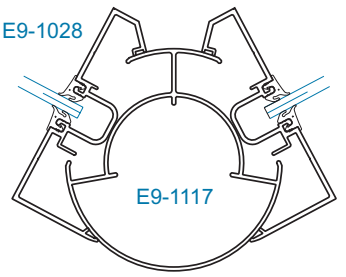
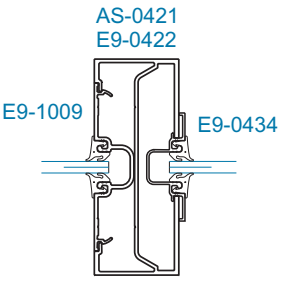
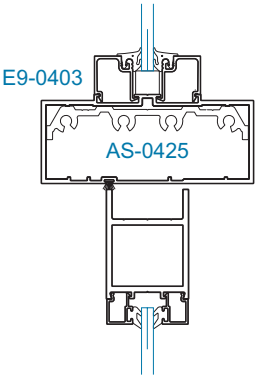


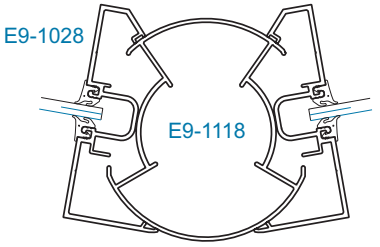
SECTION 9A
90°-133° FLEXIBLE
MULLION



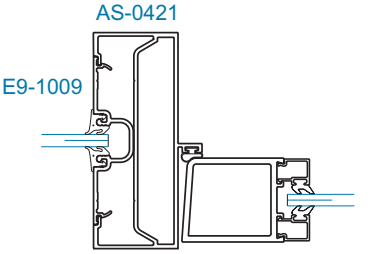
SECTION 11
DOOR JAMB @TRANSOM



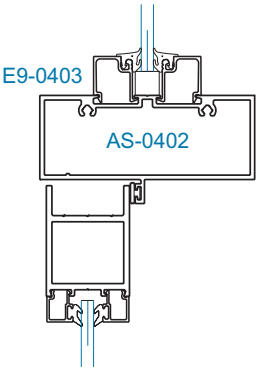
SECTION 13A
DOUBLE ACTING
TRANSOM BAR



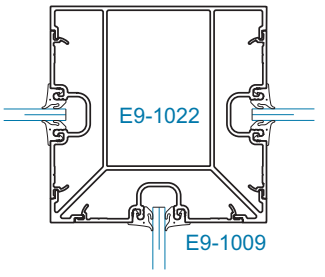
SECTION 9B
134°-170° FLEXIBLE
MULLION



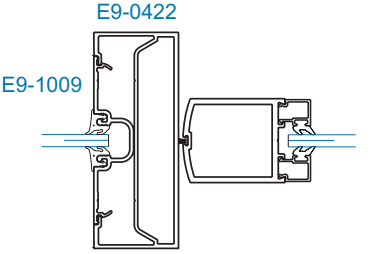
SECTION 12
SINGLE ACTING
DOOR JAMB



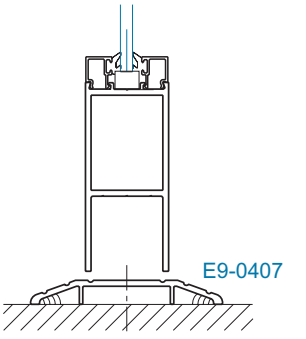
SECTION 13
SINGLE ACTING
TRANSOM BAR



SECTION 10
THREE-WAY
90° CORNER



SECTION 12A
DOUBLE ACTING
DOOR JAMB



SECTION 14
BOTTOM RAIL

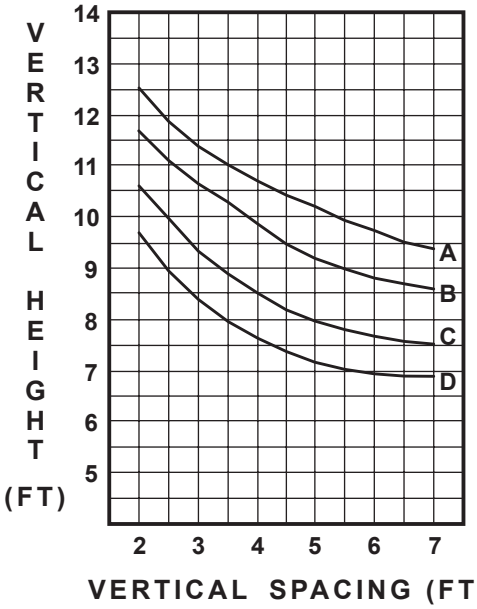
YES 45 FS WIND LOAD CHARTS

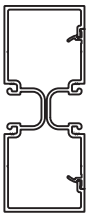
DEFLECTION CRITERIA: AAMA TIR-A11 - L/175 or
L/240 + 1/4" (6.4mm) - FOR SPANS GREATER THAN 13'-6" (4.1m) BUT LESS THAN 40'-0" (12.2m)
CODES AND SPECIFICATIONS MAY VARY, NO SINGLE LITE OF GLASS SHALL DEFLECT MORE THAN 3/4" (19.1mm)

ALLOWABLE WIND LOAD STRESS
YKK AP tested standard. Contact YKK AP for more information.

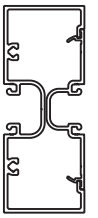
These charts include unbraced length analysis and are based off at least one horizontal being placed at the midpoint of the span. For other applications, please contact YKK AP engineers at 1-866-955-2732.

E9-1001 / E9-1009





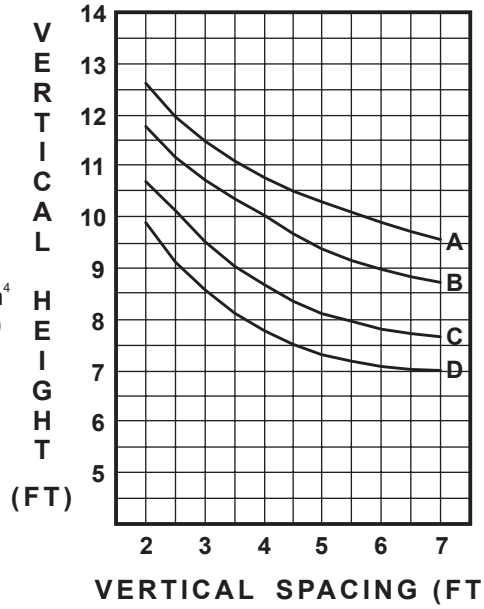
Ixx=2.649 in^4
(110.25 cm^4)



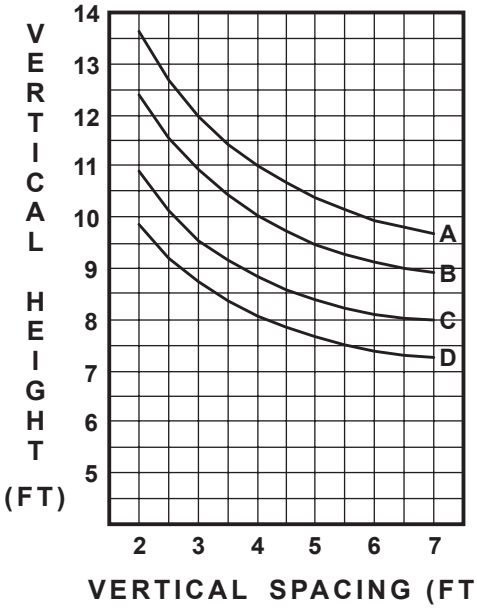
Ixx=2.822 in^4
(117.45 cm^4)

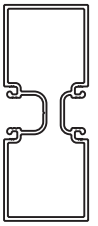
A=15 PSF (720 Pa)
B=20 PSF (960 Pa)
C=30 PSF (1440 Pa)
D=40 PSF (1920 Pa)

E9-1003 / E9-1009

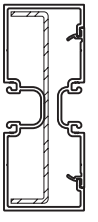


E9-1071



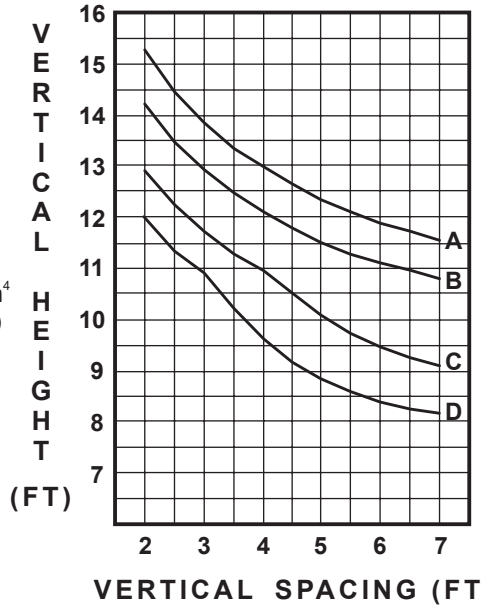


Ixx=2.477 in^4
(103.10 cm^4)



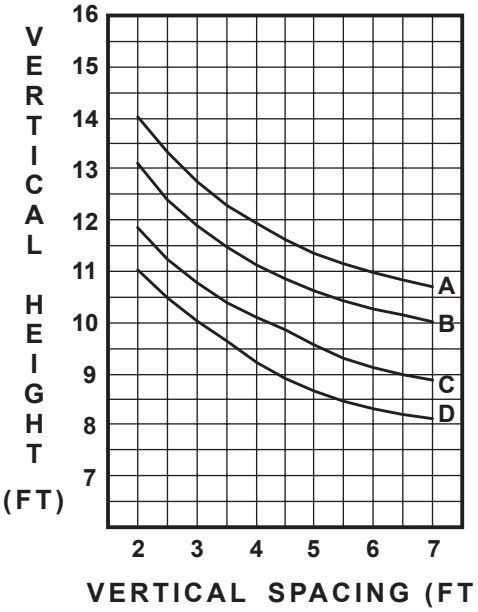
Ixx=5.902 in^4
(245.70 cm^4)

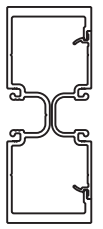
E9-1001 / E9-1002 / E1-0155



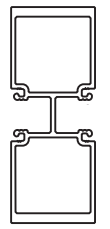
YES 45 FS WIND AND DEAD LOAD CHARTS

E9-1059 / E9-1009





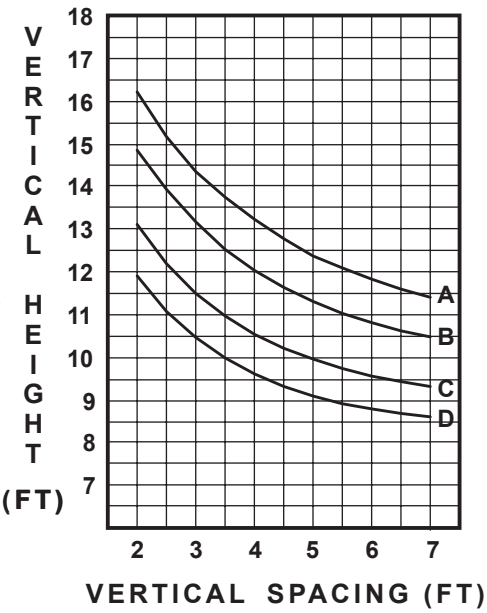
Ixx=4.560 in^4
(189.80 cm^4)



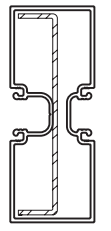
Ixx=4.372 in^4
(181.98 cm^4)

A=15 PSF (720 Pa)
B=20 PSF (960 Pa)
C=30 PSF (1440 Pa)
D=40 PSF (1920 Pa)

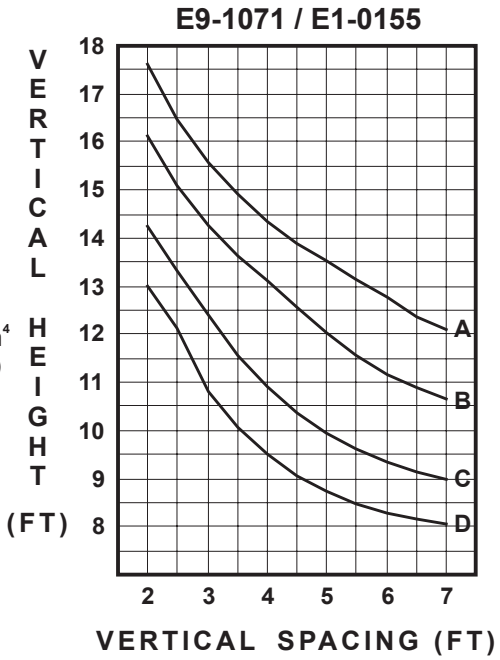
E9-1078



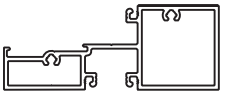
E9-1071 / E1-0155



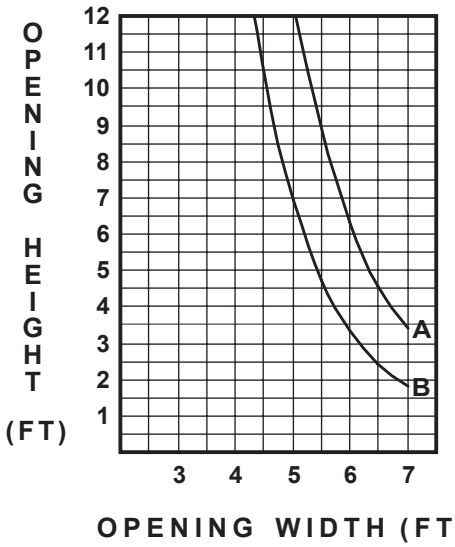
Ixx=5.734 in^4
(238.65 cm^4)

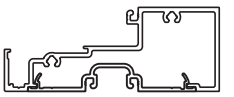


YES 45 FS DEAD LOAD CHARTS

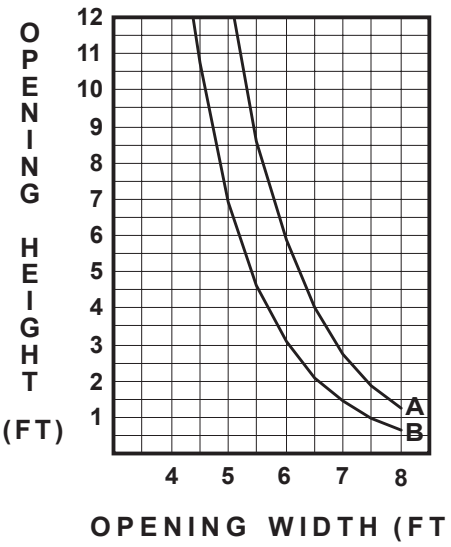


E9-1006





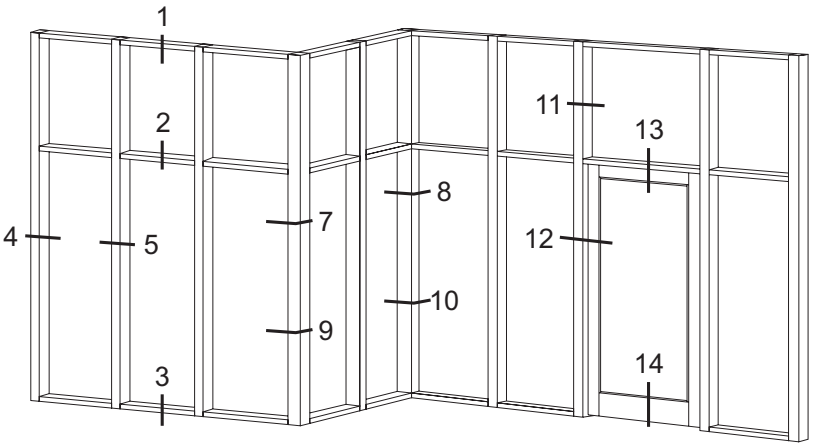
E9-1069 / E9-1002

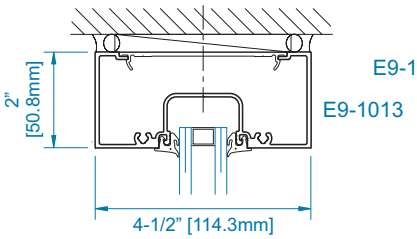


YES 45 FI FRAMING MEMBERS

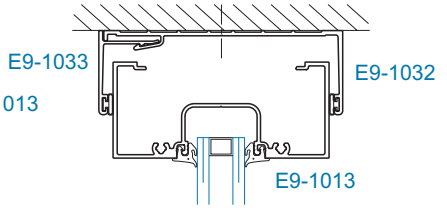
SCALE: 1/4 SIZE

0 3 6

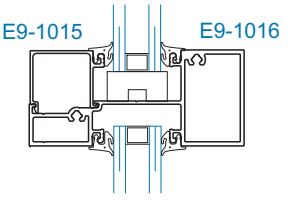




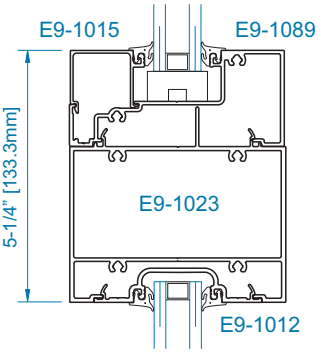
SECTION 1
HEAD



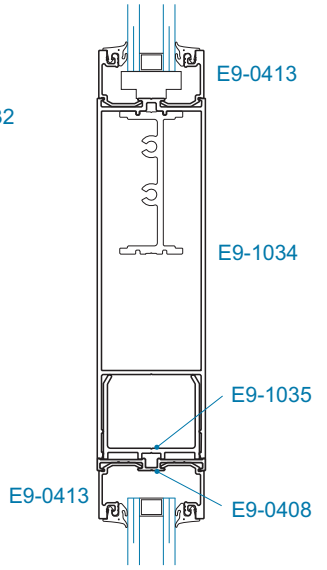
SECTION 1A
HEAD RECEPTOR



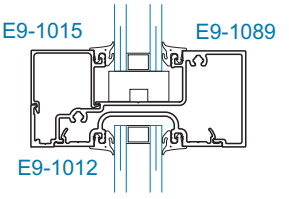
SECTION 2
HORIZONTAL



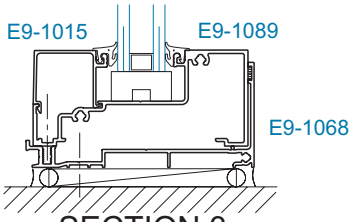
SECTION 2B
5-1/4" HORIZONTAL



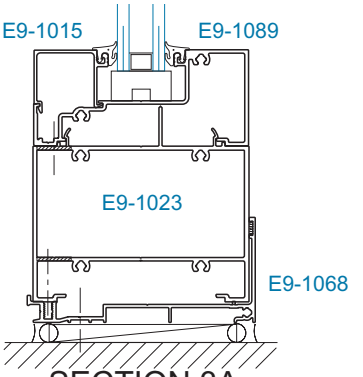
SECTION 2C
9-3/4" SIDELITE MIDRAIL



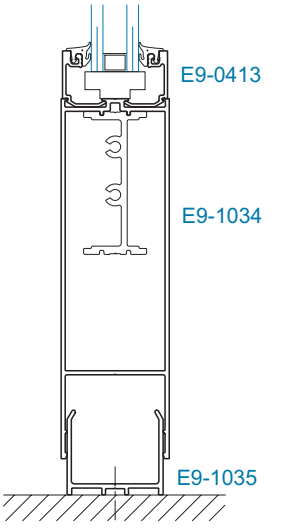
SECTION 2A
TWO PIECE HORIZONTAL



SECTION 3
SILL



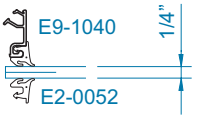
SECTION 3A
5-1/4" SILL



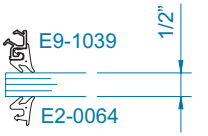
SECTION 3B
7-1/2" SIDELITE BASE

GLAZING OPTIONS

1



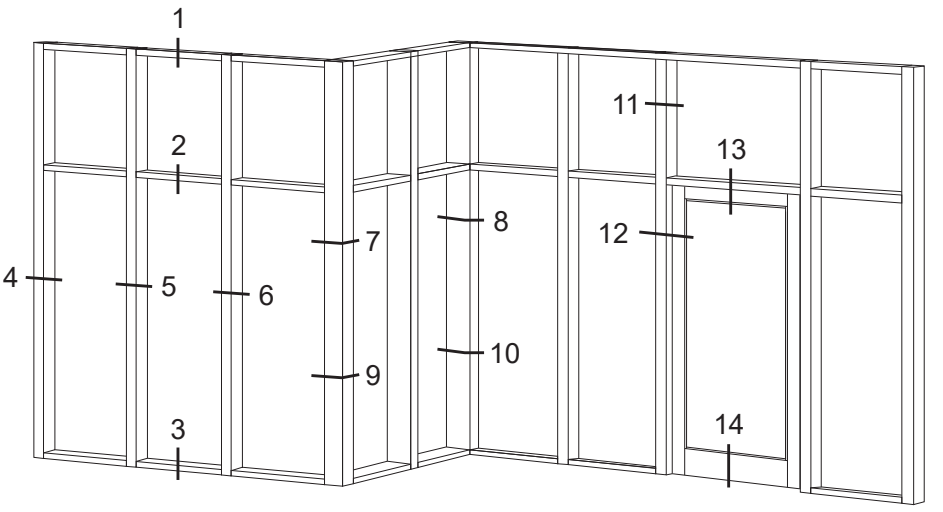
2



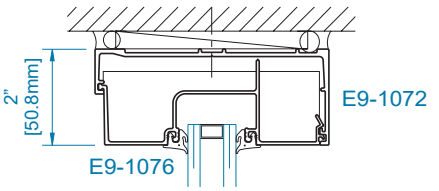
3

4

YES 45 FI CAN/RIBBON FRAMING MEMBERS

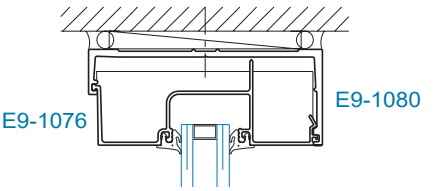


STANDARD

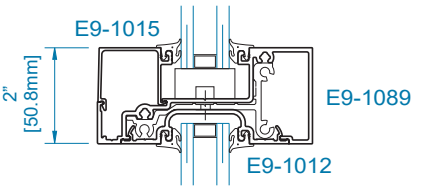


SECTION 1B
O.G. RIBBON HEAD

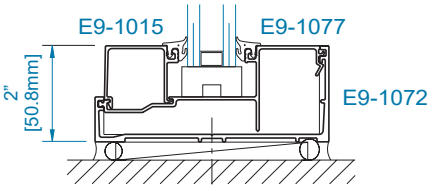
HEAVY DUTY



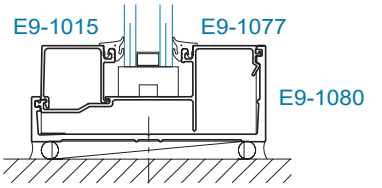
SECTION 1C
O.G. RIBBON HEAD



SECTION 2D
O.G. RIBBON
HORIZONTAL

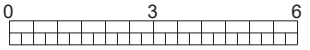


SECTION 3C
O.G. RIBBON SILL

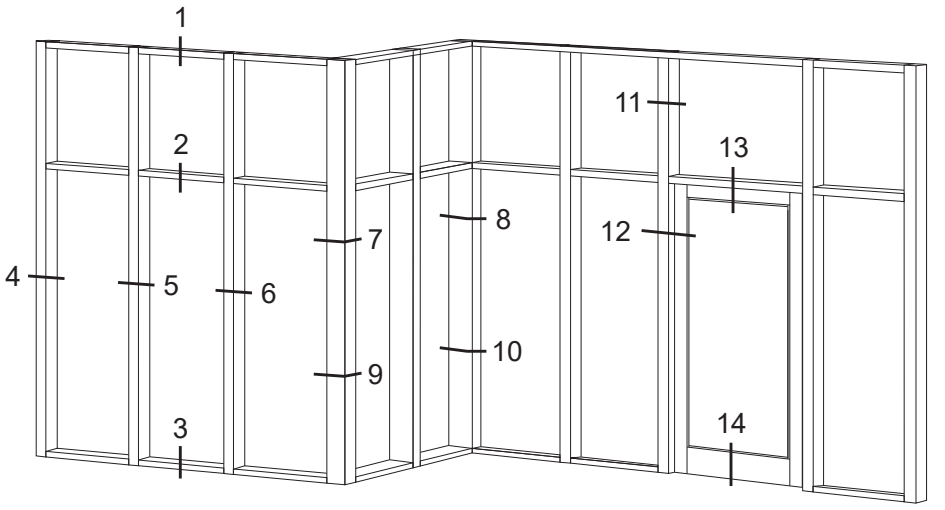


SECTION 3D
O.G. RIBBON SILL

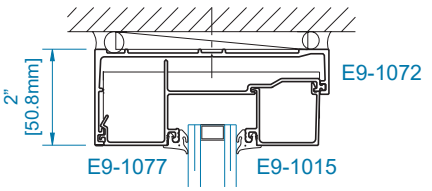
SCALE: 1/4 SIZE



YES 45 FI CAN/RIBBON FRAMING MEMBERS

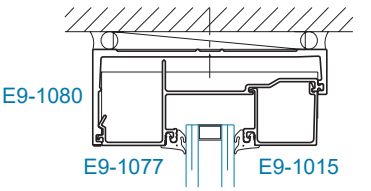


STANDARD

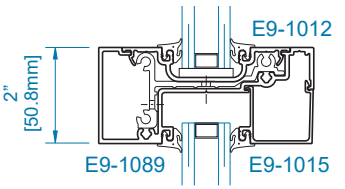


SECTION 1D
I.G. RIBBON HEAD

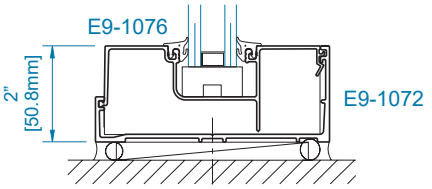
HEAVY DUTY



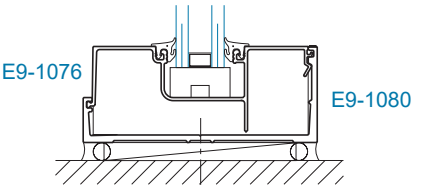
SECTION 1E
I.G. RIBBON HEAD



SECTION 2E
I.G. RIBBON
HORIZONTAL

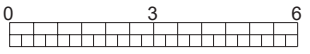


SECTION 3E
I.G. RIBBON SILL



SECTION 3F
I.G. RIBBON SILL

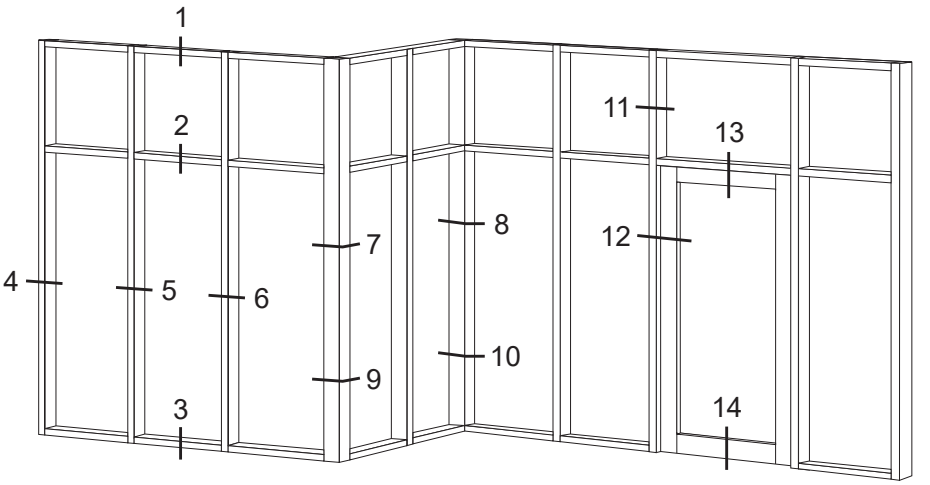
SCALE: 1/4 SIZE

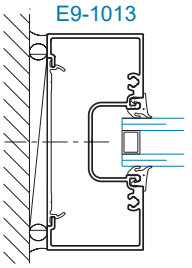


YES 45 FI FRAMING MEMBERS

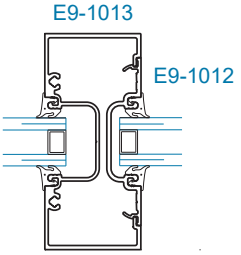
SCALE: 1/4 SIZE

0 3 6

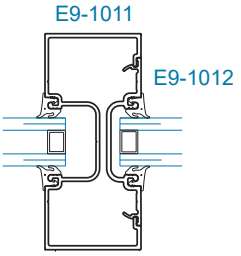




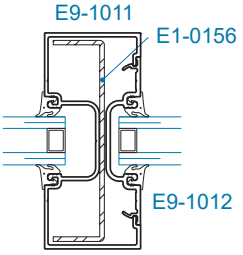
SECTION 4
JAMB



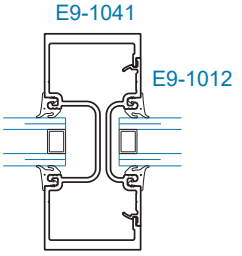
SECTION 5
VERTICAL



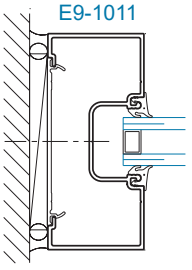
SECTION 5A
VERTICAL



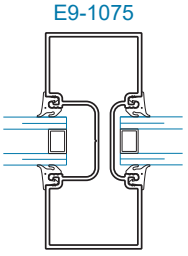
SECTION 5B
VERTICAL W/
STEEL REINFORCING



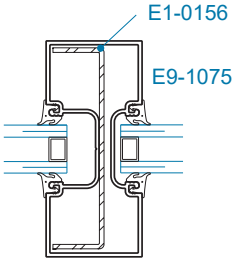
SECTION 5C
HEAVY DUTY
VERTICAL



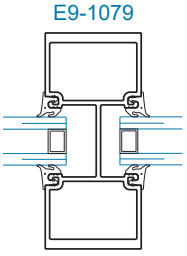
SECTION 4A
JAMB



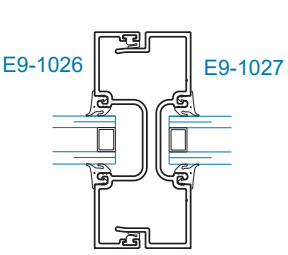
SECTION 5D
TUBULAR
VERTICAL



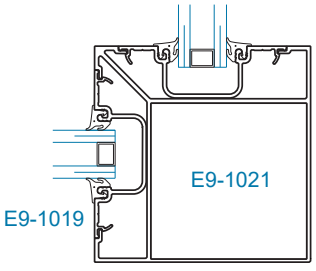
SECTION 5E
TUBULAR VERTICAL W/
STEEL REINFORCING



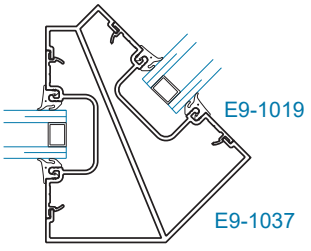
SECTION 5F
HEAVY DUTY
TUBULAR VERTICAL



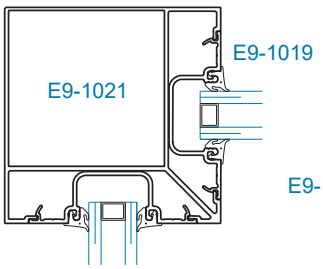
SECTION 6
EXPANSION
MULLION



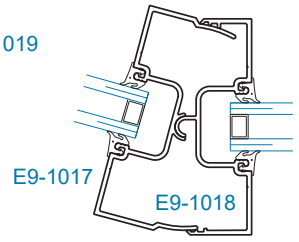
SECTION 7
90° OUTSIDE CORNER



SECTION 7A
135° OUTSIDE CORNER

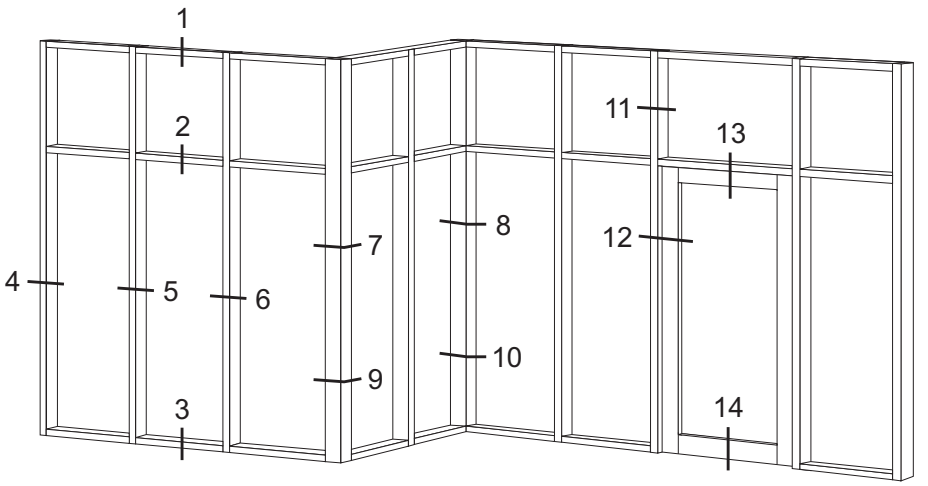


SECTION 8
90° INSIDE CORNER

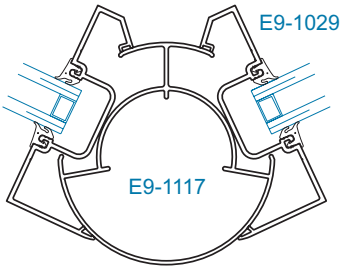


SECTION 9
0° -15° HINGED
MULLION

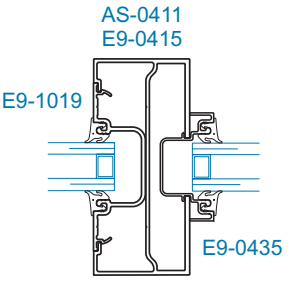
YES 45 FI FRAMING MEMBERS



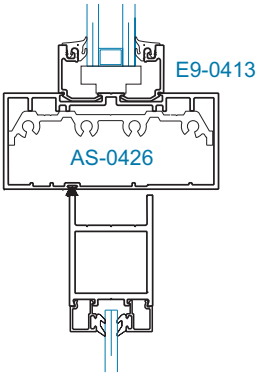
SCALE: 1/4 SIZE
0 3 6



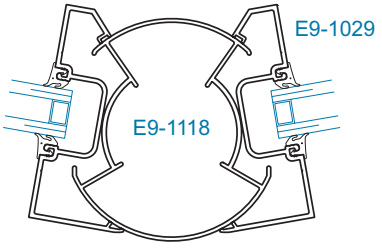
SECTION 9A
93°-133° FLEXIBLE MULLION



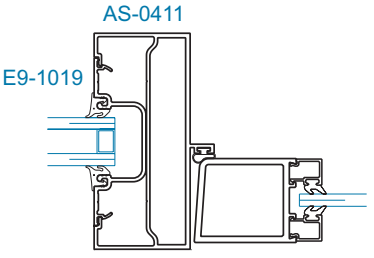
SECTION 11
DOOR JAMB @TRANSOM



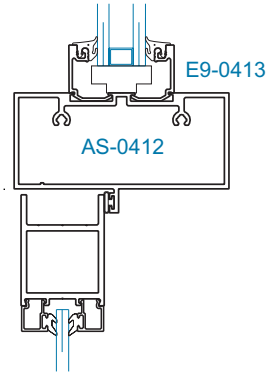
SECTION 13A
DOUBLE ACTING
TRANSOM BAR



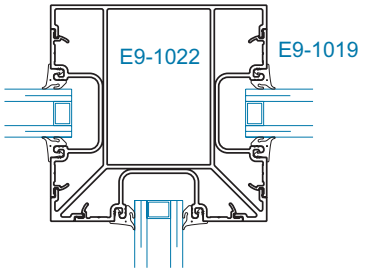
SECTION 9B
134°-170° FLEXIBLE MULLION



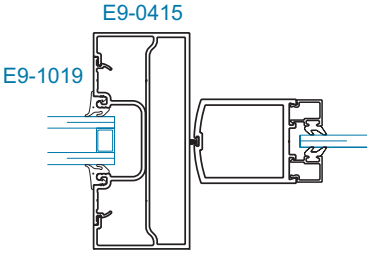
SECTION 12
SINGLE ACTING
DOOR JAMB



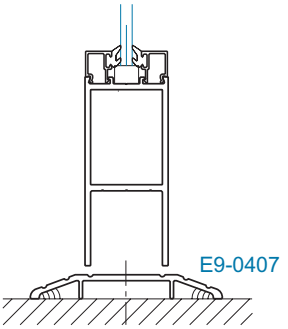
SECTION 13
SINGLE ACTING
TRANSOM BAR



SECTION 10
THREE WAY
90° CORNER



SECTION 12A
DOUBLE ACTING
DOOR JAMB



SECTION 14
BOTTOM RAIL

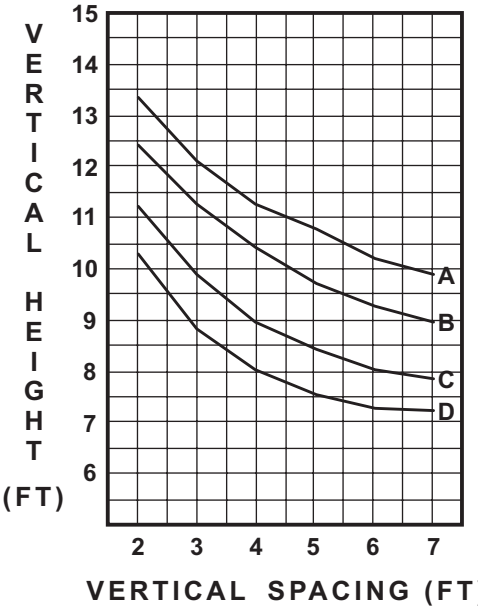
YES 45 FI WIND LOAD CHARTS

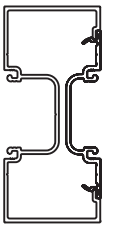
DEFLECTION CRITERIA: AAMA TIR-A11 - L/175 or
L/240 + 1/4" (6.4mm) - FOR SPANS GREATER THAN 13'-6" (4.1m) BUT LESS THAN 40'-0" (12.2m)
CODES AND SPECIFICATIONS MAY VARY, NO SINGLE LITE OF GLASS SHALL DEFLECT MORE THAN 3/4" (19.1mm)

ALLOWABLE WIND LOAD STRESS
YKK AP tested standard. Contact YKK AP for more information.

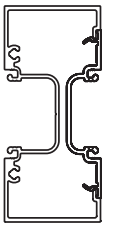
These charts include unbraced length analysis and are based off at least one horizontal being placed at the midpoint of the span. For other applications, please contact YKK AP engineers at 1-866-955-2732.

E9-1011 / E9-1012





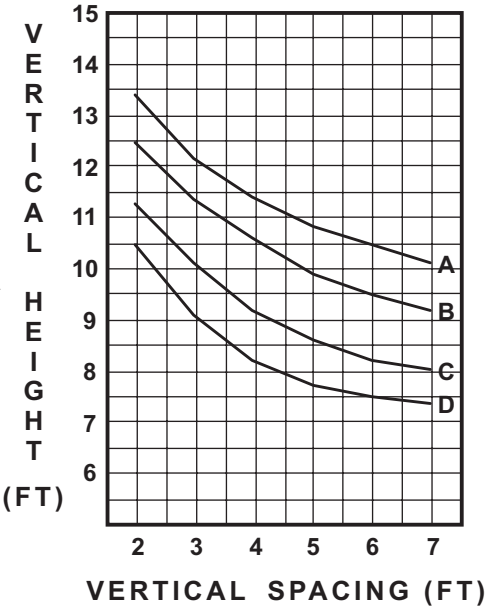
Ixx=2.988 in^4
(124.37 cm^4)



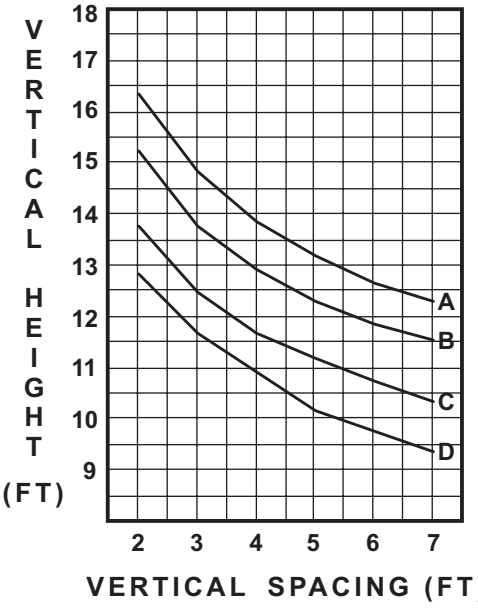
Ixx=3.219 in^4
(133.97 cm^4)

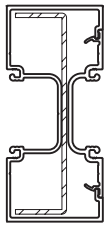
A=15 PSF (720 Pa)
B=20 PSF (960 Pa)
C=30 PSF (1440 Pa)
D=40 PSF (1920 Pa)

E9-1013 / E9-1012

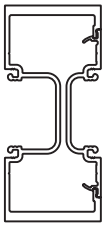


E9-1011 / E9-1012 / E1-0156



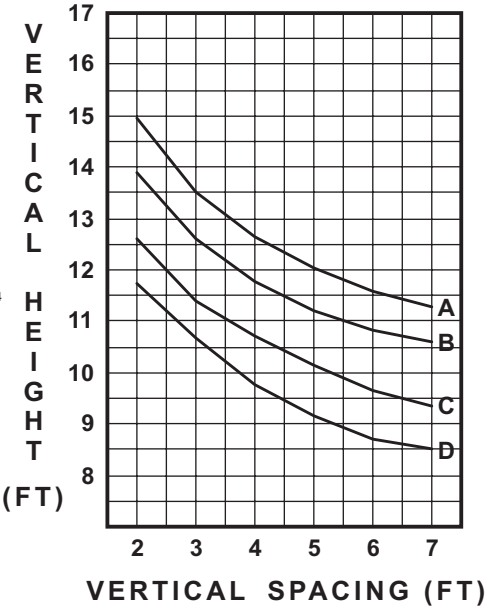


Ixx=6.816 in^4
(283.70 cm^4)



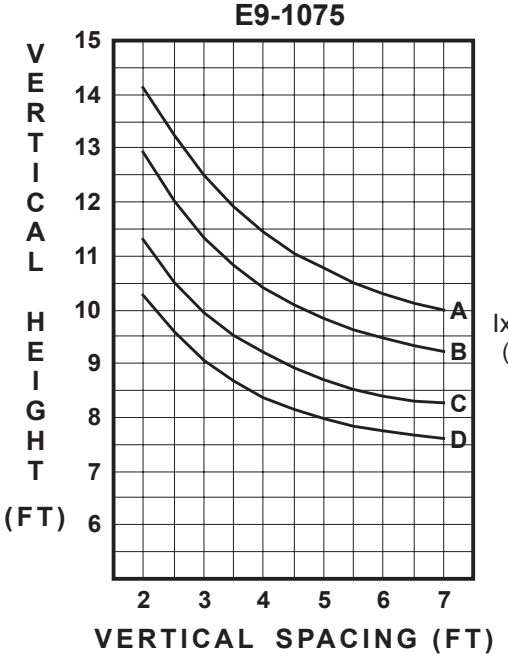
Ixx=5.183 in^4
(215.73 cm^4)

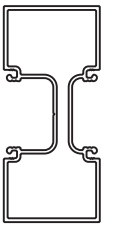
E9-1041 / E9-1012



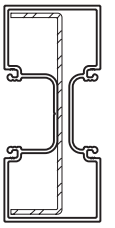
YES 45 FI WIND LOAD CHARTS

E9-1075



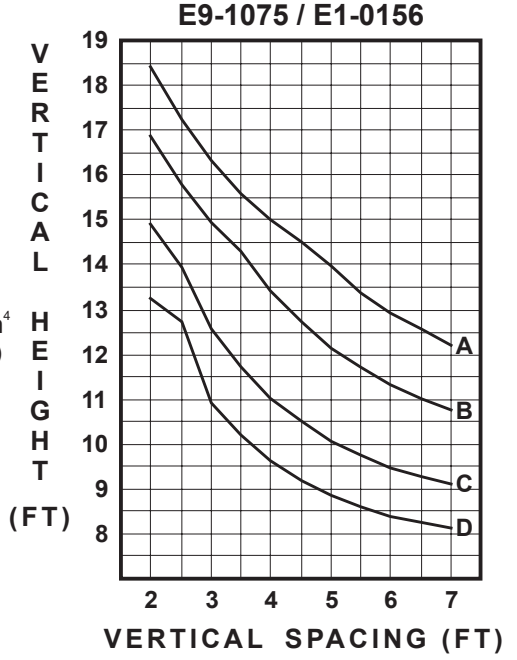


Ixx=2.801 in^4
(116.59 cm^4)



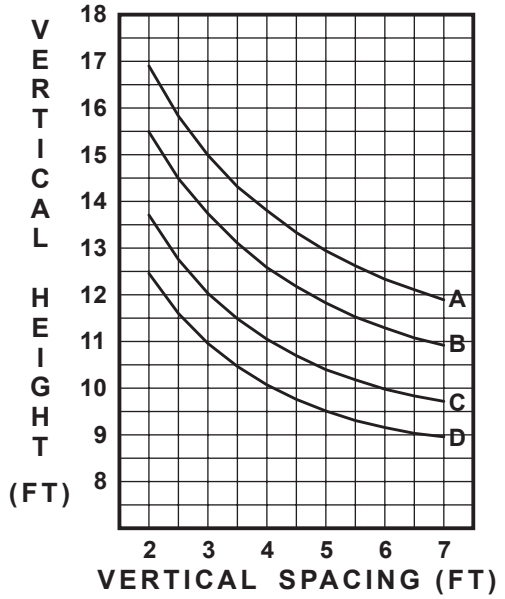
Ixx=6.629 in^4
(275.92 cm^4)

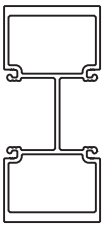
E9-1075 / E1-0156



A=15 PSF (720 Pa)
B=20 PSF (960 Pa)
C=30 PSF (1440 Pa)
D=40 PSF (1920 Pa)

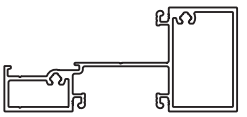
E9-1079



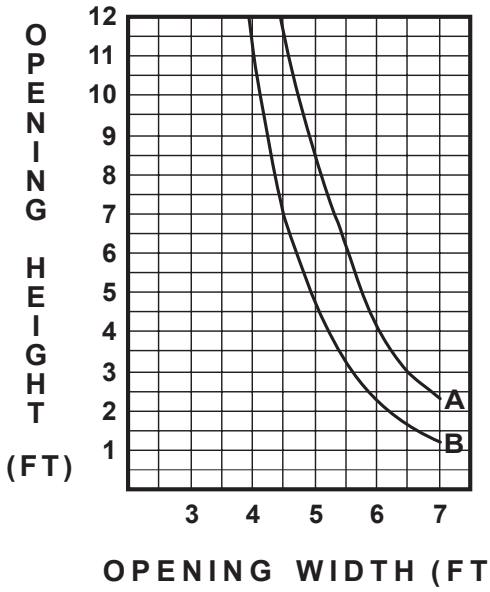


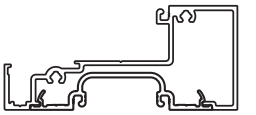
Ixx=5.018 in^4
(208.86 cm^4)

YES 45 FI DEAD LOAD CHARTS



E9-1016





E9-1089 / E9-1012