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YES 600 THERMAL CLIP STOREFRONT SYSTEM
1-3/4" x 4-1/2" & 1-3/4" x 6"

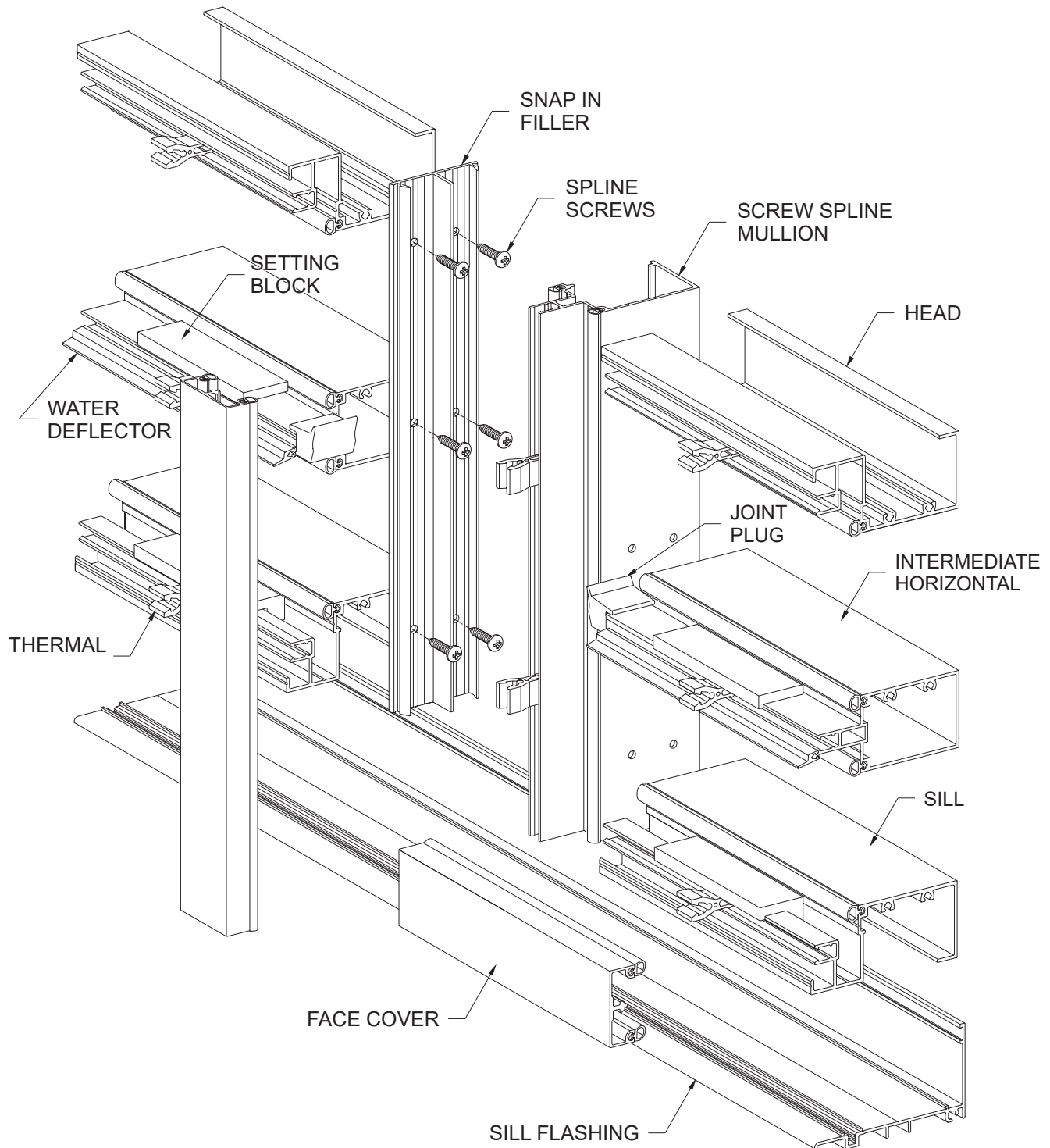
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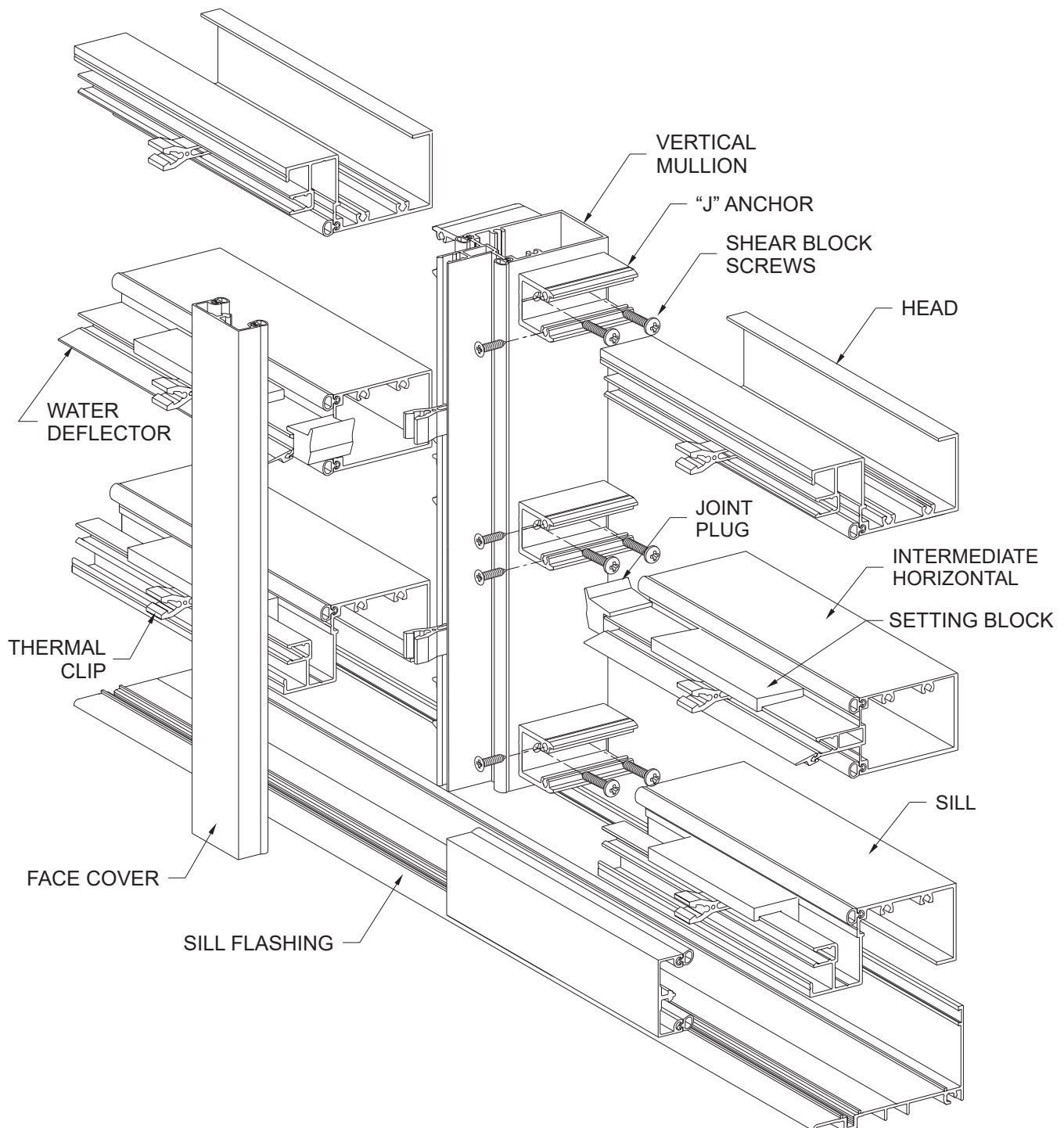
*The latest installation instructions for this product are available at www.ykkap.com.

SCREW SPLINE ASSEMBLY

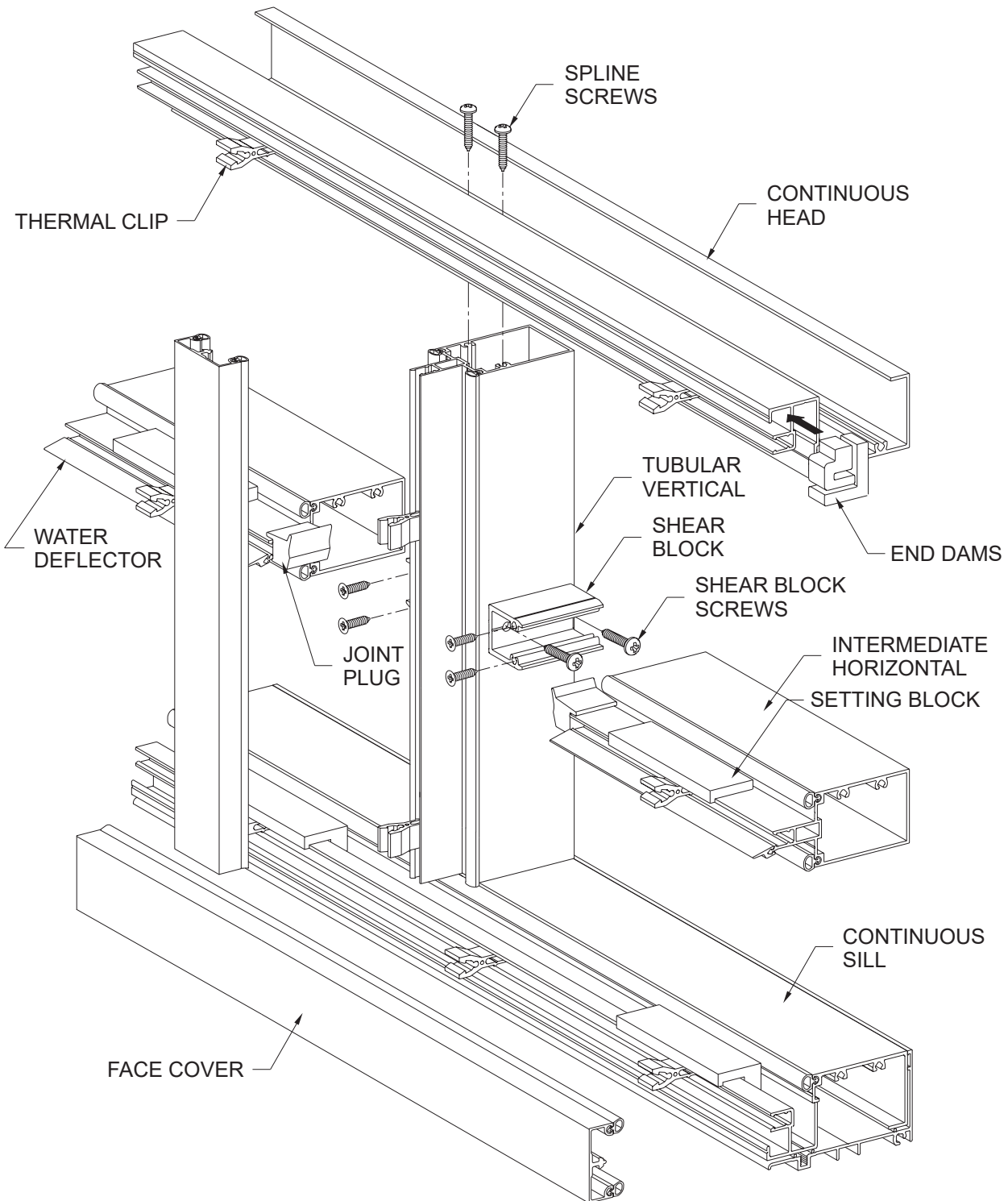


The Screw Spline Assembly method uses a two piece vertical mullion. This allows the frame to be constructed in units and installed using screws driven through the back of the vertical mullions into the screw splines of the horizontal members.

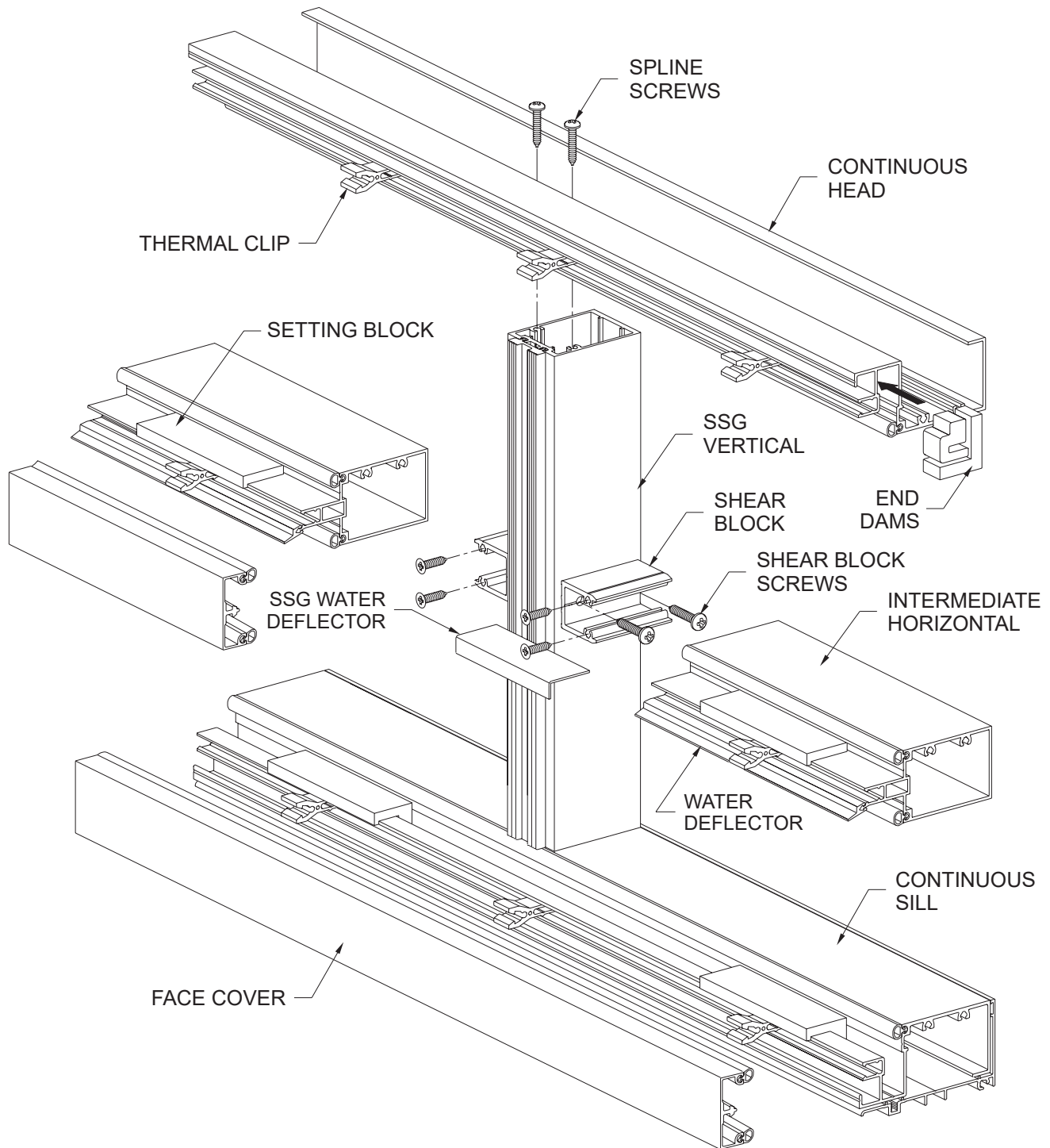
SHEAR BLOCK ASSEMBLY



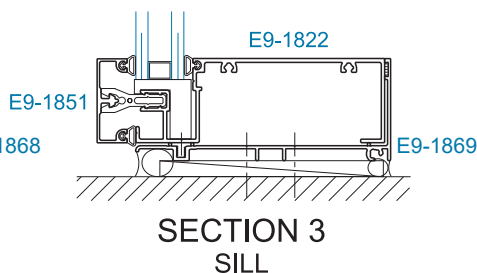
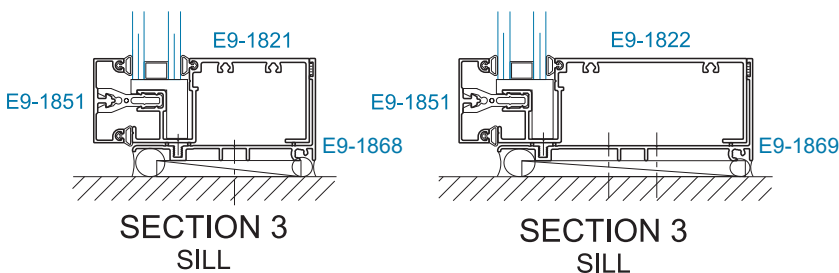
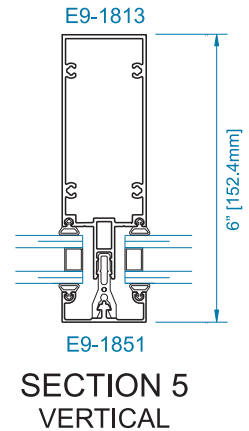
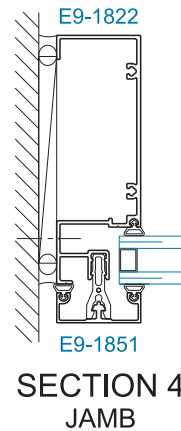
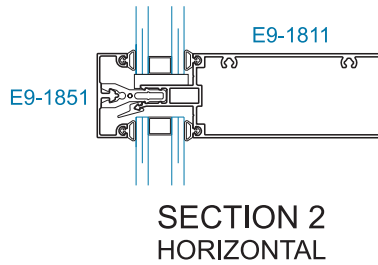
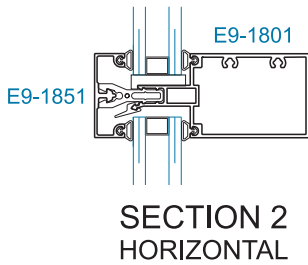
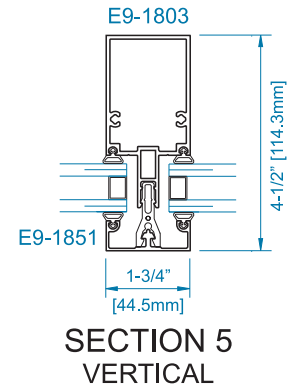
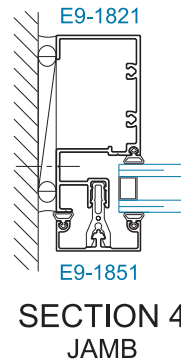
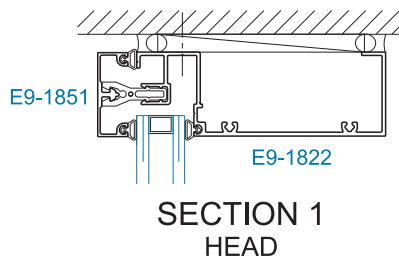
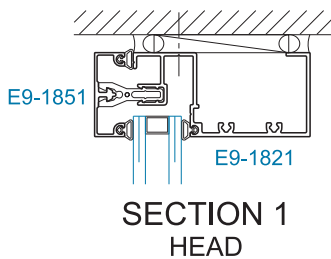
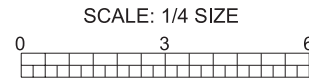
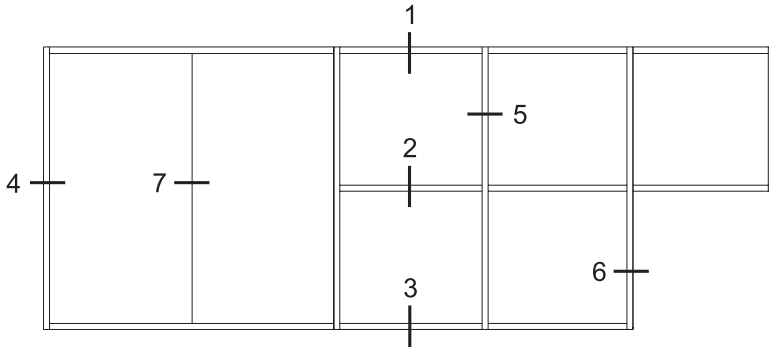
**CONTINUOUS HEAD AND SILL
CONSTRUCTION METHOD**



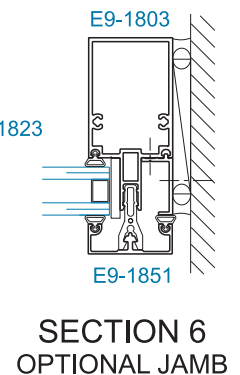
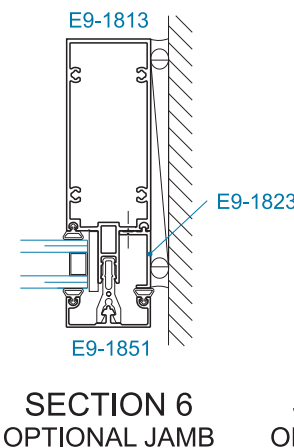
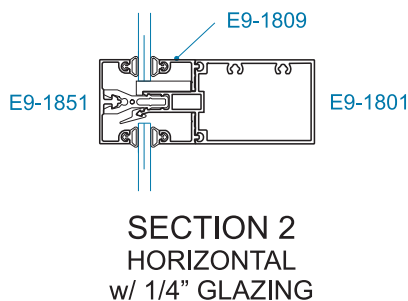
STRUCTURAL SILICONE GLAZED



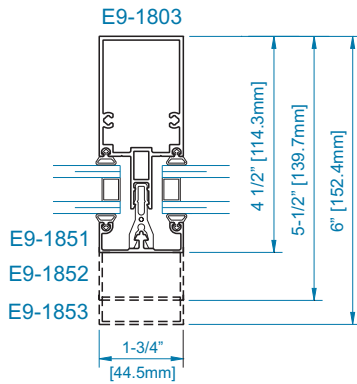
YES 600 FRAMING MEMBERS



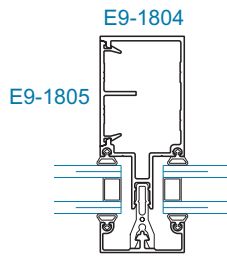
GLAZING OPTIONS



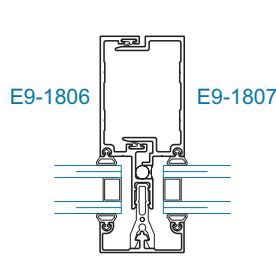
VERTICAL MULLION OPTIONS



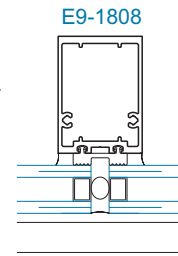
**SECTION 5
STANDARD
VERTICAL**



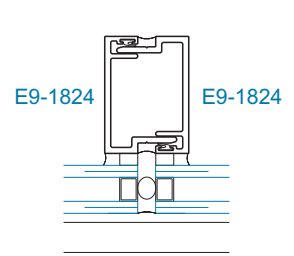
**SECTION 5A
TWO PIECE
VERTICAL**



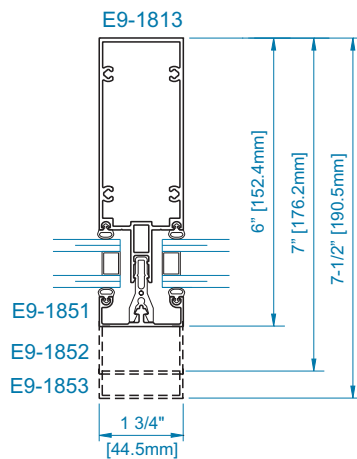
**SECTION 5B
EXPANSION
MULLION**



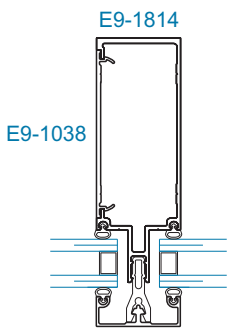
**SECTION 7
SSG VERTICAL**



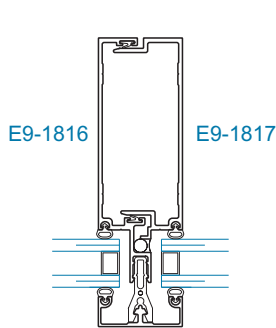
**SECTION 7A
SSG EXPANSION
MULLION**



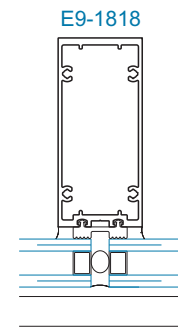
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STANDARD
VERTICAL**



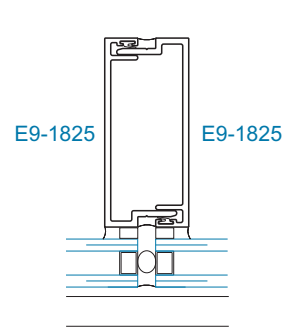
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TWO PIECE
VERTICAL**



**SECTION 5B
EXPANSION
MULLION**

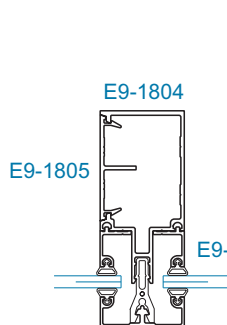


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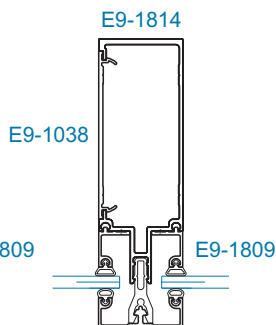


**SECTION 7A
SSG EXPANSION
MULLION**

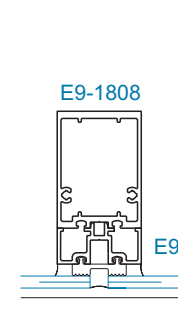
GLAZING OPTIONS



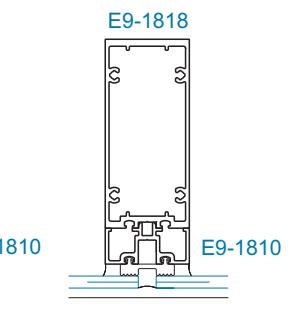
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VERTICAL
w/ 1/4" GLAZING**



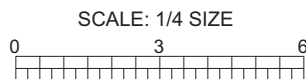
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VERTICAL
w/ 1/4" GLAZING**



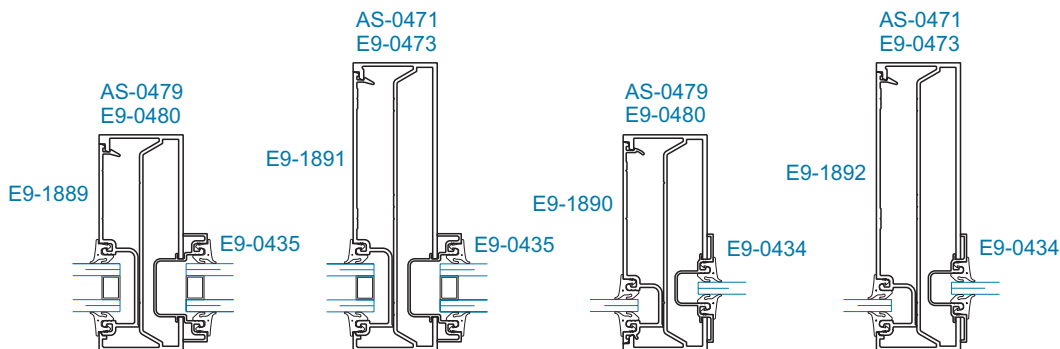
**SECTION 7B
SSG VERTICAL
w/ 1/4" GLAZING**



**SECTION 7B
SSG VERTICAL
w/ 1/4" GLAZING**

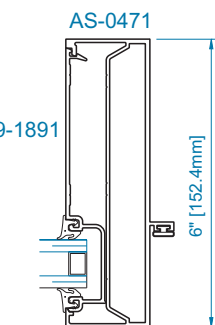
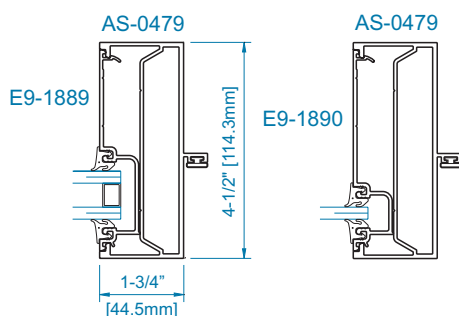
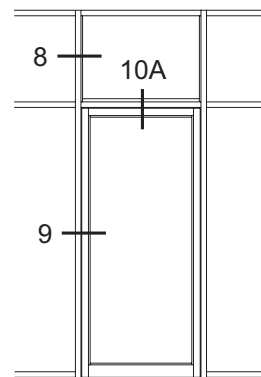


YES 600 FRAMING MEMBERS

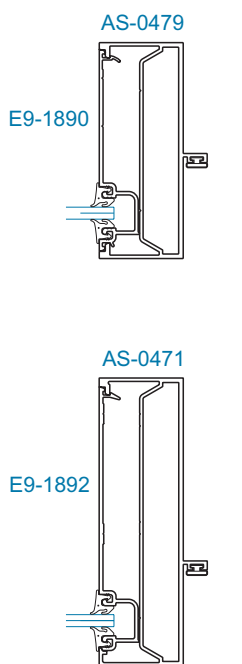


SECTION 8
DOOR JAMB @ TRANSOM
1" GLAZING

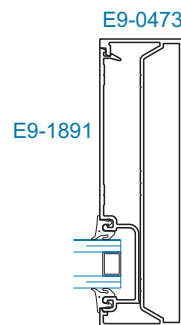
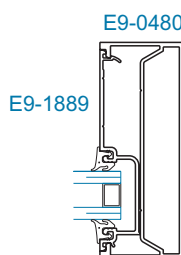
SECTION 8A
DOOR JAMB @ TRANSOM
1/4" GLAZING



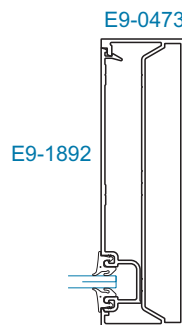
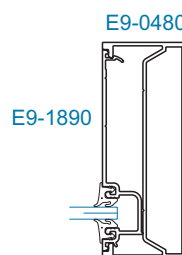
SECTION 9
SINGLE ACTING
DOOR JAMB
1" GLAZING



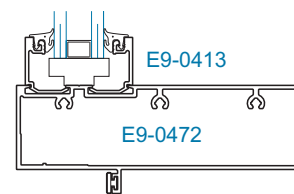
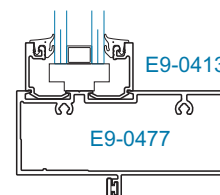
SECTION 9A
SINGLE ACTING
DOOR JAMB
1/4" Glazing



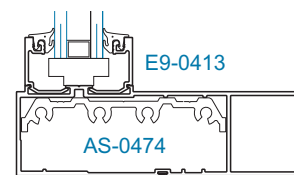
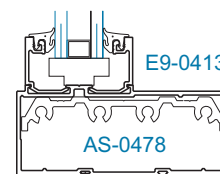
SECTION 9B
DOUBLE ACTING
DOOR JAMB
1" Glazing



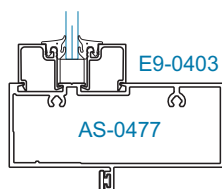
SECTION 9C
DOUBLE ACTING
DOOR JAMB
1/4" Glazing



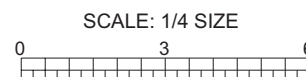
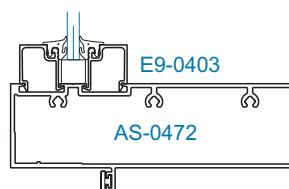
SECTION 10
SINGLE ACTING
TRANSOM BAR
1" GLAZING



SECTION 10A
DOUBLE ACTING
TRANSOM BAR
1" GLAZING



SECTION 10B
SINGLE ACTING
TRANSOM BAR
1/4" GLAZING



YES 600 WIND LOAD CHARTS

DEFLECTION CRITERIA: AAMA TIR-A11 - L/175 or

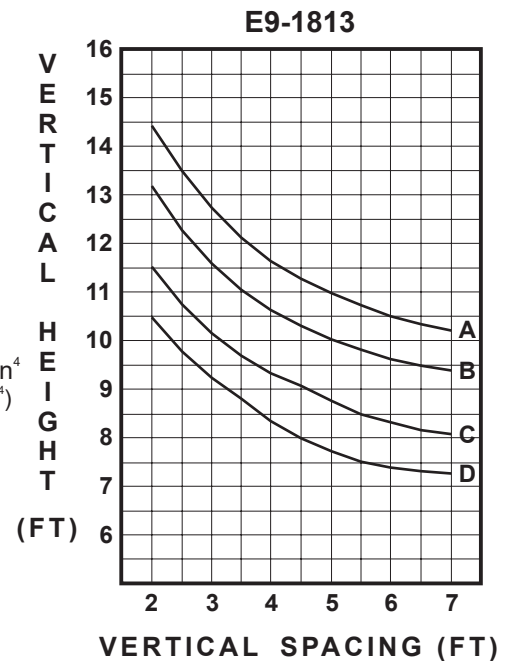
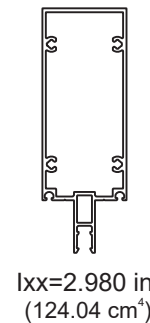
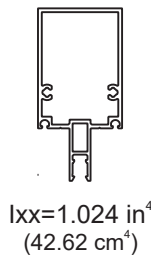
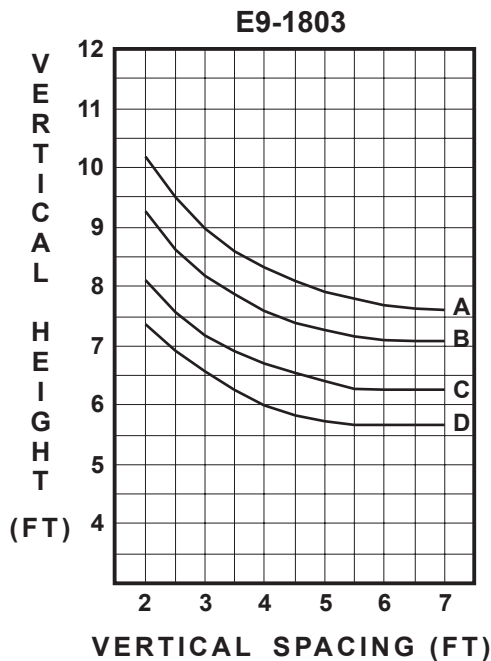
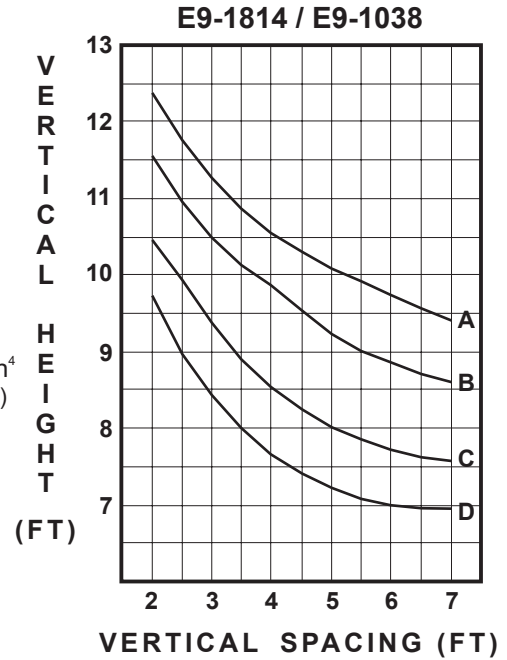
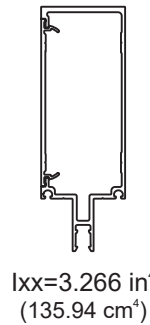
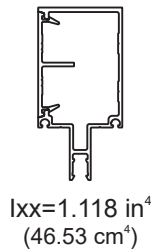
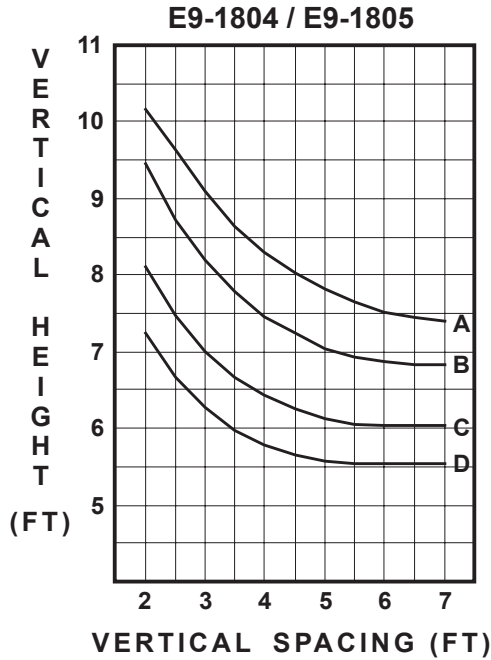
L/240 + 1/4" (6.4mm) - FOR SPANS GREATER THAN 13'-6" (4.1m) BUT LESS THAN 40'-0" (12.2m)

CODES AND SPECIFICATIONS MAY VARY, NO SINGLE LITE OF GLASS SHALL DEFLECT MORE THAN 3/4" (19.1mm)

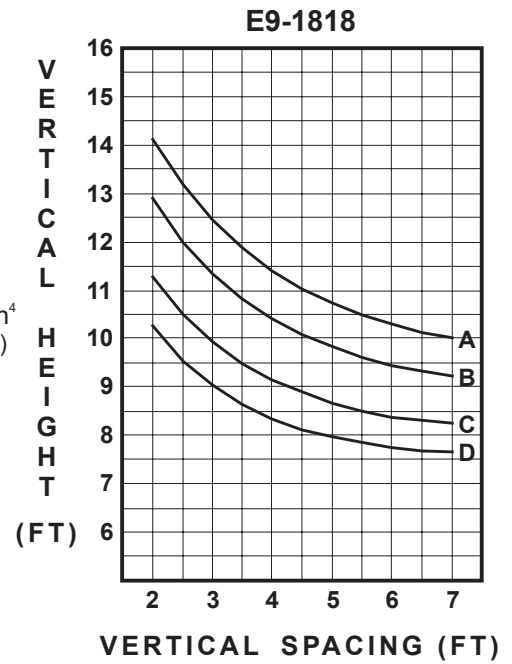
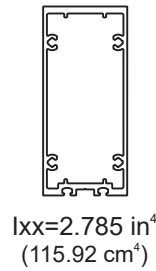
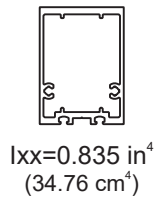
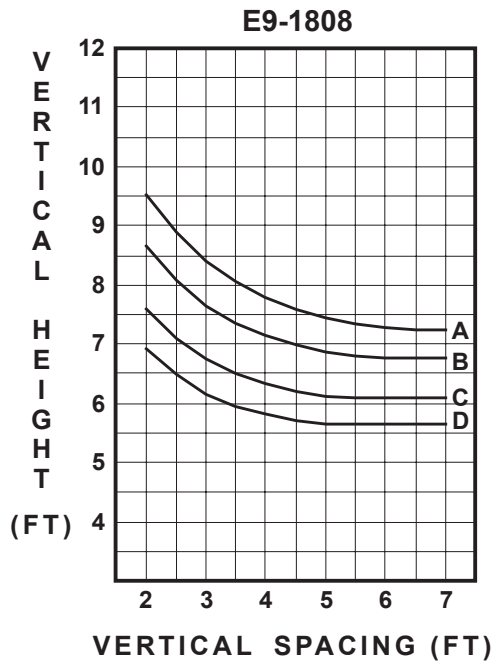
ALLOWABLE WIND LOAD STRESS

YKK AP tested standard. Contact YKK AP for more information.

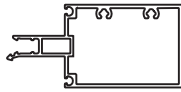
These charts include unbraced length analysis and are based off at least one horizontal being placed at the midpoint of the span. For other applications, please contact YKK AP engineers at 1-866-955-2732.



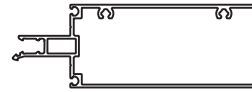
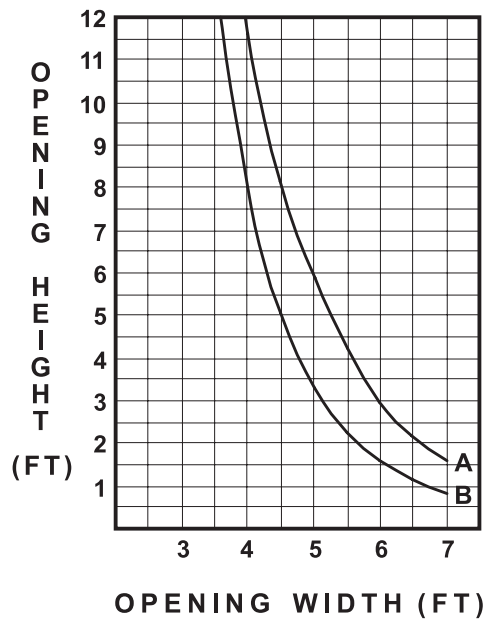
YES 600 WIND LOAD CHARTS



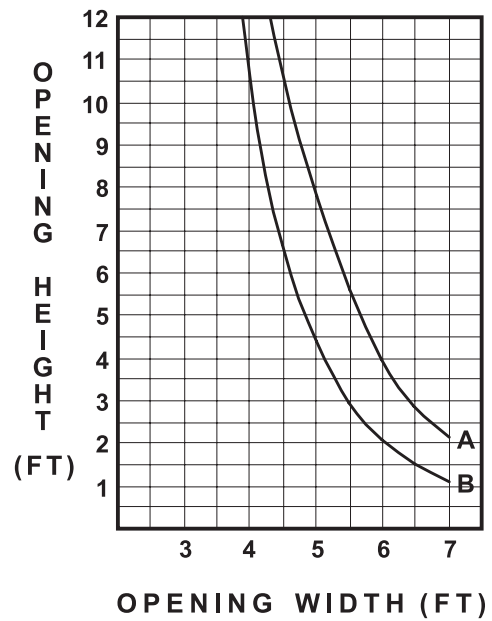
YES 600 DEAD LOAD CHARTS



E9-1801



E9-1811



A = Setting Blocks at 1/8 Point Locations

B = Setting Blocks at 1/4 Point Locations

Note: Dead load requirements are based upon a maximum deflection of 1/8" (3.2mm) at the center of the horizontal.