

Step	N/A	Done	Instruction (1)	*Ref	
1.			$5/16''$ diameter weep holes should be drilled in the sill glass pocket. Weep holes should be located at $\frac{1}{4}$ points of each daylight opening between vertical mullions.	pg.5	
2.			Vertical mullions and jambs must be notched to fit with continuous head. See <b>Detail 9</b> and <b>Detail 10</b> .	pg.7	
3.			Interior glass stops should be cut to length of daylight opening minus 1/32".	pg.8	
4.			Exterior glass stops should be cut to a length of daylight opening Minus 1/32"	pg.9	
5.			End dams must be installed and sealed at the ends of the continuous head and sill members. See <b>Detail 16</b> .	pg.10	
6.			Prior to attachment of vertical mullions to the head and sill members, apply sealant to the profile of the vertical members. See <b>Detail 18</b> .	pg.12	
7.			Prior to attachment of intermediate horizontal members to vertical members, apply sealant to the profile of the horizontal members. See <b>Detail 18</b> .	pg.12	
8.			Frames should be installed level, square, and true in the building openings with a minimum 3/8" caulk joint around the entire perimeter of the frames. Shims are required at all perimeter anchor locations. Seal over heads of all perimeter anchors.	pg.15	
9.			Water deflectors are required at the ends of all intermediate horizontals. Attach water deflectors with preapplied tape and seal perimeter of water deflector. Seal ramp of the deflector to the glazing reglet walls See <b>Detail 29</b> .	pg.19	<u>~</u>
10.			Interior and exterior perimeter seals are required. See <b>Detail 31</b> .	pg.20	
11.			Seal all vertical to horizontal joints. See <b>Detail 32</b> .	pg.20	
12.			Vertical gaskets should be cut to a length of daylight opening plus $\frac{1}{4}$ " per foot of daylight opening. Horizontal gaskets should be cut to a length of daylight opening plus $\frac{1}{4}$ " per foot of daylight opening. Horizontal/vertical gasket corners should be sealed. <b>Detail 33</b> .	pg.21	<b>99</b>
13.			Apply sealant to the profile of the interior glass stops prior to installation. <b>Detail 38</b> .	pg.24	
	•	👺 Der	notes short video clips for this step are available for viewing at www.ykkap.com/productmaster		
		(1) PI qu	ease review the entire installation manual prior to fabrication and installation. This checklist is provided as a ick review during and after installation. Visit www.ykkap.com/productmaster.		
			Project Name:		