

ltem	N/A	Done	Instruction "	*Ref	
1.			System must be installed plumb, level, square, and true.	pg. 4	
2.			Sill mullion requires two 5/16" weep holes per daylight opening located at quarter points of the daylight openings. See Detail 5 and Detail 6 .	pg. 6	
3.			The tops of the vertical mullions and jambs should be notched. See Step 5 and Detail 9 .	pg.8	
4.			End dams are required at the extreme ends of the head and sill glass pockets. Insert and seal. See Detail 13.	pg.10	
5.			Exterior head and sill gaskets should be cut the same length as the head and sill plus 3/16" per foot of mullion length. Thermal isolator clips are required at the head, sill, and jamb. Clips should be located 3" from the ends and no more than 12" on center of head, sill, and jamb mullions. See Detail 15 .	pg. 11	
6.			Apply sealant to the profiles of vertical, jamb, and intermediate horizontal mullions prior to attachment. Seal around the top and front of the intermediate horizontal shear block prior to attachment of the intermediate horizontal mullion to the shear block. See Detail 17 .	pg.13	
7.			Shims must be used at all frame perimeter anchor points. Seal over the heads of all perimeter anchors. See Detail 20 .	pg. 15	
8.			Apply sealant to all the joints where the vertical mullions and jambs meet the head and sill mullions and where the vertical mullions and jambs meet the head and sill covers. See Detail 21 . After Head and sill joint seal is complete, exterior vertical gaskets and covers may be applied.	pg.16	
9.			Seal the joints between the intermediate horizontal mullions and the vertical mullions and jambs and apply sealant between the front of the intermediate horizontal mullion and the vertical mullions and jambs. See Detail 21 . After the seal is complete, intermediate horizontal and jamb gaskets and covers may be applied.	pg.16	
10.			Apply and seal water deflectors and the ends of all intermediate horizontal mullions. See Detail 22.	pg.17	<u>89</u>
11.			Insert backer rods and apply continuous perimeter seals at the interior and the exterior of the frame. Make sure exterior sill perimeter seal is behind the sill weep holes. See Detail 26 .	pg.19	
12.			Insert weep baffles in the sill glass pocket at all weep hole and setting block chair locations. See Detail 27.	pg.20	
13.			Interior vertical and horizontal gaskets should be cut to a length of DLO plus 3/16" per foot of DLO. After setting the glass, apply sealant to the ends of the horizontal glass stops and insert the glass stops. Install vertical gaskets first, then horizontal gaskets. See Detail 28 .	pg. 21	
Penotes short video clips for this step are available for viewing at www.ykkap.com/productmaster					
	(1) Plea quic	se review the entire installation manual prior to fabrication and installation. This checklist is provided as a k review during and after installation. Visit www.ykkap.com/productmaster.		

Project Name: _____