

tem	N/A	Done	Instruction (1)	*Ref	
1.			System must be installed plumb, level, square, and true. If opening is over 24' wide, expansion mullions are required every 12 to 15 feet and sill flashing should be spliced every 12 to 15 feet.	pg. 4	
2.			Sill flashing requires two $\frac{1}{4}$ " weep holes per daylight opening located at quarter points of the daylight openings. See <b>Detail 3</b> .	pg. 5	
3.			Vertical mullion end caps are required at the top of the vertical mullions. They should be attached and sealed. See <b>Detail 12</b> .	pg.10	
4.			Exterior vertical mullion and jamb gaskets should be cut to a length of vertical mullion length plus 3/16" per foot of vertical mullion length. Exterior vertical gaskets and covers may be applied prior to installation of framing and glass. See <b>Detail 14</b> .	pg.11	
5.			Exterior head and sill gaskets should be cut to a length of DLO plus 3/16" per foot of DLO. Thermal isolator clips are required at the head sill and jamb. Clips should be located 3" from the ends and no more than 12" on center of head, sill, and jamb mullions. See <b>Detail 15</b> .	pg. 11	
6.			Apply sealant to profile of head, horizontal, and sill mullions prior to attachment to vertical mullions. See <b>Detail 16</b> .	pg.12	
7.			Apply and seal end dams to sill flashing. See <b>Detail 18</b> .	pg. 14	
8.			Sill flashing should be spliced every 12 to 15 feet. Allow 3/8" splice joint between members. Apply bond breaker tape to center of the splice sleeve on the underside. Apply sealant as directed and tool for a complete seal. See <b>Detail 18</b> .	pg.14	
9.			Anchor flashing level with a minimum ¼" space beneath the flashing. Seal over the heads of all fasteners that penetrate the sill flashing. See <b>Detail 18</b> .	pg.14	<u>~</u>
10.			Just prior to installing the frame onto the sill flashing, place a bead of sealant along the top of the back leg of the flashing. Set frame in place, plumb and level. See <b>Detail 19</b> .	pg.15	<u>~</u>
11.			Shims must be used at all frame perimeter anchor points.	pg.15	
12.			Apply sealant to all the joints where the horizontal mullions meet the vertical mullion face covers. See <b>Detail 21</b> . After vertical/horizontal joint seal is complete, exterior horizontal gaskets and covers may be applied.	pg.16	
13.			Apply and seal water deflectors and the ends of all intermediate horizontal mullions. See <b>Detail 22</b> .	pg.17	×
14.			Insert backer rods and apply continuous perimeter seals at the interior and the exterior of the frame. See <b>Detail 26</b> .	pg.19	
15.			Interior vertical and horizontal gaskets should be cut to a length of DLO plus 3/16" per foot of DLO. After setting the glass, apply sealant to the ends of the horizontal glass stops and insert the glass stops. Install vertical gaskets first, then horizontal gaskets. See <b>Detail 28</b> .	pg.21	
Denotes short video clips for this step are available for viewing at www.ykkap.com/productmaster					
	(1	) Pleas quick	e review the entire installation manual prior to fabrication and installation. This checklist is provided as a review during and after installation. Visit www.ykkap.com/productmaster.		
Project Name:					