YHC 300 OG

Hurricane Impact Outside Glazed Curtain Wall Weathering/Sealant/Glazing Checklist



Item	N/A	Done	Instruction (1)	*Ref	
1.			Anchor sleeves are attached inside the vertical mullion with one PC-1010 fastener at the top and bottom of each vertical mullion. The fastener should go through the center of the head and sill shear blocks. Anchor sleeve is not required at the sill when the sill "J" Anchor is used.	pg.22	
2.			Intermediate horizontals should be fabricated and installed so that the flat side of the "nose" of the mullion goes up. See Detail 8 on Page 25 .	pg.25	
3.			After cutting, all pressure plates should have fastener holes at 1-½" of the ends. Horizontal pressure plates should have three 5/16" weep holes. Weep holes should be located 3" from each end and at the center line of the horizontal pressure plates.	pg.28	
4.			Horizontal face covers should have two 5/16" weep holes located at 1/3 points of cover length.	pg.30	
5.			Mullion, pressure plate, and cover splices should be spaced and staggered as shown on Page 32 of the Installation Instructions. Bond breaker tape should be applied to the mullion splice sleeve and the cover splice sleeve prior to sealing as shown on Page 32 of the Installation Instructions.	pg.32	
6.			End caps should be fastened and sealed to both ends of all vertical mullions.	pg.33	20
7.			Nylon Slip Pads should be inserted between all windload/deadload anchors and mullions.	pgs. 37-38	
8.			Sealant should be applied around the front of the shear blocks just prior to attachment of the horizontal mullions to the shear blocks at all vertical/horizontal joints.	pg.39	<u>×</u>
9.			$\frac{1}{2}$ " minimum caulk joint at head, sill, and jambs. Backer rod should be used. Perimeter caulk bead should always be applied to the mullion.	pg.44	
10.			If glazing adapters are used, apply silicone sealant into the fastener holes in the mullions. Insert E2-0354 gasket into the adapters before fastening them to the mullions. Seal the ends of the horizontal adapters.	pg.45	
11.			All vertical/horizontal intersections should receive joint plugs. Apply sealant to 3 contact surfaces of joint plugs and insert between vertical and horizontal. Tool excess sealant. The seal between joint plug and mullions should be continuous. Seal vertical/horizontal joint and shear block attachment fastener heads.	pg.46	<u>~</u>
12a.			Wet glazing up to 90 psf. Interior vertical glazing spacers should be cut to daylight opening $+ 2$ ". Interior horizontal glazing gaskets should be cut to daylight opening $+ 1-1/4$ ". Trim 5/8" of the glazing dart at each end of the horizontal spacers.	pg.47	
12b.			Wet Glazing over 90 psf. Interior vertical glazing spacers should be cut to daylight opening $+ 2$ ". Interior horizontal glazing gaskets should be cut to daylight opening $+ 1-3/4$ ". Trim $7/8$ " of the glazing dart at each end of the horizontal spacers.	pg.47	
13.			Dry Glazing. Cut interior vertical gaskets to daylight opening $+ 2''$. Cut horizontal gaskets to daylight opening $+ 3/16''$ per foot of opening width. Just prior to inserting gaskets, apply silicone sealant to the glazing reglets at horizontal/vertical intersections as shown in Detail 42 . Seal the ends of the horizontal gaskets to the vertical gaskets.	pg.48	
14.			2 glass setting blocks should be placed on the horizontal mullions at appropriate locations for the infill. The setting blocks should be positioned in a manner that does not obstruct the pressure plate weep holes. All silicone contact surfaces should be cleaned with a cleaner and method as approved by sealant manufacturer.	pg.49	
15.			Vertical pressure plates should be applied first, then horizontal pressure plates. Just prior to application of the vertical pressure plates, apply sealant to the face of the joint plugs.	pg.49	
16.			Apply isolator tape to perimeter pressure plates. Pressure plate fasteners should initially be applied at a torque pressure of 50 inch-pounds. After all pressure plates are installed, tighten all pressure plate fasteners to 75 inch-pounds. Ensure that weep holes are located above pressure plate fasteners on the horizontal pressure plates. Seal the seam between the horizontal and vertical pressure plates.	pg.51	Š
17.			Wet Glazing. Make sure all silicone contact surfaces have been cleaned in accordance with the sealant manufacturer's recommendations. Mask the glass and metal. Apply and tool structural silicone. Remove masking tape before sealant has a chance to skin over.	pg.53	
			review the entire installation manual prior to fabrication and installation. This checklist is provided as a ew during and after installation. Visit www.ykkap.com/productmaster.		