## YES 600 (Head/Sill Mullions Through, SSG Glazing)

Thermal Clip Storefront System Weathering/Sealant/Glazing Checklist



Item	N/A	Done	Instruction (1)	*Ref	
1.			System must be installed plumb, level, and true. Maximum opening width for continuous head/sill is 24 feet. Sill flashing is required.	pg.6	
2.			Continuous sill mullions require 2 weep holes located at $^{1}/_{4}$ points of th sill DLO. Weep holes should be $^{3}/_{8}$ " diameter and should penetrate the front and center leg of the sill mullion. See <b>Detail 7</b> .	pg.10	
3.			Vertical face covers should be cut to a length of the vertical mullion minus 1/32". Head and sill face covers should be cut to the same length as the head and sill mullions. For SSG glazing, horizontal cover may run continuous across SSG vertical mullions. A 3/8" expansion joint is required for the intermediate horizontal covers every 12 to 15 feet and should be located at the centerline of an SSG vertical mullion.	pg.13	
4.			All intermediate horizontal face covers require two $^5/16''$ weep holes located at $^1/3$ points on the cover length. See <b>Detail 11</b> .	pg.13	
5.			Apply and seal end dams at the ends of the head members. See <b>Detail 13</b> .	pg.14	
6.			Apply sealant to profile of vertical and horizontal mullions prior to attachment. Apply a bead of sealant to the top and front of the horizontal shear block. See <b>Detail 16</b> .	pg.17	
7.			Bend the tab on the end dam to engage with the groove on the sill flashing. Clean the flashing and the end dam and apply sealant to the end of the sill flashing and fasten the end dam to the flashing. See <b>Detail 19</b> .	pg.18	
8.			At sill flashing splice, allow <sup>3</sup> /8" splice joint between members and with a minimum of <sup>1</sup> /4" shim space beneath. Remove the flashing nub. Seal anchor fastener heads. Apply sealant as directed in <b>Detail 22</b> , and apply the silicone splice sleeve and tool for a complete seal. Seal the space at the front of the flashing.	pgs. 19-20	<u>~</u>
			Just prior to installing the frame onto the sill flashing, place a bead of sealant along the top of the back leg of the sill flashing. Set frame in place, plumb, and level. See <b>Detail 26</b> .	pg.22	<u>~</u>
9.			Seal over the heads of all fasteners that penetrate the head and jambs. Shims must be used at all frame perimeter anchor points. Frame should be plumb, level, and square. See <b>Detail 26</b> .	pg.22	
10.			Apply sealant to all vertical/horizontal joints. See <b>Detail 28</b> .	pg.23	
11.			Install and seal joint plugs at the ends fo all intermediate horizontal mullions. See <b>Detail 29</b> .	pg.24	
12.			Install backer rods and apply continuous perimeter seals at the interior and the exterior of the frame. See <b>Detail 31</b> .	pg.25	
13.			Exterior vertical gaskets should be cut to a length of vertical cover plus $1^1/4$ ". Exterior horizontal gaskets should be cut to a length of DLO + $3/16$ " per foot of DLO. Exterior sill face cover gaskets should be interrupted $1/2$ " at sill member weep hole location. See <b>Detail 34</b> .	pg.26	
14.			SSG glazing spacer or glazing tape should be cut to a length of DLO plus 1". Interior horizontal gaskets should be cut to a a length of DLO plus $^3$ /16" per foot of DLO. Interior vertical gaskets at jambs should be cut to a length of DLO plus 1".	pg.27	
15.			Water deflector gasket should be cut to a length of DLO plus 13/16". Snap the water deflector onto the underside of the intermediate horizontal mullion tongue. See <b>Detail 37</b> .	pg.28	
16.	0		Set glass and apply temporary glass retainers every 2 feet. See <b>Detail 39</b> on <b>Page 29</b> . Snap on face covers at head, sill, and jambs. See <b>Detail 40</b> . Mask the interior of the SSG mullion and the glass and apply and tool structural silicone. See <b>Detail 41</b> . After the interior structural silicone has fully cured, remove the temporary retainers, place a backer rod between the lites of glass on the exterior, and apply a bead of silicone between the lites of glass. See <b>Detail 42</b> .	pgs. 29-30	
			tes short video clips for this step are available for viewing at www.ykkap.com/productmaster se review the entire installation manual prior to fabrication and installation. This checklist is provided as a		
	[0	quick re	view during and after installation. Visit www.ykkap.com/productmaster.		